User's Manual



AXFA11G Magnetic Flowmeter Remote Converter [Hardware Edition/Software Edition]

IM 01E20C01-01E

vigilantplant®



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1. INTRODUCTION

This instrument has been adjusted at the factory before shipment.

To ensure correct use of the instrument, please read this manual thoroughly and fully understand how to operate the instrument before operating it.

■ Regarding This User's Manual

- This manual should be provided to the end user.
- Before use, read this manual thoroughly to comprehend its contents.
- The contents of this manual may be changed without prior notice.
- All rights are reserved. No part of this manual may be reproduced in any form without Yokogawa's written permission.
- Yokogawa makes no warranty of any kind with regard to this material, including, but not limited to, implied warranties of merchantability and suitability for a particular purpose.
- All reasonable effort has been made to ensure the accuracy of the contents of this manual. However, if any errors or omissions are found, please inform Yokogawa.
- Yokogawa assumes no responsibilities for this product except as stated in the warranty.
- Please note that this user's manual may not be revised for any specification changes, construction changes or operating part changes that are not considered to affect function or performance.
- If the customer or any third party is harmed by the use of this product, Yokogawa assumes no responsibility for any such harm owing to any defects in the product which were not predictable, or for any indirect damages.



NOTE

Please refer to manual IM 01E20D01-01E for information of the AXF Remote Flowtube.

■ Safety and Modification Precautions

 The following general safety precautions must be observed during all phases of operation, service, and repair of this instrument. Failure to comply with these precautions or with specific WARNINGS given elsewhere in this manual violates safety standards of design, manufacture, and intended use of the instrument. Yokogawa assumes no liability for the customer's failure to comply with these require-

- ments. If this instrument is used in a manner not specified in this manual, the protection provided by this instrument may be impaired.
- Yokogawa will not be liable for malfunctions or damage resulting from any modification made to this instrument by the customer.
- The following safety symbol marks are used in this user's manual and instrument.



WARNING

A WARNING sign denotes a hazard. It calls attention to procedure, practice, condition or the like, which, if not correctly performed or adhered to, could result in injury or death of personnel.



CAUTION

A CAUTION sign denotes a hazard. It calls attention to procedure, practice, condition or the like, which, if not correctly performed or adhered to, could result in damage to or destruction of part or all of the product.



IMPORTANT

An IMPORTANT sign denotes that attention is required to avoid damage to the instrument or system failure.



NOTE

A NOTE sign denotes information necessary for essential understanding of operation and features.

- Protective grounding terminal
- ↓ Functional grounding terminal
 (This terminal should not be used as a protective grounding terminal.)
- ✓ Alternating current
- ___ Direct current

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1.1 Using the Magnetic Flowmeter Safely



WARNING

(1) Installation

- Installation of the magnetic flowmeter must be performed by expert engineer or skilled personnel. No operator shall be permitted to perform procedures relating to installation.
- The magnetic flowmeter is a heavy instrument.
 Be careful that no damage is caused to personnel through accidentally dropping it, or by exerting excessive force on the magnetic flowmeter. When moving the magnetic flowmeter, always use a trolley and have at least two people carry it.
- When the magnetic flowmeter is processing hot fluids, the instrument itself may become extremely hot. Take sufficient care not to get burnt
- Where the fluid being processed is a toxic substance, avoid contact with the fluid and avoid inhaling any residual gas, even after the instrument has been taken off the piping line for maintenance and so forth.
- Do not apply excessive weight, for example, a person sttepping on the magnetic flowmeter.
- All procedures relating to installation must comply with the electrical code of the country where it is used.

(2) Wiring

- The wiring of the magnetic flowmeter must be performed by expert engineer or skilled personnel. No operator shall be permitted to perform procedures relating to wiring.
- When connecting the wiring, check that the supply voltage is within the range of the voltage specified for this instrument before connecting the power cable. In addition, check that no voltage is applied to the power cable before connecting the wiring.
- The protective grounding must be connected securely at the terminal with the
 mark to avoid danger to personnel.

(3) Operation

- When opening the cover, wait for more than 10 minutes after turning off the power. Only expert engineer or skilled personnel are permitted to open the cover.
- Be sure to set parameters as "Protect" on the write protect function after finish of parameter setting work.

Under extremely rare case, the infra-red switches may respond unexpectedly in such conditions as sticking ball of water or extraneous substances on the surface of display panel glass according to the principle of infra-red switch operation.

Its probability rises in such cases as sticking rain water by storm or other similar situation and washing up work near flowmeter installation place.

Either to illuminate or stop illuminating the infrared switches by the flashlight may cause the mis-reaction.

Refer to Chapter 6 "Menu P: Parameter Protection Items" and section "10.2.3" how to use the write protect function in detail.

(4) Maintenance

- Maintenance of the magnetic flowmeter should be performed by the trained personnel having knowledge of safety standard. No operator shall be permitted to perform any operations relating to maintenance.
- When opening the cover, wait for more than 10 minutes after turning off the power.
- Always conform to maintenance procedures outlined in this manual. If necessary, contact Yokogawa.
- Care should be taken to prevent the build up of dirt, dust or other substances on the display panel glass or data plate. If these surfaces do get dirty, wipe them clean with a soft dry cloth.

1.2 Warranty

- The terms of this instrument that are guaranteed are described in the quotation. We will make any repairs that may become necessary during the guaranteed term free of charge.
- Please contact our sales office if this instrument requires repair.
- If the instrument is faulty, contact us with concrete details about the problem and the length of time it has been faulty, and state the model and serial number. We would appreciate the inclusion of drawings or additional information.
- The results of our examination will determine whether the meter will be repaired free of charge or on an at-cost basis.

■ The guarantee will not apply in the following

• Damage due to negligence or insufficient maintenance on the part of the customer.

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- Problems or damage resulting from handling, operation or storage that violates the intended use and specifications.
- Problems that result from using or performing maintenance on the instrument in a location that does not comply with the installation location specified by Yokogawa.
- Problems or damage resulting from repairs or modifications not performed by Yokogawa or someone authorized by Yokogawa.
- Problems or damage resulting from inappropriate reinstallation after delivery.
- Problems or damage resulting from disasters such as fires, earthquakes, storms, floods, or lightning strikes and external causes.

■ Trademarks:

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1.3 Combination Remote Flowtubes

IMPORTANT

- The AXFA11 Magnetic Flowmeter Converter should be used in combination with the following remote flowtubes:
 - AXFA11G ⇔AXF002□-N to AXF26L□-N Contact Yokogawa before using it in combination with flowtubes other than those listed above.
- The model AXF

 C remote flowtube with optional code JF3 (TIIS flame proof type) cannot be combined with the AXFA11 converter. In this case, use the AXFA14 converter.
- If the converter combined with the AXF magnetic flowmeter remote flowtube is changed from the AXFA11 to AXFA14 or vice versa, the meter factor of the remote flowtube must be readjusted according to its flow calibration.



CAUTION

In case of combination with the explosion proof type remote flowtube (AXF\(\subseteq\subseteq\subsete\colon\) for ATEX, FM, and CSA certification, please see the manual IM 01E20D01-01E. The construction of the instrument, installation, external wiring,

maintenance, and repair are strictly restricted, and non-observance or negligence of these restriction would result dangerous condition.

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2. HANDLING PRECAUTIONS

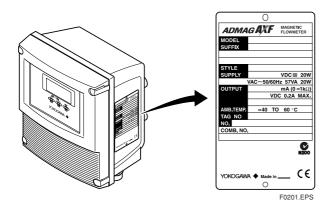
This instrument has been inspected carefully at the factory before shipment. When the instrument is delivered, visually check that no damage has occurred during transportation.

Read this section carefully as it contains important information on handling this instrument. Refer to the relevant sections for information not contained in this section. If you have any problems or questions, please contact Yokogawa sales office.

2.1 Checking Model and Specifications

The model code and specifications are found on the data plate located on the outside of the case. Check that the model code and specifications match what you have ordered.

Be sure you have your model number and serial number available when contacting Yokogawa.



2.2 Accessories

Check that the parts shown below are included in the package:

• Mounting hardware: 1 set

2.3 Storage Precautions

If the instrument is to be stored for a long period of time after delivery, observe the following points.

- The instrument should be stored in its original packing condition in the storage location.
- Select a storage location that fulfils the following conditions:
 - A place where it will not be exposed to rain or water
 - A place subject to minimal vibrations or shocks
 - Temperature and humidity levels should be as follows:

Temperature: -30 to 70°C Humidity: 5 to 80% RH (no condensation) The preferred ambient temperature and humidity levels are 25°C and approximately 65% RH.

• If the AXFA11 is transferred to the installation site and stored without being installed, its performance may be impaired due to the infiltration of rainwater and so forth. Be sure to install and wire the AXFA11 as soon as possible after transferring it to the installation location.

2.4 Installation Location Precautions

Select the installation location with consideration to the following items to ensure long-term stable operation of the instrument.

■ Ambient Temperature:

Avoid installing the instrument in locations with constantly fluctuating temperatures. If the location is subject to radiant heat from the plant, provide heat insulation or improve ventilation.

■ Atmospheric Condition:

Avoid installing the instrument in a corrosive atmosphere. In situations where this is unavoidable, consider ways to improve ventilation and to prevent rainwater from entering and being retained in the conduit pipes.

■ Vibrations or Shocks:

Avoid installing the instrument in a place subject to shocks or vibrations.

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3. INSTALLATION



WARNING

Installation of the magnetic flowmeter must be performed by expert engineer or skilled personnel. No operator shall be permitted to perform procedures relating to installation.

3.1 Installation Location



IMPORTANT

Install the instrument in a location where it is not exposed to direct sunlight. For ambient temperature, refer to Chapter 11 "OUTLINE".

The instrument may be used in an ambient humidity where the RH ranges from 0 to 100%. However, avoid long-term continuous operation at relative humidity above 95%.

3.2 Mounting

This instrument can be mounted using surface mounting, 2-inch pipe mounting, or panel mounting.

Surface Mounting (Wall Mounting)

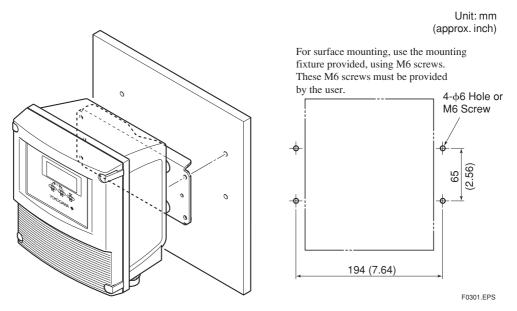


Figure 3.2.1 Surface Mounting

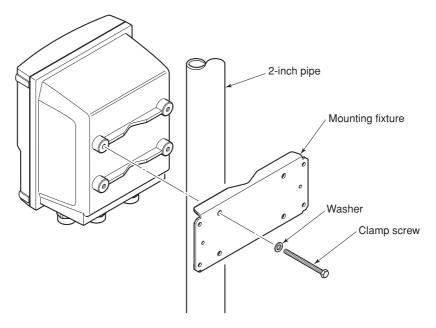


IMPORTANT

Mounting fixture on equipment intended to be mounted on a wall or ceiling shall withstand a force of four times the weight of the equipment (AXFA11: 3.3kg (7.3 lb)).

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• 2-inch Pipe Mounting

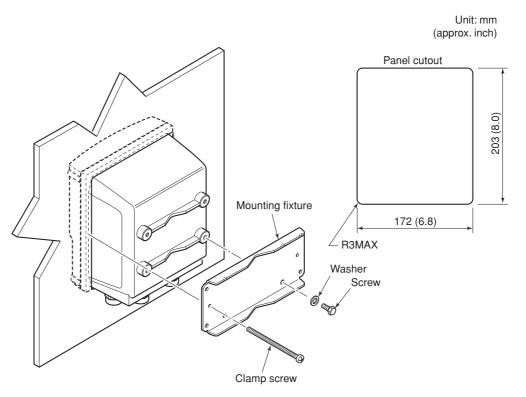


Pass the four clamp screws through the mounting fixture, position it on the 2-inch pipe, and then fasten the AXFA11 in place.

F0302.EPS

Figure 3.2.2 2-inch Pipe Mounting

Panel Mounting



Fit the AXFA11 into the panel. Then attach the mounting fixture to the AXFA11 using the screw and the washer, and secure the instrument with the two clamp screws.

Figure 3.2.3 Panel Mounting

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4. WIRING

This section describes the wiring on the converter side only. For information relating to wiring on the flowtube side, refer to the user's manual of the AXF Remote Flowtube (IM 01E20D01-01E).



WARNING

The wiring of the magnetic flowmeter must be performed by expert engineer or skilled personnel. No operator shall be permitted to perform procedures relating to wiring.



CAUTION

Once all wiring is complete, check the connections before applying power to the instrument. Improper arrangements or wiring may cause a unit malfunction or damage.

4.1 Wiring Precautions

Be sure to observe the following precautions when wiring:



CAUTION

- In cases where the ambient temperature exceeds 50°C (122°F), use external heatresistant wiring with a maximum allowable temperature of 70°C (158°F) or above.
- Do not connect cables outdoors in wet weather in order to prevent damage from condensation and to protect the insulation.
- Do not splice the cable between the flowtube terminal and the converter if it is too short.
 Replace the short cable with a cable that is the appropriate length.
- All the cable ends must be provided with round crimp-on terminals and be securely wired.
- The signal cables must be routed in separate steel conduit tubes 16 (JIS C 8305) or flexible conduit tubes 15 (JIS C 8309).
- Always route the power and output signal cables in separate steel conduit tubes, except when the power supply voltage is 24 V and

- four-core cables are used for wiring. Keep conduits or flexible tubes watertight using sealing tape.
- Ground the remote flowtube and the converter separately.
- Cover each shield of the signal cable with vinyl tube or vinyl tape to avoid contact between two shields or between a shield and a case.
- When waterproof glands or union equipped waterproof glands are used, avoid tightening the glands with an excessive torque.
- Be sure to turn power off before opening the cover.
- Before turning the power on, tighten the cover securely.

4.2 Cables

(1) Dedicated Signal Cable (AXFC)

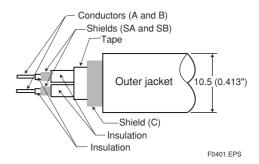


Figure 4.2.1 Dedicated Signal Cable AXFC

The flow signal is transmitted via this dedicated cable. The cable is constructed with double shielding over the two conductors, and heat-resistant vinyl is used for the outer jacket material.

Finished diameter: 10.5 mm (0.413") Maximum length: 200 m (660 ft) Maximum temperature: 80°C (176°F)



IMPORTANT

If the cable is longer than required, cut off any extra length rather than coiling it up, and terminate the conductors as shown in Figure 4.2.2. Avoid using junction terminal boards to extend the cable length, as this will interrupt the shielding.

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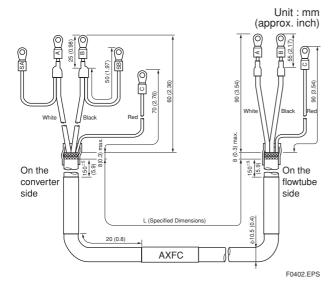


Figure 4.2.2 Treatment of Dedicated Signal Cables



CAUTION

- As crimp terminals A, B, SA, SB and C have their own electrical potentials, securely insulate them so as not to come in contact with one another.
- To prevent a shield from coming in contact with another shield or the case, cover each shield with a vinyl tube or wrap it in vinyl tape.



NOTE

Conductors A and B carry the signal from the electrodes, and C is at the potential of the liquid (signal common). Shields SA and SB are kept at the same potentials as the individual electrodes (these are actively driven shields.) This is done to reduce the effect of the distributed capacitance of the cable at long cable length. Note that, since the signals from the individual electrodes are impedance converted inside the converter, errors will result if they come in contact with any other component. Great care must be taken in the cable end treatment.

(2) Excitation Cable/Power Cable/Output Cable

JIS C3401 control cable equivalent JIS C3312 power cable equivalent 14 AWG Belden 8720 equivalent

Outer Diameter:

With no gland option; 6.5 to 12 mm (0.26 to 0.47 in.) With gland options EG, EU and EW;

- Excitation cable;
 - 10.5 or 11.5 mm (0.41 or 0.45 in.)
- Power and output cable;

7.5 to 12 mm (0.30 to 0.47 in.)

With gland options EP;

6 to 12 mm (0.24 to 0.47 in.)

Nominal Cross Section:

Single wire; 0.5 to 2.5 mm² Stranded wire; 0.5 to 1.5 mm²

In case of power cable, Green/Yellow covered conductor shall be used only for connection to PROTECTIVE CONDUCTOR TERMINALS. Conform to IEC227, IEC245 or equivalent national authorization.

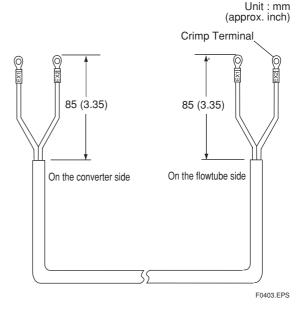


Figure 4.2.3 End Treatment of Excitation Cable



NOTE

- For excitation and power cables, always use a crimp terminal with an insulation cover.
- Use crimp tools from the manufacturer of the crimp terminal you want to use to connect the crimp terminal and cable.
- Use crimp tools that are appropriate for the diameter of the cable to be connected.

4.3 Wiring Ports

This instrument is of watertight construction as stipulated in JIS C0920. It is shipped with a wiring bracket (waterproof gland or waterproof gland with union) or a plastic gland attached, only in cases where an optional specification is selected for the wiring port.



IMPORTANT

The wiring port is sealed with a cap (not waterproof). Do not remove the cap from the unused wiring port. If waterproof property is necessary, please use waterproof glands.

(1) When waterproof property is unnecessary (When there are no particular optional specifications)

The wiring port is sealed with a cap (not water-proof) that must be removed before wiring. At this time, handle the wiring port in accordance with the JIS C0920 mentioned above. Do not remove the cap from the unused wiring port.

(2) When waterproof property is necessary (Wiring using waterproof glands)



IMPORTANT

To prevent water or condensation from entering the converter housing, waterproof glands are recommended. Do not over-tighten the glands or damage to the cables may result. Tightness of the gland can be checked by confirming that the cable is held firmly in place.

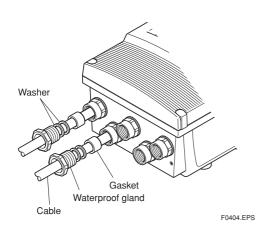
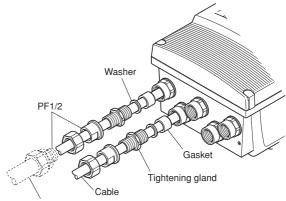


Figure 4.3.1 Waterproof Gland (Optional Code EG)

For working on the electric wire tubes or the flexible tubes (PF1/2), remove the waterproof gland and attach them directly to the wiring port.



When working on conduit pipes or flexible pipes (PF1/2 only)

Figure 4.3.2 Waterproof Gland with Union Joint (Optional Code EU)

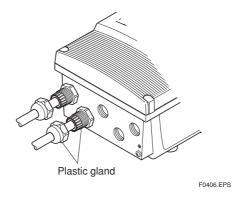
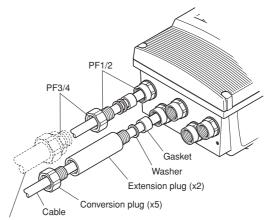


Figure 4.3.3 Plastic Gland (Optional Code EP)



When working on electric wire tube or flexible tube (PF3/4)

* When connecting PF1/2, remove the conversion plug and connect directly to wiring port.

Figure 4.3.4 PF3/4 Waterproof Gland (Optional Code EW)

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(3) Conduit Wiring

When wiring the conduits, pass the conduit through the wiring connection port, and utilize the waterproof gland to prevent water from flowing in. Place the conduit pipe on an angle as shown in Figure 4.3.5. Install a drain valve at the low end of the vertical pipe, and open the valve regularly.

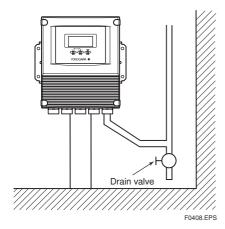


Figure 4.3.5 Conduit Wiring

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4.4 Wiring Connections

4.4.1 Removing Cover

While supporting the front of the cover with your hand, flip the connecting screw protective cover over, and remove the four connecting screws.

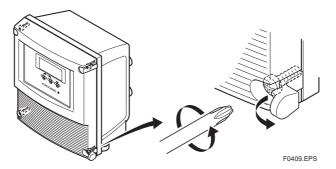


Figure 4.4.1 Removing the Front Cover

4.4.2 Terminal Configuration

When the cover is removed, the connection terminals will be visible. The terminal configuration labels are attached in the position shown in Figure 4.4.2.

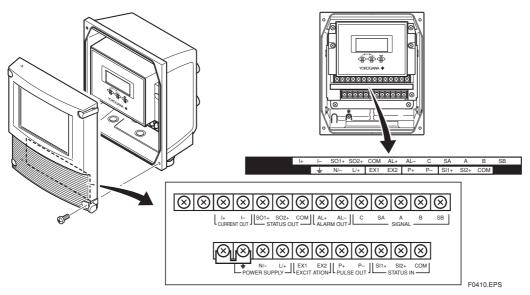


Figure 4.4.2 Terminal Layout Labels Position

The description of the terminal symbols is shown in Table 4.4.1.

Table 4.4.1 Terminal Symbols

Terminal Symbols		Description	Terminal Symbols	Description
SIGNAL	C SA A	Flow signal input	STATUS IN SI2+	Status input (Two input)
	B SB		PULSE OUT P+P-	Pulse output
ALARM OUT	_AL+ _AL-	Alarm output	EXCITATION EX1	Excitation current output
STATUS OUT	SO1+ SO2+		POWER SUPPLY \(\bigcup_N/- \)	Power supply
	COM	(Two output)	=	Functional grounding
CURRENT OUT	□ + -	Current output 4 to 20mA DC		Protective grounding (Outside of the terminal)
				T0401.EPS

4-5 IM 01E20C01-01E

IMPORTANT

Do not wire the terminal without terminal symbols in terminal layout labels.

4.4.3 Precautions for Wiring of Power Supply Cables

When connecting to the power supply, observe the points below. Failure to comply with these warnings may result in an electric shock or damage to the instrument.



WARNING

- Ensure that the power supply is OFF in order to prevent electric shocks.
- Ensure the protective grounding terminal is grounded before turning the power on.
- Use insulating sleeve crimp terminals (for 4-mm screws) for the power supply wiring and protective grounding wiring.
- To prevent electric shocks, ensure the electrical wiring cover (transparent) is attached.
- Install an external switch or circuit breaker as a means to turn the powe off (capacitance; 15A, conforming to IEC947-1 and IEC947-3). Locate this switch either near the instrument or in other places facilitating easy operation. Affix a "Power Off Equipment" label to this external switch or circuit breaker.

Wiring Procedure

- 1. Turn the instrument's power off, and remove the wiring cover (transparent).
- 2. Wire the power supply cable and the functional grounding cable to the power supply terminals.

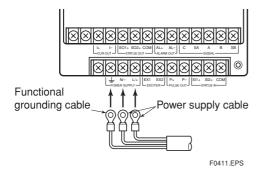


Figure 4.4.3 Electric Cable Wiring

3. Reattach the electrical wiring cover (transparent).

4.4.4 DC Power Connection

When using DC power as the power supply for the converter, give attention to the following points.

(1) Connecting Power Supply



IMPORTANT

Do not connect power supply with reversed polarities.

L/+ terminal: connect + N/- terminal: connect -



IMPORTANT

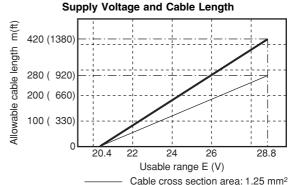
Do not connect power supply with 100 to 240 V AC or 100 to 120 V DC in the case of a 24 V power supply version (power supply code 2). It will give a damage to the converter.

(2) Required Power Supply Voltages



IMPORTANT

When using a 24 V power supply, the specification for the supply voltage is 24 V (-15% to +20%), but the input voltage of the converter drops due to cable resistance therefore it must be used within the following ranges.



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Cable cross section area: 2 mm²

(3) Setting Power Supply Frequency



IMPORTANT

Set the local commercial power frequency in order to eliminate the effect of induction noise from the commercial power supply.

Refer to "Chapter 6: Parameter Description" in this manual. Parameter No. **J30** and **J31**.

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4.4.5 Grounding

<u>^</u>!\

CAUTION

Be sure to connect the protective grounding of the AXFA11 with a cable of 2mm² or larger cross section in oder to avoid electrical shock to the operators and maintenance engineers and to prevent the influence of external noise. Connect the grounding wire to the \bigoplus mark (100 Ω or less).



IMPORTANT

When optional code A (lighting protector) is selected, the ground should satisfy Class C requirements (grounding resistance, 10 Ω or less).

- The protective grounding terminals
 are located on the inside and outside of the terminal area. Either terminal may be used.
- Use 600 V vinyl insulation wires as the grounding wires.

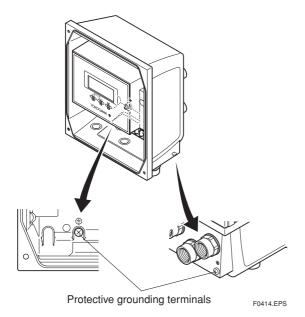


Figure 4.4.4 Protective Grounding Terminal Location

4.4.6 Wiring the Remote Flowtube with the AXFA11 Converter

$\hat{\Lambda}$

WARNING

Before wiring, be sure that the power supply for AXFA11 converter has been turned off to prevent an electrical shock.

(1) Connection with the Remote Flowtube (General-Purpose Use, Submersible Type, Sanitary Type, Size 2.5 to 400 mm (0.1 to 16 in.))

Connect wiring as shown in the figure below.

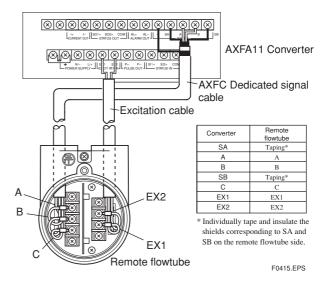


Figure 4.4.5 Wiring Diagram

(2) Connection with the Remote Flowtube (Explosion proof Type, Size 2.5 to 400 mm (0.1 to 16 in.))



IMPORTANT

In case of TIIS Flame proof type, a remote flowtube cannot be combined with AXFA11 converter. In this case, use the AXFA14 converter.

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In case of explosion proof type for ATEX, FM, and CSA certification, connect wiring as shown in the figure below.

In case of the explosion proof type, the protective grounding 1 of remote flowtube must be connected to a suitable IS grounding system. In that case, 1 (functional grounding terminal) need not be connected.

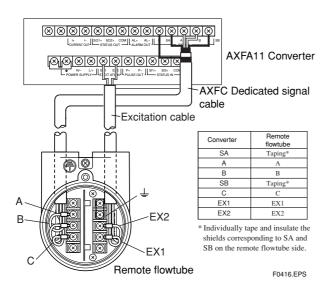


Figure 4.4.6 Wiring Diagram

(3) Connection with the Remote Flowtube (General-Purpose Use, Submersible Type, Size 500 to 1000 mm (20 to 40 in.))

Connect wiring as shown in the figure below.

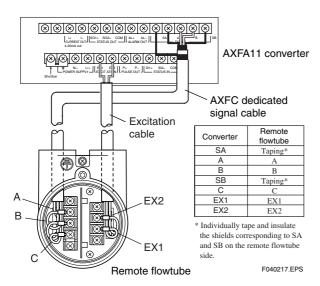


Figure 4.4.7 Wiring Diagram

(4) Connection with the Remote Flowtube (General-Purpose Use, Submersible Type, Size 1100 to 2600 mm (44 to 104 in.))

Connect wiring as shown in the figure below.

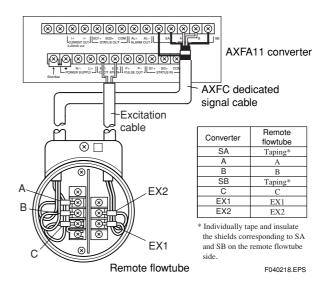


Figure 4.4.8 Wiring Diagram

4.4.7 Connecting to External Instruments



Before wiring with external instrument, be sure to turn off the power supply for AXFA11 converter and any external instruments.

Connect the AXFA11 terminal to external instruments, giving attention to the following points.

● 4 to 20 mA DC Current Output

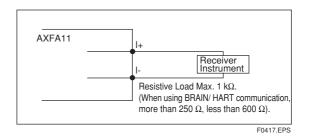


Figure 4.4.9 4 to 20 mA DC Output Connection

Pulse Output

lack

IMPORTANT

- As this is a transistor contact (insulated type), give attention to proper voltage and polarity when wiring.
- Do not apply a voltage larger than 30V DC or a current larger than 0.2A in order to prevent damage to the instrument.
- When input filter constant of the electronic counter is large in relation to the pulse width, the signal will decrease and the count will not be accurate.
- If the input impedance of the electronic counter is large, an induction noise from the power supply may result in inaccurate counts. Use a shield cable or sufficiently reduce the input impedance of the electronic counter within the electromagnetic flowmeter pulse output specification range.
- The active pulse output (Optional Code EM)
 cannot be used in conjunction with the standard
 pulse output.
- When the active pulse output (Optional Code EM) is selected, do not be short-circuit between the P+ and P- terminals to avoid damaging the instrument.
- When the active pulse output (Optional code EM) is selected, the range of pulse rate must be set to 2 pps maximum.
- To avoid communication (BRAIN/ HART) failure, it is recommended to use the shield cable.

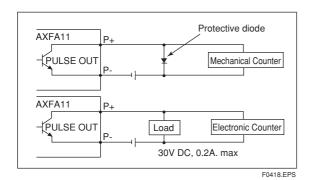


Figure 4.4.10 Pulse Output Connection

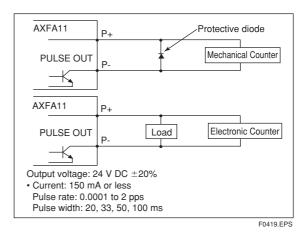


Figure 4.4.11 Active Pulse Output Connection (Optional code EM)

(Optional code Lin)

•

Status Input

IMPORTANT

Status inputs are designed for use with novoltage (dry) contacts. Be careful not to connect the status to any signal source carrying voltage. Applying voltage may damage the input circuit.

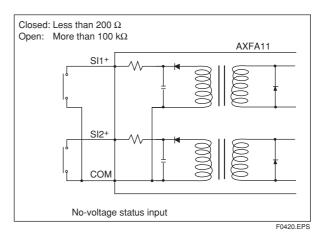


Figure 4.4.12 Status Input Connection

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Status Output / Alarm Output



IMPORTANT

Since this is an isolated transistor output, be careful of voltage and polarity when wiring. Do not apply a voltage larger than 30V DC or a current larger than 0.2A in order to prevent damage to the instrument.

This output cannot switch an AC load. To switch an AC load, an intermediate relay must be inserted as shown in Figure 4.4.13 or Figure 4.4.14.

*The alarm output operates from closed (normal) to open (alarm occurrence) in the default value (as setup upon plant shipment). Changes can be made via the parameter settings.

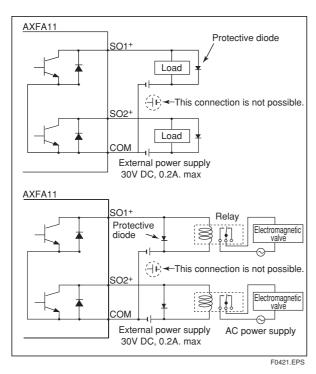


Figure 4.4.13 Status Output Connection

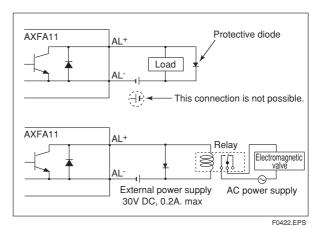


Figure 4.4.14 Alarm Output Connection

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5. BASIC OPERATING PROCEDURES (USING THE DISPLAY UNIT)

The modification of data settings from the display unit can be carried out using the three setting switches (infra-red switches) - namely, the SHIFT, and SHIFT, and switches. The infra-red switches enable the user to set parameters without opening the cover. This chapter will provide a description of basic data configuration and the methods to be used with the three setting switches. The AXFA11 can also be operated using a handheld Brain Terminal (BT200) or a HART Communicator. (Please refer to Chapter 7 for operation via Brain Terminal and Chapter 8 for operation via HART Communicator.)



WARNING

Be sure to set parameters as "Protect" on the write protect function after finish of parameter setting work.

Under extremely rare case, the infra-red switches may respond unexpectedly in such conditions as sticking ball of water or extraneous substances on the surface of display panel glass according to the principle of infra-red switch operation. Its probability rises in such cases as sticking rain water by storm or other similar situation and washing up work near flowmeter installation place.

Either to illuminate or stop illuminating the infra-red switches by the flashlight may cause the mis-reaction.

Refer to Chapter 6 "Menu P: Parameter Protection Items" and section "10.2.3" how to use the write protect function in detail.



IMPORTANT

Operate the display unit under the condition where direct sunlight, etc... do not shine to the setting switches directly when the parameter setting operation is carried out.

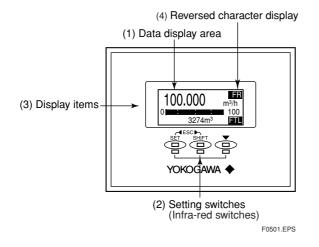


NOTE

- (1) Always use the setting switches with the cover of the AXFA11 closed.
- (2) Use these switches with them covered by the glass window.
- (3) If dirt, dust or other substances surfaces on the display panel glass, wipe them clean with a soft dry cloth.
- (4) The operation with dirty gloves may cause a switch response error.

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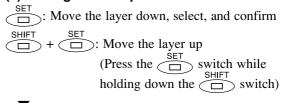
5.1 Operating Panel Configuration and Functions



(1) Data display area

1st line (Display Select1), 2nd line (Display Select2), and 3rd line (Display Select3) can be displayed using parameter settings. The content corresponding to selected item is shown with the reversed-character on the right of the line.

(2) Setting switch operations



: Move the cursor down (for selection-type parameters) or increase values (for numeric-type parameters)

SHIFT: Move the cursor to the right (for numeric-type parameters)

SHIFT + Move the cursor up (for selection-type parameters)

(3) Display items

Displayed items and reversed-character indication		Content	Disp Select1	Disp Select2 Disp Select3
Instantaneous flow rate: %	FR	Displays the instantaneous flow rate for the span as a percentage.	0	0
Actual instantaneous flow rate	FR	Displays the actual reading for instantaneous flow rate.	0	0
Instantaneous flow rate: mA	FR	Displays the instantaneous flow rate for the span as a current output value.	0	0
Bar graph indicating instantaneous flow rate	None	Displays the instantaneous flow rate for the span as a percentage using bar graph.	×	0
Totalized forward-direction flow rate	FTL	Displays the totalized value for flow rate in the forward direction.	0	0
Totalized reverse-direction flow rate	RTL	Displays the totalized value for flow rate in the reverse direction.	0	0
Totalized differential flow rate	DTL	Displays the differential totalized value for flow rate between forward totalization and reverse totalization.	0	0
Tag number	TAG	Display the tag number (using up to 16 characters).	×	0
Diagnosis of electrode adhesion	ADH	Displays the adhesion condition in the form of a bar graph. (See the description for parameters K10 through K15 from Chapter 6: Parameter Description for more details.)	×	0
Communication type	СОМ	Displays the communication type.	×	0
	(4)			T0501.EPS

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5.2 Display Unit Setting Methods

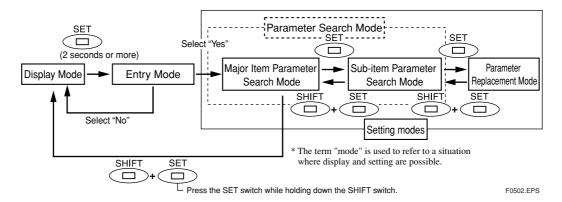


NOTE

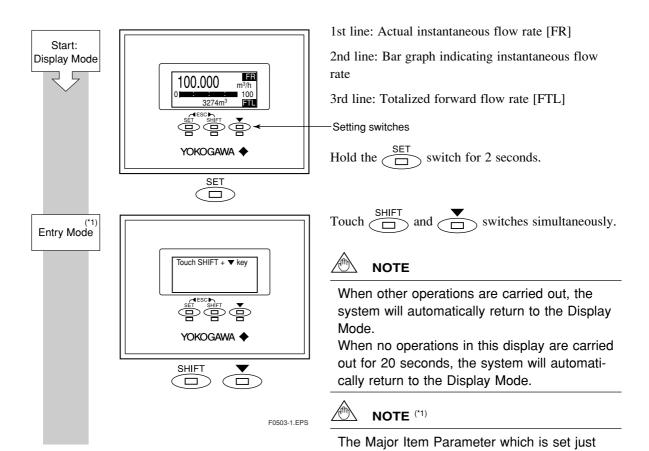
Before changing any settings, be sure to check the corresponding setting details in Chapter 6: Parameter Description.

5.2.1 Display Mode → Setting Mode

Display Mode will be adopted when the power is turned on, and the Setting Mode can be activated using the following procedure.



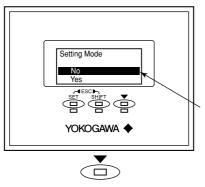
Sample Display: Procedure for moving from Display Mode to Setting Mode



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before will be shown when entrying the Setting Mode again within 1 minute after returning from Setting Mode to Display Mode.

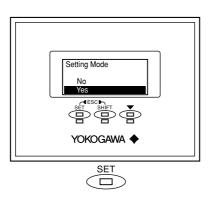
5. BASIC OPERATING PROCEDURES



A screen is displayed to confirm whether or not the system is to enter Setting Mode.

Press the switch and select [Yes].

The reversed-character (i.e. the cursor position) indicates the item that is currently selected.

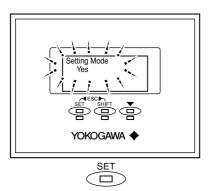


When [Yes] has been selected, touch the switch.



NOTE

When the operations except and switches are carried out, the system will automatically return to the Display Mode. When no operations in this display are carried out for 20 seconds, the system will automatically return to the Display Mode.



In order to request confirmation, the entire display flashes on and off.

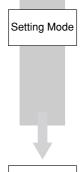
Touch the switch once again at this time to fix your selection.



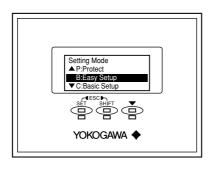
NOTE

When no operations in the flashed display are carried out for 20 seconds, the system will automatically return to the Display Mode.

When the operations except are carried out, the system will automatically return to the Display Mode.



To Parameter Search Mode



The system enters Setting Mode.

Parameters to be set can be selected.

This completes the procedure for changing from the Display Mode to the Parameter Search Mode.

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5.2.2 Setting Mode

When the Setting Mode has been activated using the procedure from Section 5.2.1, parameters can be selected for setting.



NOTE

If no operations are carried out for a period of 10 minutes in Setting Mode, the system will automatically return to the Display Mode.

Format for Parameter Data

Depending on the type of parameter, data is formatted in one of the following three ways.

Format	Typical display	Content				
(i) Selection-type	B21:Base Flow Unit m³ ▲ m³ ▼kl(Kiloliter)	The desired data item is selected from a predefined list.				
(ii) Numeric-type	B23:Flow Span 100 l/min 000100 l/min Rng:0.00001 → 32000	Data is set using the values in each digit and using the decimal point.				
(iii) Alphanumeric-type	C10:Tag No FI-1101 FI-1201	Data is composed using alphanumeric characters (in the case of tag numbers, special units, and the like). With this format, setting can be carried out using up to 16 of the characters shown below.				

Regarding the alphanumeric-type format (iii), the following alphanumerics are displayed in the following sequence

 $\#\%\&^*+-./0123456789:$ <> A B C D E F G H I J K L M N O P Q R S T U V W X Y Z abcdefghij klmnopqrstuvwxyz[space]

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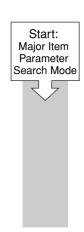
5.3 Parameter Setting Procedure

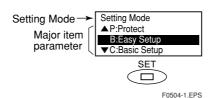
Once the system is in Setting Mode, the parameters for setting can be selected. On the AXFA11, parameters that are frequently used have been grouped together in Easy Setup in Menu B. This section provides a description of the parameter setting procedure using **B**: **Easy Setup and C**: **Basic Setup**.

For more details regarding parameter content, please refer to Section 6: Parameter Description.

5.3.1 Setting Example for Selection-Type Data: Flow rate units

This example describes the setting of the flow rate units for the selection-type parameter **B21: Base Flow Unit** from m³ to 1 (Liter).





Major Item Parameter Search Mode has been accessed in this screen.

Touch the \square switch to access **B: Easy Setup**.

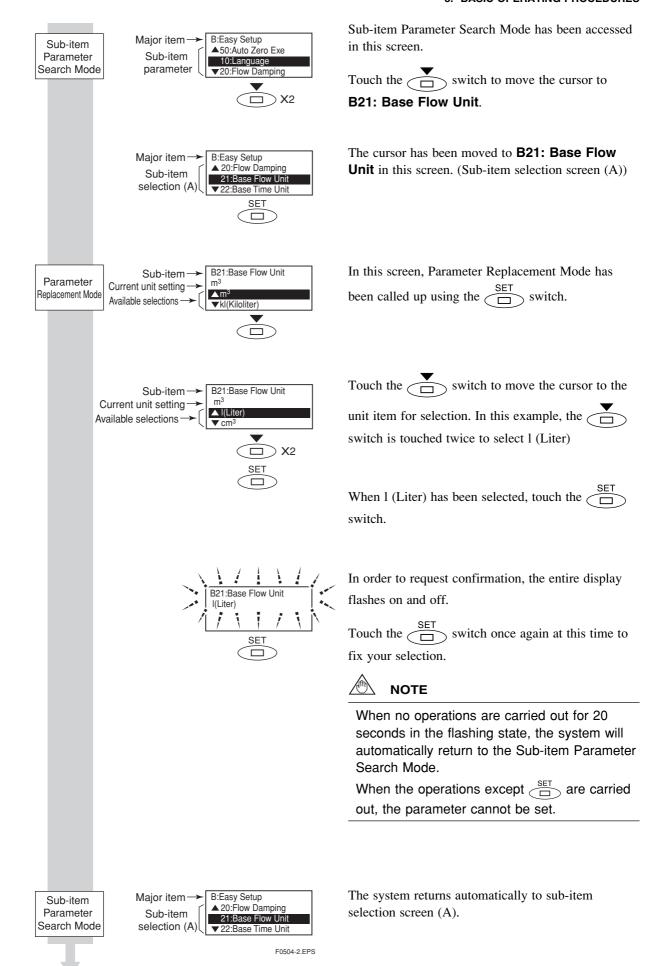


NOTE

The ▲ and ▼ symbols to the left of the parameters indicate that additional setting items to those being currently displayed may also be selected. Use the — switch to cycle through these items.

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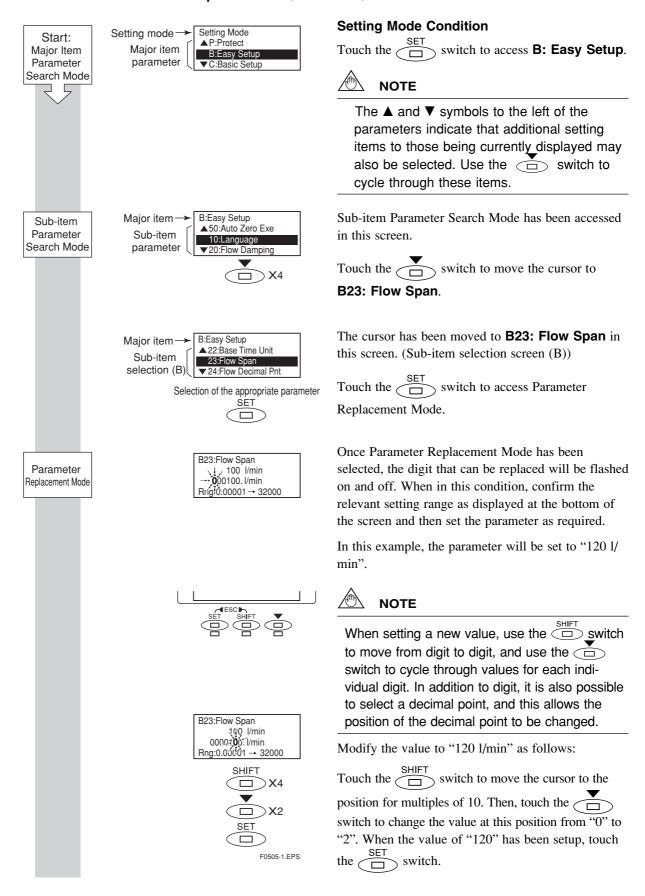
5. BASIC OPERATING PROCEDURES



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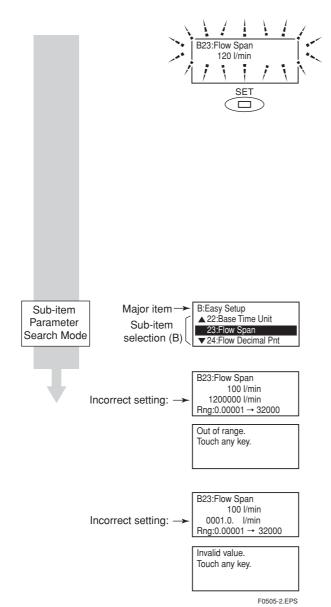
5.3.2 Setting Example for Numeric-Type Data: Flow rate span

This example describes the setting of the flow rate span for the numeric-type parameter **B23: Flow Span** from 100 l/min to 120 l/min.



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When the switch is touched, the entire display flashes on and off. Confirm that the setting has been correctly changed to "120", and then fix this value by touching the switch once again.



NOTE

When no operations are carried out for 20 seconds in the flashing state, the system will automatically return to the Sub-item Parameter Search Mode.

When the operations except are carried out, the parameter cannot be set.

The system automatically returns to sub-item selection screen (B).



NOTE

If the input value is outside the valid selection range, the message "Out of range. Touch any key." will be displayed. In such a case, touch any switch to return to Parameter Replacement Mode and redo the setting.

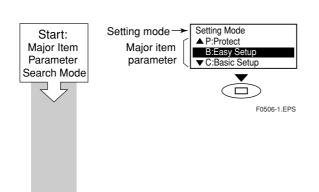


NOTE

If more than one decimal point has been input, the message "Invalid value. Touch any key." will be displayed. In such a case, touch any switch to return to Parameter Replacement Mode and redo the setting.

5.3.3 Setting Example for Alphanumeric-Type Data: Tag number

This example describes the setting of the tag number for the alphanumeric-type parameter **C10: Tag No.** from "FI-1101" to "FI-1201."



Setting Mode Condition

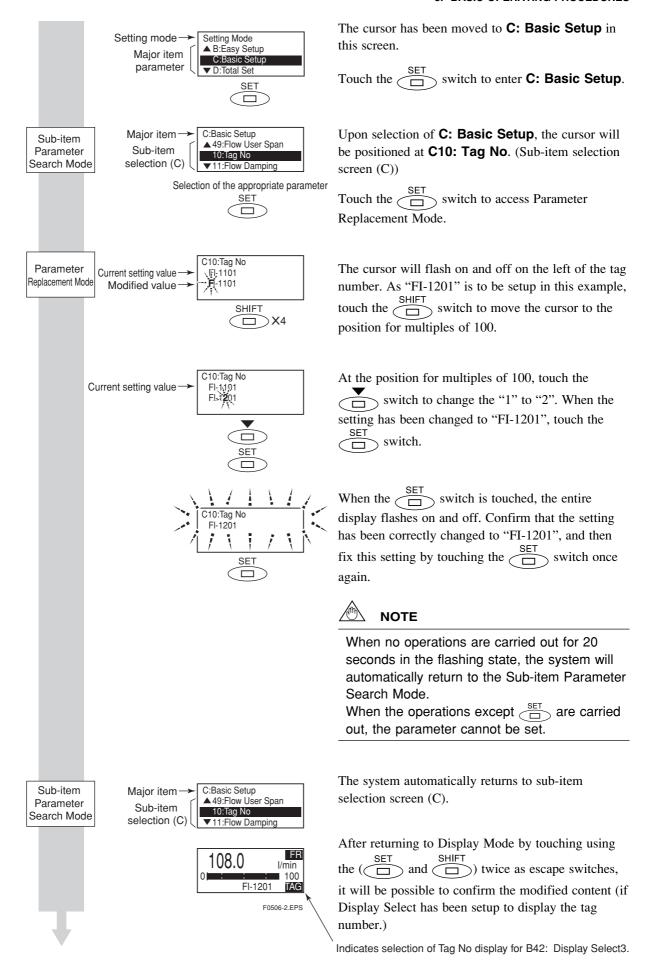
Touch the switch to access **C: Basic Setup**.



NOTE

The ▲ and ▼ symbols to the left of the parameters indicate that additional setting items to those being currently displayed may also be selected. Use the switch to cycle through these items.

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6. PARAMETER DESCRIPTION

6.1 Parameters

With the exception of parameters that were specified by the customer upon ordering, all of the AXFA11's internal parameters will initially be set to default values. Actions such as the modification of display details can then be carried out whenever necessary.



IMPORTANT

Make sure to keep the AXFA11's power on at least for 30 seconds after you set the parameters. If you turn the power off immediately after the parameters are set, the settings will be canceled.



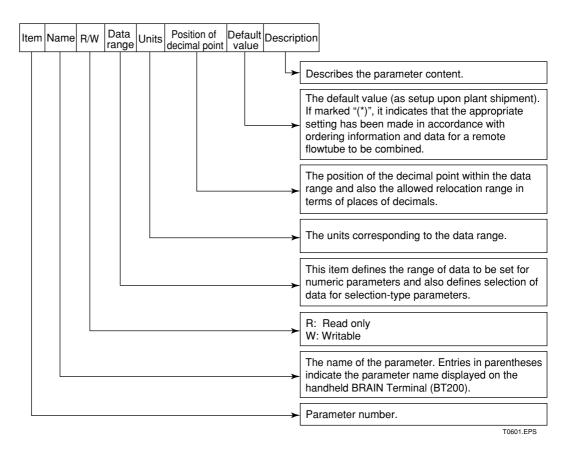
NOTE

In order to ensure that correct flow rate data can be acquired, it is crucial that the nominal size, flow rate span, and meter factor of the combined remote flowtube are setup. In cases where a remote flowtube is ordered at the same time as the AXFA11, the nominal size and meter factor will be setup upon shipment from the manufacturing plant, and these will not require additional setting. If the AXFA11 is ordered individually, the default value will be setup for the meter factor; accordingly, it will be necessary to change this setting to the meter factor indicated on your remote flowtube data plate.

If a flow rate span is specified upon ordering, this will be set before shipment. If this is not the case, however, it will be necessary for the appropriate value to be set up by the user.

6.2 Parameter Lists

Parameter lists are comprised of the following items.



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6.3 Parameter List Overview

(1) Item A (Menu A): Display items

Menu A contains the instantaneous flow rate, totalization values, and other items relevant to display.

	Name		Data range		Position	Default value	
Item	Display unit (BRAIN)	R/W	Display unit /BRAIN	Units	of decimal point	(*): Indicated item	Description
A00	Display (DISPLAY)						
A10	FR (FLOW RATE (%))	R	-110.0 to 110.0	%	1		For Display Mode only
A20	FR (FLOW RATE)	R	-999999 to 999999	B21/B22 (C40/C41)	0 to 3		For Display Mode only
A21	FR (FLW RATE (mA))	R	2.400 to 21.600	mA	3		For Display Mode only
A30	FTL (TOTAL)	R	0 to 99999999	B30 (D10)	0 to 7		For Display Mode only
A31	RTL (REV TOTAL)	R	0 to 99999999	B30 (D10)	0 to 7		For Display Mode only
A32	DTL (DIF TOTAL)	R	-99999999 to 99999999	B30 (D10)	0 to 7		For Display Mode only
A60	(SELF CHECK)	R	Good Error				See "6.5 Alarm Functions".

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(2) Item B (Menu B): Easy Setup items

Those parameters with a high frequency of use have been grouped together in Menu B. All basic functions can be controlled using only the parameters from this block.

	Name		Data range		Position	Default value	
Item	m Display unit R/W (BRAIN)	Display unit /BRAIN	Units	of decimal point	(*): Indicated item	Description	
B00	Easy Setup (EASY SETUP)						
B10	Language (LANGUAGE)	W	English Japanese French German Italian Spanish			English	Selects the language used for the display unit. Linked with H30.
B20	Flow Damping (FLOW DAMPING)	W	0.1 to 200.0	S	1	3.0 s	Sets damping time. Linked with C11.
B21	Base Flow Unit (FLOW UNIT)	W	MI(Megaliter) m³ kI (Kiloliter) 1 (Liter) cm³ m t kg g kcf cf mcf Mgal (US) kgal (US) mgal (US) mgal (US) bbl (US Oil) bbl (US Oil) bbl (US Oil) ubbl (US Beer) bbl (US Beer) mbbl (US Beer) ft klb (US) lb (US)			m (*)	Selects flow units for the flow rate span. Linked with C40.

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6. PARAMETER DESCRIPTION

	Name		Data range		Position	Default value	
Item	Display unit (BRAIN)	R/W	Display unit /BRAIN	Units	of decimal point	(*): Indicated item	Description
B22	Base Time Unit (TIME UNIT)	W	/d /h /min /s			/s (*)	Selects time units for the flow rate span. Linked with C41.
B23	Flow Span (FLOW SPAN)	W	0.0001 to 32000	B21 /B22 (C40/C41)	0 to 4	1 m/s (*)	Sets flow rate span (with units from B21 and B22). Linked with C42.
B24	Flow Decimal Pnt (FLOW DECIMAL)	W	Auto 0 1 2 3			Auto (*)	Selects decimal point position for the display unit's instantaneous flow rate. Linked with C43.
B30	Total Unit (TOTAL UNIT)	W	n Unit/P u Unit/P m Unit/P Unit/P k Unit/P M Unit/P Pulse/s			Pulse/s (*)	Selects the flow rate unit per one pulse as used for totalization display. Linked with D10.
B31	Total Scale (TOTAL SCALE)	W	0 to 32000	B30 (D10)	0 to 4	0 (*)	Sets the flow rate per one pulse for the totalization display. Linked with D11.
B32	Pulse Unit (PULSE UNIT)	W	n Unit/P u Unit/P m Unit/P Unit/P k Unit/P M Unit/P Pulse/s			Pulse/s (*)	Selects the flow rate unit per one pulse as used for pulse output. Linked with E10.
B33	Pulse Scale (PULSE SCALE)	W	0 to 32000	B32 (E10)	0 to 4	0 (*)	Sets the flow rate per one pulse as used for pulse output. Linked with E11.
B40	Display Select1 (DISP SELECT1)	W	Flow Rate(%) Flow Rate Flow Rate(mA) Forward Total Reverse Total Dif Total			Flow Rate	Selects content of the first line for Display Mode. Linked with H10.
B41	Display Select2 (DISP SELECT2)	W	Off Flow Rate(%) Flow Rate Flow Rate(mA) Flow Rate(Bar) Forward Total Reverse Total Dif Total Tag No Adhesion Check Communication			Off	Selects content of the second line for Display Mode. Linked with H11.
B42	Display Select3 (DISP SELECT3)	W	Same as B41 (Display Select2)			Off	Selects content of the third line for Display Mode. Linked with H12.
B50	Auto Zero Exe (AUTOZERO EXE)	W	No Execution Execution			No Execution	Selects whether or not automatic zero adjustment is carried out. Linked with M10.
B60	— (SELF CHECK)	R	Good Error				See "6.5 Alarm Functions".

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(3) Item C (Menu C): Basic Setting items

Menu C principally contains the basic setting items for the flowtube.

	Name		Data range		Position	Default value	
Item	Display unit (BRAIN)	R/W	Display unit /BRAIN	Units	of decimal point	(*): Indicated item	Description
C00	Basic Setup (BASIC SETUP)						
C10	Tag No (TAG NO)	W	ASCII 16 characters				Sets Tag number up to 16 characters.
C11	Flow Damping (FLOW DAMPING)	W	0.1 to 200.0	s	1	3.0 s	Sets damping time. Linked with B20.
C20	Measure Mode (MEASURE MODE)	W	Standard DF Enhanced DF			Standard DF	Selects measurement mode for dual frequency excitation
C21	Low MF (LOW MF)	W	0.0100 to 3.0000		4	1.0000 (*)	Sets low-frequency meter factor for standard dual frequency excitation
C22	High MF (HIGH MF)	W	0.0100 to 3.0000		4	1.0000 (*)	Sets high-frequency meter factor for standard dual frequency excitation
C23	Low MF(EDF) (LOW MF(EDF))	W	0.0000 to 3.0000		4	1.0000 (*)	Sets low-frequency meter factor for enhanced dual frequency excitation
C24	High MF(EDF) (HIGH MF(EDF))	W	0.0000 to 3.0000		4	1.0000 (*)	Sets high-frequency meter factor for enhanced dual frequency excitation
C30	Select Flow Tube (FLOW TUBE)	W	ADMAG AXF ADMAG ADMAG AE ADMAG SE YEWMAG Calibrator Other			ADMAG AXF	Selects the flowtube's model name. Note: Select "ADMAG AXF" for ADMAG AXW flowtube.
C31	Nominal Size Unit (SIZE UNIT)	W	mm inch			mm inch	Selects the nominal size units for the flowtube.
C32	Nominal Size (NOMINAL SIZE)	W	0.99 to 3000.1 0.01 to 120.1	mm inch	0 to 2	100 (*)	Sets flowtube nominal size in selected unit at C31.
C40	Base Flow Unit (FLOW UNIT)	W	MI(Megaliter) m³ kI(Kiloliter) I(Liter) cm³ m t kg g kcf cf mcf Mgal (US) kgal (US) gal (US) mgal (US) ibbl (US Oil) bbl (US Oil) bbl (US Oil) bbl (US Oil) bbl (US Beer) bbl (US Beer) mbl (US Beer) ibbl (US Beer) ibbl (US Beer)			m (*)	Selects flow units for the flow rate span. Linked with B21.
C41	Base Time Unit (TIME UNIT)	W	/d /h /min /s			/s (*)	Selects time units for the flow rate span. Linked with B22.
C42	Flow Span (FLOW SPAN)	W	0.0001 to 32000	C40/C41 (B21 /B22)	0 to 4	1 m/s (*)	Sets flow rate span (with units from C40 and C41). Linked with B23.
C43	Flow Decimal Pnt (FLOW DECIMAL)	W	Auto 0 1 2 3			Auto (*)	Selects decimal point position for the display unit's instantaneous flow rate. Linked with B24.

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	Name		Data range		Position	Default value (*): Indicated item	
Item	Display unit (BRAIN)	R/W	Display unit /BRAIN	Units	of decimal point		Description
C44	Velocity Check (VELOCITY CHK)	R	0.000 to 99.999	m/s	3		Display of the span setting using flow velocity (m/s).
C45	Density Unit (DENSITY UNIT)	W	kg/m³ lb/gal lb/cf			kg/m ³	Sets units for density when mass flow rate is selected.
C46	Mass Flow Density (MASS DENSITY)	W	0 to 32000	C45	0 to 4	0	Sets density when mass flow rate is selected (with units from C45).
C47	User Span Select (USER SPN SEL)	W	No Yes			No	Selects whether or not special units are used for flow rate units.
C48	Flow User Unit (FL USER UNIT)	W	8 alphanumeric characters				Sets the special flow rate units.
C49	Flow User Span (FL USER SPAN)	W	0.0001 to 32000	C48	0 to 4	100	Sets span when using special flow rate units.
C60	(SELF CHECK)	R	Good Error				See "6.5 Alarm Functions".

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(4) Item D (Menu D): Total Setting items

Menu D contains setting items such as the totalization scale and the forward/reverse totalized values.

	Name		Data range		Position	Defaulturalura	
Item	Display unit (BRAIN)	R/W	Display unit /BRAIN	Units	of decimal point	Default value (*): Indicated item	Description
D00	Total Set (TOTAL SET)						
D10	Total Unit (TOTAL UNIT)	W	n Unit/P u Unit/P m Unit/P Unit/P k Unit/P M Unit/P Pulse/s			Pulse/s (*)	Selects the flow rate unit per one pulse as used for totalization display. Linked with B30.
D11	Total Scale (TOTAL SCALE)	W	0 to 32000	D10 (B30)	0 to 4	0 (*)	Sets the flow rate per one pulse for the totalization display. Linked with B31.
D12	Total Decimal Pnt (TL DECIMAL)	W	0 1 2 3 4 5 6 7			0	Selects position of decimal point for totalization display
D13	Total Low Cut (TOTAL LOWCUT)	W	0 to 100	%	0	3 %	Sets the range in vicinity of 0% within which the totalization display will be halted.
D20	Total Execution (TOTAL EXEC)	W	Start Stop Preset Total Preset Rev Total			Start	Executes "Start" or "Stop" of the totalization function, or executes "Preset Total" or "Preset Rev Total".
D21	Ttl Set Val Lower (TL SET VAL L)	W	0 to 999999		0	0	Sets the totalization preset value in the lower 6 digits of the 8-digit totalized value.
D22	Ttl Set Val Upper (TL SET VAL U)	W	0 to 99		0	0	Sets the totalization preset value in the upper 2 digits of the 8-digit totalized value.
D23	Ttl Switch Lower (TL SWITCH LO)	W	0 to 999999		0	0	Sets the totalization switch value in the lower 6 digits of the 8-digit totalized value.
D24	Ttl Switch Upper (TL SWITCH UP)	W	0 to 99		0	0	Sets the totalization switch value in the upper 2 digits of the 8-digits totalized value.
D30	Ttl User Select (TL USER SEL)	W	No Yes			No	Selects whether or not special units are used as totalized units.
D31	Ttl User Unit (TL USER UNIT)	W	8 alphanumeric characters				Sets the special totalized units.
D60	(SELF CHECK)	R	Good Error				See "6.5 Alarm Functions".

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(5) Item E (Menu E): Pulse Setting items

Menu E contains items relevant to pulse output. This is used to set parameters such as the pulse scale and width.

	Name	R/W	Data range	Units	Position of decimal point	Default value (*): Indicated item	Description
Item	Display unit (BRAIN)		Display unit /BRAIN				
E00	Pulse Set (PULSE SET)						
E10	Pulse Unit (PULSE UNIT)	W	n Unit/P u Unit/P m Unit/P Unit/P k Unit/P M Unit/P Pulse/s			Pulse/s (*)	Selects the flow rate unit per one pulse as used for pulse output. Linked with B32.
E11	Pulse Scale (PULSE SCALE)	W	0 to 32000	E10 (B32)	0 to 4	0 (*)	Sets the flow rate per one pulse as used for pulse output. Linked with B33.
E12	Pulse Width (PULSE WIDTH)	W	50% Duty 0.05 ms 0.1 ms 0.5 ms 1 ms 20 ms 33 ms 50 ms 100 ms			50% Duty	Selects the pulse width for pulse output.
E13	Pulse Low Cut (PULSE LOWCUT)	W	0 to 100	%	0	3 %	Sets the range in vicinity of 0% within which pulse output will be halted.
E20	Pulse Active Mode (PLS ACT MODE)	W	Closed(On) Act Open(Off) Act			Closed(On) Act	Selects whether pulse output will be set to "On Active" or "Off Active."
E60	(SELF CHECK)	R	Good Error				See "6.5 Alarm Function".

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(6) Item F (Menu F): Status Functions Setting items

Menu F contains items relevant to multiplex range output and other status Input/Output.

Item	Name	R/W	Data range	Units	Position of decimal point	Default value (*): Indicated item	Description
	Display unit (BRAIN)		Display unit /BRAIN				
F00	Status Function (STATUS FUNC)						
F10	SO1 Function (SO1 FUNCTION)	W	No Function Warning Output Total Switch H/L Alarm HH/LL Alarm Fwd/Rev Ranges Auto 2 Ranges Auto 3 Ranges Auto 4 Ranges Ext 2 Answer Ext 3 Answer			No Function	Selects function for the SO1 terminal
F10	SO2 Function (SO2 FUNCTION)	W	No Function Warning Output Total Switch H/L Alarm HH/LL Alarm Fwd/Rev Ranges Auto 2 Ranges Auto 3 Ranges Auto 4 Ranges Ext 2 Answer Ext 3 Answer			No Function	Selects function for the SO2 terminal

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	Name		Data range		Position	Default value	
Item	Display unit (BRAIN)	R/W	Display unit /BRAIN	Units	of decimal point	(*): Indicated item	Description
F12	SI1 Function (SI1 FUNCTION)	W	No Function 0% Singal Lock Ext Auto Zero Ext Ttl Preset Ext Rev Ttl Set Ext 2 Ranges Ext 3 Ranges Ext 4 Ranges			No Function	Selects function for the SI1 terminal
F13	SI2 Function (SI2 FUNCTION)	W	No Function 0% Singal Lock Ext Auto Zero Ext Ttl Preset Ext Rev Ttl Set Ext 2 Ranges Ext 3 Ranges Ext 4 Ranges			No Function	Selects function for the SI2 terminal
F14	SO1/2 Active Mode (SO ACT MODE)	W	Closed(On) Act Open(Off) Act			Closed(On) Act	Selects whether SO1/SO2 output will be set to "On Active" or "Off Active."
F15	SI1/2 Active Mode (SI ACT MODE)	W	Short Active Open Active			Short Active	Selects whether SI1/SI2 input will be set to "Short Active" or "Open Active."
F30	Forward Span2 (FWD SPAN2)	W	0.0001 to 32000	C40 /C41	0 to 4	1	Sets flow rate span for forward No. 2 range
F31	Forward Span3 (FWD SPAN3)	W	0.0001 to 32000	C40 /C41	0 to 4	1	Sets flow rate span for forward No. 3 range
F32	Forward Span4 (FWD SPAN4)	W	0.0001 to 32000	C40 /C41	0 to 4	1	Sets flow rate span for forward No. 4 range
F33	Reverse Span1 (REV SPAN1)	W	0.0001 to 32000	C40 /C41	0 to 4	1	Sets flow rate span for reverse No. 1 range
F34	Reverse Span2 (REV SPAN2)	W	0.0001 to 32000	C40 /C41	0 to 4	1	Sets flow rate span for reverse No. 2 range
F35	Reverse Span3 (REV SPAN3)	W	0.0001 to 32000	C40 /C41	0 to 4	1	Sets flow rate span for reverse No. 3 range
F36	Reverse Span4 (REV SPAN4)	W	0.0001 to 32000	C40 /C41	0 to 4	1	Sets flow rate span for reverse No. 4 range
F40	Auto Range Hys (AUTO RNG HYS)	W	0 to 15	%	0	10 %	Sets hysteresis width for automatic range switching
F41	Bi Direction Hys (BI DIREC HYS)	W	0 to 8	%	0	2 %	Sets hysteresis width for forward/reverse switching
F60	— (SELF CHECK)	R	Good Error				See "6.5 Alarm Function".

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(7) Item G (Menu G): Alarm Setting items

Menu G contains setting items relevant to alarm output, burnout, alarm record, etc.

	Name	R/W	Data range	Units	Position of decimal point	Default value (*): Indicated item	Description
Item	Display unit (BRAIN)		Display unit /BRAIN				
G00	Alarm (ALARM)						
G10	Low Alarm (LOW ALARM)	W	-110 to 110	%	0	-110	Sets level setting value for low flow rate limit (L)
G11	High Alarm (HIGH ALARM)	W	-110 to 110	%	0	110	Sets level setting value for high flow rate limit (H)
G12	Low Low Alarm (LO LO ALARM)	W	-110 to 110	%	0	-110	Sets level setting value for low-low flow rate limit (LL)
G13	High High Alarm (HI HI ALARM)	W	-110 to 110	%	0	110	Sets level setting value for high- high flow rate limit (HH)

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6. PARAMETER DESCRIPTION

	Name		Data range		Position	Default value	
Item	Display unit (BRAIN)	R/W	Display unit /BRAIN	Units	of decimal point	(*): Indicated item	Description
G14	H/L Alarm Hys (H/L ALM HYS)	W	0 to 10	%	0	5 %	Sets hysteresis width for high-low flow rate limit alarm
G20	Alm Out Act Mode (ALM OUT ACT)	W	Closed(On) Act Open(Off) Act			Open(Off) Act	Selects whether alarm output will be set to "On Active" or "Off Active."
G21	4-20mA Alarm Out (4-20 ALM OUT)	W	2.4mA or Less 4.0mA Hold 21.6mA or More			21.6mA or More	Selects the current output during alarm occurrence.
G22	4-20mA Burn Out (4-20 BURNOUT)	R	High Low			_	Displays the current output during a CPU failure.
G30	Alm-Setting (ALM-SETTING)	W	No Yes			Yes	Selects whether a setting alarm is to be specified as an alarm.
G31	Alm-Sig Over (ALM-SIG OVER)	W	No Yes			Yes	Selects whether a signal overflow alarm is to be specified as an alarm.
G32	Alm-Emp Pipe (ALM-EMP PIPE)	W	No Yes			Yes	Selects whether an empty pipe alarm is to be specified as an alarm.
G33	Alm-HH/LL (ALM-HH/LL)	W	No Yes			No	Selects whether a flow rate high-high or low-low alarm is to be specified as an alarm.
G34	Alm-Adhesion (ALM-ADHESION)	W	No Yes			No	Selects whether an electrode adhesion alarm is to be specified as an alarm.
G40	Operation Time (OPERATE TIME)	R	0D 00:00 to 99999D 23:59				Operation time
G41	Alm Record1 (ALM RECORD1)	R	10:uP Fault 11:EEPROM Fault 12:A/D(H) Fault 13:A/D(L) Fault 14:A/D(Z) Fault 15:Coil Open 16:EEPROM Dflt 18:Power Off 19:Inst Pwr Fail 28:WDT 30:Sig Overflow 31:Empty Pipe 33:Adhesion Alm				Displays the content of the most recent alarm.
G42	Alm Record Time1 (ALM TIME 1)	R	0D 00:00 to 99999D 23:59				Displays the operation time at the occurrence of the most recent alarm.
G43	Alm Record2 (ALM RECORD2)	R	Same as G41 (Alm Record 1)				Displays the content of the second most recent alarm.
G44	Alm Record Time2 (ALM TIME 2)	R	0D 00:00 to 99999D 23:59				Displays the operation time at occurrence of the second most recent alarm.
G45	Alm Record3 (ALM RECORD3)	R	Same as G41 (Alm Record 1)				Displays the content of the third most recent alarm.
G46	Alm Record Time3 (ALM TIME 3)	R	0D 00:00 to 99999D 23:59				Displays the operation time at the occurrence of the third most recent alarm.
G47	Alm Record4 (ALM RECORD4)	R	Same as G41 (Alm Record 1)				Displays the content of the fourth most recent alarm.
G48	Alm Record Time4 (ALM TIME 4)	R	0D 00:00 to 99999D 23:59				Displays the operation time at the occurrence of the fourth most recent alarm.
G60	— (SELF CHECK)	R	Good Error				See "6.5 Alarm Functions".

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(8) Item H (Menu H): Display Setting items

Menu H contains setting items that are relevant to display on the display unit.

	Name		Data range		Position	Default value	
Item	Display unit (BRAIN)	R/W	Display unit /BRAIN Units	of decimal point	(*): Indicated item	Description	
H00	Display Set (DISP SET)						
H10	Display Select1 (DISP SELECT1)	W	Flow Rate(%) Flow Rate Flow Rate(mA) Forward Total Reverse Total Dif Total			Flow Rate	Selects content of the first line for Display Mode. Linked with B40.
H11	Display Select2 (DISP SELECT2)	W	Off Flow Rate(%) Flow Rate Flow Rate(mA) Flow Rate(Bar) Forward Total Reverse Total Dif Total Tag No Adhesion Check Communication			Off	Selects content of the second line for Display Mode. Linked with B41.
H12	Display Select3 (DISP SELECT3)	W	Same as H11 (Display Select2)			Off	Selects content of the third line for Display Mode. Linked with B42.
H20	Display Cycle (DISP CYCLE)	W	200ms 400ms 1s 2s 4s 8s			400ms	Selects the display cycle.
H30	Language (LANGUAGE)	W	English Japanese French German Italian Spanish			English	Selects the language used by the display unit. Linked with B10.
H60	(SELF CHECK)	R	Good Error				See "6.5 Alarm Functions".

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(9) Item J (Menu J): Auxiliary Function Setting items

Menu J contains setting items such as the flow direction, rate limits, and low cut.

	Name		Data range		Position	Default value	
Item	Display unit (BRAIN)	R/W	Display unit /BRAIN	Units	s of decimal point	(*): Indicated item	Description
J00	Aux (AUX)						
J10	4-20mA Low Cut (4-20 LOW CUT)	W	0 to 10	%	0	0%	Sets the range in vicinity of 0% within which the current output will be 4 mA
J11	4-20mA Low Lmt (4-20 LOW LMT)	W	-20.0 to 100.0	%	1	-20.0%	Sets the low limit for current output
J12	4-20mA High Lmt (4-20 HI LMT)	W	0.0 to 120.0	%	1	120.0%	Sets the high limit for current output
J20	Flow Direction (FLOW DIRECT)	W	Forward Reverse			Forward	Selects the flow direction.
J21	Rate Limit (RATE LIMIT)	W	0 to10	%	0	5%	Sets the level to reduce output fluctuation.
J22	Dead Time (DEAD TIME)	W	0 to 15	S	0	0s	Sets the dead time to reduce output fluctuation. When "0" is set, rate limit function is not available.
J23	Pulsing Flow (PULSING FLOW)	W	No Yes			No	Selects whether pulsing flow is to be supported.
J24	T/P Damp Select (T/P DAMP SEL)	W	Damping No Damping			Damping	Selects whether the flow rate value obtained through damping calculation for total/pulse or the instantaneous flow rate value (no damping) for total/pulse is to be used.

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Item	Name Display unit (BRAIN)	R/W	Data range Display unit /BRAIN	Units	Position of decimal point	Default value (*): Indicated item	Description
J30	Power Synch (POWER SYNCH)	W	No Yes			Yes	Selects whether or not the internal frequency is to be synchronized with the power supply frequency.
J31	Power Frequency (POWER FREQ)	R/W	47.00 to 63.00	Hz	2	50.00	Displays the power-supply frequency (for Power Synch = "Yes"), or sets the power-supply frequency (for Power Synch="No").
J40	Memo 1 (MEMO 1)	W	ASCII 16 characters				Memo field
J41	Memo 2 (MEMO 2)	W	ASCII 16 characters				Memo field
J42	Memo 3 (MEMO 3)	W	ASCII 16 characters				Memo field
J50	Software Rev No (SOFTWARE REV)	R	_				Software revision number
J60	(SELF CHECK)	R	Good Error				See "6.5 Alarm Functions".

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(10) Item K (Menu K): Diagnostic Function Setting items

Menu K contains items that are relevant to the diagnosis of insulation adhesion to the electrode.

	Name		Data range		Position	Default value	
Item	Display unit (BRAIN)	R/W	Display unit /BRAIN	Units	of decimal point	(*): Indicated item	Description
K00	Diagnosis (DIAGNOSIS)						
K10	Adhesion Check (ADHESION CHK)	W	No Yes			No	Selects whether or not to perform diagnosis of adhesion to the electrode.
K11	Adhesion Level1 (ADH LEVEL1)	W	0.00 to 100.00	M ohm	2	0.10	Sets the resistance value for adhesion Level 1 to the electorode.
K12	Adhesion Level2 (ADH LEVEL2)	W	0.00 to 100.00	M ohm	2	0.50	Sets the resistance value for adhesion Level 2 to the electorode.
K13	Adhesion Level3 (ADH LEVEL3)	W	0.00 to 100.00	M ohm	2	1.00	Sets the resistance value for adhesion Level 3 to the electorode.
K14	Adhesion Level4 (ADH LEVEL4)	W	0.00 to 100.00	M ohm	2	3.00	Sets the resistance value for adhesion Level 4 to the electorode.
K15	Adh Measure Value (ADH MEAS VAL)	R	_	M ohm	2		Displays the resistance value for adhesion to the electrode.
K60	(SELF CHECK)	R	Good Error				See "6.5 Alarm Functions".

T0611.EPS

(11) Item M (Menu M): Automatic Zero-Adjustment Function Setting items

Menu M contains items that are relevant to automatic zero adjustment.

Item	Name Display unit (BRAIN)	R/W	Data range Display unit /BRAIN	Units	Position of decimal point	Default value (*): Indicated item	Description
M00	Adjustment (ADJUSTMENT)						
M10	Auto Zero Exe (AUTOZERO EXE)	W	No Execution Execution			No Execution	Selects whether or not automatic zero adjustment is carried out. Linked with B50.
M11	Magflow Zero (MAGFLOW ZERO)	R/W	-99.999 to 99.999		3	0.000	Displays the result of the automatic zero adjustment, or sets the zero point.
M60	— (SELF CHECK)	R	Good Error				See "6.5 Alarm Functions".

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(12) Item N (Menu N): Loop Test Setting items

Menu N contains items that are relevant to the execution of loop testing.

	Name		Data range		Position	Default value	
Item	Display unit (BRAIN)	R/W	Display unit /BRAIN	Units	of decimal point	(*): Indicated item	Description
N00	Test (TEST)						
N10	Test Mode (TEST MODE)	W	Normal Test			Normal	Selects whether mode will be set to "Normal" or "Test".
N11	Test Output Value (TEST OUT VAL)	W	-10 to 110	%	0	0%	Sets the test output value.
N20	Test SO1 (TEST SO1)	W	Open(Off) Closed(On)			Open(Off)	Selects the test condition for SO1 terminal.
N21	Test SO2 (TEST SO2)	W	Open(Off) Closed(On)			Open(Off)	Selects the test condition for SO2 terminal.
N22	Test Alarm Out (TEST ALM OUT)	W	Open(Off) Closed(On)			Closed(On)	Selects the test condition for alarm output terminal.
N23	Test SI1 (TEST SI1)	R	Open Short				Displays the test condition for SI1 terminal.
N24	Test SI2 (TEST SI2)	R	Open Short				Displays the test condition for SI2 terminal.
N60	— (SELF CHECK)	R	Good Error				See "6.5 Alarm Functions".

T0613.EPS

(13) Item P (Menu P): Parameter Protection items

Menu P contains items that are relevant to write protection and passwords.

	Name		Data range		Position	Default value	
Item	Display unit (BRAIN)	R/W	Display unit /BRAIN	Units	of decimal point	(*): Indicated item	Description
P00	Protect (PROTECT)						
P10	Key Code (KEY CODE)	W	0 to 9999			0	Parameter of the display restriction
P20	Write Protect (W PROTECT)	R	No Yes			No	Displays whether or not overwriting of parameter data is prohibited.
P21	Enable Wrt Passwd (ENABLE WRITE)	W	ASCII 8 characters				Sets the correct password so that write protection function will be released.
P22	New Password (NEW PASSWORD)	W	ASCII 8 characters				Sets the password for write protection funcion
P23	Software Seal (SOFT SEAL)	R	Break Keep			Keep	Displays whether or not a Joker password was used (Break).
P60	— (SELF CHECK)	R	Good Error				See "6.5 Alarm Functions".

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6.4 Parameter Description

(1) Menu B: Easy Setup items

Those parameters with a high frequency of use have been grouped together in Easy Setup. All basic functions can be controlled using only the parameters from this block. Parameters from Menu B share identical names with those from other menus; however, modification of one such parameter will result in the other being automatically modified.

[B10: Language] Selection of language used for the display unit

 \rightarrow This setting is linked with that of parameter **H30**. One of the following languages can be selected for the display unit.

Data Range

Setting item	Description
English	All parameters, alarm messages, etc. displayed in English.
Japanese	All parameters, alarm messages, etc. displayed in Japanese katakana.
French	All parameters, alarm messages, etc. displayed in French.
German	All parameters, alarm messages, etc. displayed in German.
Italian	All parameters, alarm messages, etc. displayed in Italian.
Spanish	All parameters, alarm messages, etc. displayed in Spanish.

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[B20: Flow Damping] Setting of the damping time constant

→ This setting is linked with that of parameter C11. The damping time constant should be modified to suppress an output fluctuation or to change the response time. This time constant has an effect on analog output and on the flow rate display (i.e., actual instantaneous flow rate, %, current value), and in addition, it also affects pulse output and totalization. However, when "No Damping" has been set for J24: T/P Damp Select, there will be no effect on pulse output or totalization.

* Time constant: The time required for the output to reach 63.2% from 0%.

[B21: Base Flow Unit] Selection of flow units for the flow rate span

→ This setting is linked with that of parameter **C40**. This parameter selects the flow units for the flow rate span. (In case of mass flow, the setting of density is also required. Refer to **C46**: **Mass Flow Density** for more details.)

[B22: Base Time Unit] Selection of time units for the flow rate span

→ This setting is linked with that of parameter **C41**. This parameter selects the time units for the flow rate span; however, if "m" or "ft" has been selected for the flow rate units, "/s" is automatically set for this parameter.

[B23: Flow Span] Setting of the flow rate span → This setting is linked with that of parameter C42. The span can be set for the forward flow rate in the range 0 to 32,000 (although this does not include 0). The units set using B21/C40: Base Flow Unit and B22/C41: Base Time Unit will be displayed at this time.



NOTE

If the flow rate units, time units, and flow rate span are specified upon ordering, these parameters will be setup before shipment; however, if this is not the case, it will be necessary for the appropriate values to be set up by the user.



NOTE

Flow rate span is the value for instantaneous flow rate that corresponds to a current output of 20 mA. The following factors should be taken into consideration when deciding on the flow rate span.

- In the case of applications with large variations in flow rate, the maximum flow rate should be set. If a flow rate in excess of the flow rate span was to occur, output would be possible up to an upper limit of 108%, and beyond this, error would occur. Note that the same applies to pulse output and totalization.
- In the case of applications that have a relatively stable flow rate, a flow rate span of 1.5 to 2.0 times larger than the normal flow rate may be considered suitable.
- The flow rate to be adopted should upon conversion to flow velocity correspond to a value within the range of 0.1 to 10 m/s. (0.3 to 10 m/s for size 1100 mm or larger) The flow velocity can be confirmed using sizing data or with parameter C44: Velocity Check, and in the latter case, the value obtained when span is converted to flow velocity will be displayed.
- Regardless of the position of the decimal point, the largest value that can be set on the display unit is 32,000. Furthermore, it is not possible to set a number of 4 or greater for the highestorder digit. Similarly, if 3 is set for this highestorder digit, it will not be possible to set a

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number of 2 or greater for the next digit to the right, regardless of the position of the decimal point.

Example: A value of 333.33 is represented by the character string 33333, and since this exceeds 32000, it cannot be set. In such a case, the value 333.3 should be set instead.

[B24: Flow Decimal Pnt] Setting of the decimal point position for the instantaneous flow rate → This setting is linked with that of parameter C43. This parameter sets the position of the decimal point for instantaneous flow rate values in terms of the number of digits. When set using "Auto", the decimal point position will be automatically determined in accordance with the setting value for B23/C42: Flow Span as shown below.

Flow Span ≤ 9	Decimal point position: 3 digits
$9 < \text{Flow Span} \le 90$	Decimal point position: 2 digits
$90 < \text{Flow Span} \le 900$	Decimal point position: 1 digit
900 < Flow Span	Decimal point position: no
	digits (i.e., no decimal point)

When an item other than "Auto" is set, the selected number of digits for the decimal point position is used.

With the decimal point removed, 6 digits are available for the instantaneous flow rate value, and display is possible up to 999,999. If an overflow occurs as a result of the setting adopted for decimal point position, the warning **84: Disp Over Wng** will be displayed to provide notification of this condition.

Example: When 1000 m³/h is set for B23/C42: Flow Span

Item	Display content for instantaneous flow rate value
Auto	1000 m ³ /h
0	1000 m ³ /h
1	1000.0 m ³ /h
2	1000.00 m ³ /h
3	With the decimal point removed, 7 digits are not available for the instantaneous flow rate value; therefore, a warning is displayed.

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[B30: Total Unit] Setting of units for totalization scale

 \rightarrow This setting is linked with that of parameter **D10**. This parameter selects the flow rate units for use in totalization.

Item	Description
n Unit/P	10 ⁻⁹ ×FU
u Unit/P	10-6×FU
m Unit/P	10⁻³×FU
Unit/P	FU
k Unit/P	10 ³ ×FU
M Unit/P	10 ⁶ ×FU
Pulse/s	Number of pulses to be counted for one second at 100% output.

FU: Flow rate unit selected in B21/C40: Base Flow Unit.

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[B31: Total Scale] Setting of the totalization scale

→ This setting is linked with that of parameter D11.

The flow rate is totalized in individual counts in accordance with this parameter's setting. If 0 is selected, it indicates that the totalization function is not to be used.



NOTE

If a totalization scale is specified upon ordering, this parameter is set up before shipment; however, if this is not the case, it will be necessary for the appropriate value to be set up by the user.



NOTE

- By setting the totalization scale, the totalized value is displayed on the display unit. The totalization scale is determined in accordance with the settings of B30/D10: Total Unit and B31/D11: Total Scale.
- The maximum value that can be displayed is 99999999, and if this is exceeded, the value 0 is counted once again. However, counting stops at 99999999 when the totalization switch function is used.
- If multiple ranges are being used, the flow rate span for the smallest range becomes the standard for the D13: Total Low Cut setting value.
- Totalization for the reverse flow rate and for the differential flow rate is carried out only when "Fwd/Rev Ranges" is selected for F10: SO1 Function or F11: SO2 Function.
- The totalized units are indicated on the display unit when **B31/D11** is 0.001, 0.01, 0.1, 1, 10, 100, or 1000. In the case of other setting values, the totalized units are not indicated.

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- Example 1: To count in 1 MI (mega-liter) steps with flow rate span = 100 m³/h
 Since 1 MI = 10³ x m³, k Unit/P is set for B30/D10, and 1 is set for B31/D11. "x10³ m³" is indicated for the totalized units in the Display Mode.
- Example 2: To count in 10 I (liter) steps with flow rate span = 100 m³/h
 Since 1 I = 10⁻³ x m³, m Unit/P is set for **B30/D10**, and 10 is set for **B31/D11**. "x10⁻² m³" is indicated for the totalized units in the Display Mode.
- Example 3: To count in 5 I (liter) steps with flow rate span = 100 m³/h

 Since 1 I = 10⁻³ x m³, m Unit/P is set for B30/D10, and 5 is set for B31/D11. Since B31/D11 is not 0.001, 0.01, 0.1, 1, 10, 100, or 1000, there is no indication of totalized units in the Display Mode.
- Setting of totalization scale is not possible when specific selections have been made for B30/D10: Total Unit, B31/D11: Total Scale, and B23/C42: Flow Span. In such a case, a setting alarm will be displayed, and parameters should be changed in accordance with the instructions given.

[B32: Pulse Unit] Setting of the pulse units

 \rightarrow This setting is linked with that of parameter **E10**. This parameter selects the flow rate units to be used for pulse output.

Item	Description	
n Unit/P	10 ⁻⁹ ×FU	
u Unit/P	10 ⁻⁶ ×FU	
m Unit/P	10⁻³×FU	
Unit/P	FU	
k Unit/P	$10^3 \times \text{FU}$	
M Unit/P	10 ⁶ ×FU	
Pulse/s	Number of pulses to be output for one second at 100% output.	

FU: Flow rate unit selected in B21/C40: Base Flow Unit.

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[B33: Pulse Scale] Setting of pulse scale

→ This setting is linked with that of parameter **E11**. Pulse output is performed in individual counts in accordance with this parameter's setting. If 0 is selected, it indicates that the pulse output function is not to be used.



NOTE

If a pulse scale is specified upon ordering, this parameter is setup before shipment; however, if this is not the case, it will be necessary for the appropriate value to be setup by the user.

NOTE

- By setting the pulse scale, pulse output performs. The pulse scale is determined in accordance with the settings of B32/E10: Pulse Unit and B33/E11: Pulse Scale.
- If multiple ranges are being used, the flow rate span for the smallest range becomes the standard for the E13: Pulse Low Cut setting value.
- Pulse output for the reverse flow rate is carried out only when "Fwd/Rev Ranges" is selected for F10: SO1 Function or F11: SO2 Function.
- Setting of pulse scale is not possible when specific selections have been made for B32/E10: Pulse Unit, B33/E11: Pulse Scale, E12: Pulse Width and B23/C42: Flow Span. In such a case, a setting alarm will be displayed, and parameters should be changed in accordance with the instructions given.
 - Example 1: To perform pulse output in 1 MI (mega-liter) steps with flow rate span = 100 m³/h
 Since 1 MI = 10³ x m³, k Unit/P is set for B32/E10, and 1 is set for B33/E11.
- Example 2: To perform pulse output in 10 I (liter) steps with flow rate span = 100 m³/h
 Since 1 I = 10⁻³ x m³, m Unit/P is set for B32/E10, and 10 is set for B33/E11.
- Example 3: To perform pulse output in 5 I (liter) steps with flow rate span = 100 m³/h
 Since 1 I = 10⁻³ x m³, m Unit/P is set for **B32/E10**, and 5 is set for **B33/E11**.

[B40: Display Select1] Setting of the first line for display unit

 \rightarrow This setting is linked with that of parameter **H10**. This parameter selects the display content of the first line for display unit. The size of the characters which are displayed will depend on the selections made for

B41/H11: Display Select2 and B42/H12: Display Select3 as described below. (For more details, refer to Chapter 5: Basic Operating Procedures.)



CAUTION

It is not possible to set Display Select1 to "Off".

[B41: Display Select2] Setting of the second line for display unit

→ This setting is linked with that of parameter **H11**. This parameter selects the display content of the second line for display unit. When "Off" is selected, one-line display will be adopted regardless of the setting made for **B42/H12: Display Select 3**.

[B42: Display Select3] Setting of the third line for display unit.

→ This setting is linked with that of parameter **H12**. This parameter selects the display content of the third line for display unit. When "Off" is selected for this parameter, two-line display is adopted.

[B50: Auto Zero Exe] Execution of the automatic zero adjustment function

→ This setting is linked with that of parameter M10. This parameter executes the automatic zero adjustment function: If "Execution" is selected, this function will be started. "Now Auto Zero Executing..." is indicated while the Auto Zero function is being carried out. The result of the automatic zero adjustment is confirmed using M11: Magflow Zero, and if the result exceeds the rated value, the warning 82: Auto Zero Wng will be displayed. (For more details, refer to Chapter 9: Operation.)

Setting	Function
No Execution	No execution
Execution	Automatic zero adjustment is started.

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(2) Menu C: Basic Setting items

Menu C principally contains the basic setting items for the flowtube.



NOTE

In order to ensure that correct flow rate data can be acquired, it is crucial that the nominal size, flow rate span, and meter factor of the combined remote flowtube are setup. In cases where a remote flowtube is ordered at the same time as the AXFA11, the nominal size and meter factor will be setup upon shipment from the manufacturing plant, and these will not require additional setting. If the AXFA11 is ordered individually, the default value will be setup for the meter factor; accordingly, it will be necessary to set the meter factor indicated on your remote flowtube data plate.

If a flow rate span is specified upon ordering, this will be set before shipment. If this is not the case, however, it will be necessary for the appropriate value to be set up by the user.

[C10: Tag No] Setting of the tag number

 \rightarrow The setting for this parameter corresponds to one of the ordered items.

Up to a maximum of 16 characters can be entered for the display unit. For more details regarding the actual characters that can be used, refer to Section 5.2.2: Setting Mode.



NOTE

If a tag number is specified upon ordering, this parameter is set up before shipment; however, if this is not the case, it will be necessary for the appropriate value to be set up by the user.

[C11: Flow Damping] Setting of the damping time \rightarrow Refer to the description of parameter **B20**.

[C20: Measure Mode] Selection of dual frequency excitation mode

Item	Description
Standard DF	Standard dual frequency excitation
Enhanced DF	Enhanced dual frequency excitation

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Enhanced DF (i.e., enhanced dual frequency excitation) is set to stabilize measurement for difficult applications, such as for high concentration slurries or low conductivity fluid. Note that this parameter is only valid when this product is used in combination with an AXF flowtube, as only supports enhanced dual frequency excitation. (Optional code HF1 or HF2)



NOTE

•When this product is used in combination with any flowtube that does not support enhanced dual frequency excitation and "Enhanced DF" is

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selected, a setting alarm will be displayed. The setting should be returned to "Standard DF" in such a case.

•When dual frequency excitation mode is changed, perform zero adjustment. For details on zero adjustment, refer to chapter 9.

[C21: Low MF] Setting of the low-frequency meter factor

This parameter sets the low-frequency meter factor for standard dual frequency excitation.

This parameter is also used for pulsed DC excitation in which AXFA11 is combined with a remote flowtube the size of 500 mm (20 in.) or larger.

[C22: High MF] Setting of the high-frequency meter factor

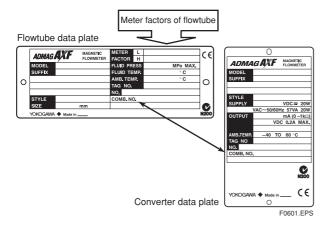
This parameter sets the high-frequency meter factor for standard dual frequency excitation.

If AXFA11 combined with a remote flowtube the size of 500 mm or larger, high-frequency meter factor need not be set.



NOTE

Meter Factor Settings



- (1) Confirm that the serial number indicated by COMB.NO. on the AXFA11 converter's data plate corresponds with the AXF Remote Flowtube's serial number.
- (2) Set the values that are marked in the METER FACTOR fields on the data plate for the Remote Flowtube.
- (3) The meter factors are crucial in ensuring that the electromotive force is correctly in proportion to the flow velocity and are determined at the manufacturing plant by actual-flow calibration.

[C23: Low MF (EDF)] Setting of the low-frequency meter factor for EDF

This parameter sets the low-frequency meter factor as required when Enhanced DF (i.e., enhanced dual frequency excitation) is selected. If "Standard DF" has been selected for **C20: Measure Mode**, neither **C23: Low MF (EDF)** nor **C24: High MF (EDF)** is displayed, and if "Enhanced DF" is selected, the four parameters from **C21** to **C24** will be displayed.

[C24: High MF (EDF)] Setting of the high-frequency meter factor for EDF

This parameter sets the high-frequency meter factor as required when Enhanced DF (i.e., enhanced dual frequency excitation) is selected.

[C30: Select Flow Tube] Setting of the flowtube's model

This parameter sets the models of flowtube. When combining this product with an AXF Remote Flowtube, "ADMAG AXF" should be selected.

[C31: Nominal Size Unit] Setting of the nominal size units

This parameter selects the units used for setting of the nominal size.

[C32: Nominal Size] Setting of the nominal size This parameter sets the nominal size of flowtube.

[C40: Base Flow Unit] Selection of flow units for the flow rate span

 \rightarrow Refer to the description of parameter **B21**.

[C41: Base Time Unit] Selection of time units for the flow rate span

 \rightarrow Refer to the description of parameter **B22**.

[C42: Flow Span] Setting of the flow rate span → Refer to the description of parameter B23.

[C43: Flow Decimal Pnt] Setting of the decimal point position for the instantaneous flow rate → Refer to the description of parameter **B24**.

[C44: Velocity Check] Display of the flow rate span velocity

This parameter displays the flow rate span for the maximum range in m/s units.

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[C45: Density Unit] Setting of the density units for mass flow rate

This parameter selects the units for density as required when making settings using **C46**: **Mass Density**.

[C46: Mass Density] Setting of the density for mass flow rate

This parameter is necessary in situations where t, kg, g, klb or lb has been selected as the mass unit in B21/C40: Base Flow Unit. If a mass unit is selected in B21/C40: Base Flow Unit and a value of 0 is set for this parameter, the setting alarm "57: Dens Set Err" will be displayed. In such a case, ensure that the density is set correctly.

[C47: User Span Select] Selection of the use of special flow rate units.

This parameter selects whether or not special units are used for instantaneous flow rate. Actual setting of these units is carried out using **C48: Flow User Unit** and **C49: Flow User Span**.

[C48: Flow User Unit] Setting of the special flow rate units

This parameter is used to select the special units (up to maximum of 8 characters in length). These units are displayed when instantaneous flow rate is selected in the Display Mode, and they are displayed for **A20**: **FLOW RATE** when BRAIN communication is being carried out.

[C49: Flow User Span] Setting of the special flow rate span

This parameter sets the special flow rate span to be displayed for 100% output in the maximum range.



NOTE

Example:

To set the special flow rate span to 100 dl/s

Since 100 dl (deci-liter)=10 l (liter), "I (Liter)" is set for **B21/C40: Base** Flow Unit.

"/s" is set for **B22/C41: Base Time** Unit.

"10" is set for **B23/C42: Flow** Span.

"Yes" is set for C47: User Span Select,

"dl/s" is set for C48: Flow User Unit.

"100" is set for C49: Flow User

Span.

"100 dl/s" is indicated for 100% output in the Display Mode.

(3) Menu D: Total Setting items

Menu D contains parameters that are relevant to totalization function settings.

[D10: Total Unit] Setting of units for totalization scale

 \rightarrow Refer to the description of parameter **B30**.

[D11: Total Scale] Setting of the totalization scale \rightarrow Refer to the description of parameter **B31**.

[D12: Total Decimal Pnt] Setting of the decimal point position for the totalization display This parameter sets the position of the decimal point for totalization display in terms of the number of digits. Except in cases where 0 is selected, the totalized units are not displayed.

Example: When totalized value is 12345678 m³

Item	Totalization display
0	12345678 m ³
1	1234567.8
2	123456.78
3	12345.678
4	1234.5678
5	123.45678
6	12.345678
7	1.2345678

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[D13: Total Low Cut] Setting of the totalization stop range

This parameter allows the settings to be made that prevent totalization when the flow rate is at or below the low-cut setting value. In cases where there are multiple ranges or forward/reverse ranges, low cut is carried out at the setting value for the smallest span (i.e., an integer between 0 and 10%).

Example: When the first range = $10 \text{ m}^3/\text{h}$, the second range = $100 \text{ m}^3/\text{h}$, and the Total Low Cut = 3%, no totalization is carried out at flow rates of $0.3 \text{ m}^3/\text{h}$ or lower.

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[D20: Total Execution] Operation setting for the totalization function

This parameter sets "Start" and "Stop" of the totalization function, in addition to performing the preset function for the forward totalized value and the reverse totalized value.

*: The preset function starts the count for totalization from the set value.

Item	Description
Start (initial value)	Starts totalization
Stop	Stop totalization
Preset Total	Sets the preset value for totalization display that has
	been specified as the forward totalized value. Preset
	value are determined using D21: Ttl Set Val Lower
	and D22: Ttl Set Val Upper.
	In case that "Start" is sellected, the count for
	totalization starts from the preset value. Setting of zero
	as the preset value allows the zero-reset function to be
	implemented.
Preset Rev Total	Sets the preset value for totalization display that has
	been specified as the reverse totalized value. Preset
	value are determined using D21: Ttl Set Val Lower
	and D22: Ttl Set Val Upper.
	In case that "Start" is sellected, the count for
	totalization starts from the preset value. Setting of zero
	as the preset value allows the zero-reset function to be
	implemented.

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NOTE

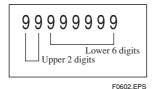
Totalization presets can also be set up by using status input. For details regarding the setting method, refer to the descriptions of **F12** and **F13**.

[D21: Ttl Set Val Lower] Setting of the totalization preset value (lower 6 digits)

This parameter sets a totalization preset value in the lower 6 digits of the 8-digit totalized value. If zero is to be set as the preset value, "000000" should be set here.

[D22: Ttl Set Val Upper] Setting of the totalization preset value (upper 2 digits)

This parameter sets a totalization preset value in the upper 2 digits of the 8-digit totalized value. If zero is to be set as the preset value, "00" should be set here.



[D23: Ttl Switch Lower] Setting of the totalization switch value (lower 6 digits)

The totalization switch function operates to set the status output terminal (i.e., SO1 or SO2) to "Closed (On)" when the forward internal totalized value reaches or exceeds the totalization switch value. (For details regarding the setting method for the status output, refer to the descriptions of parameters **F10** and **F11**.)

If this function is set up, the totalization count will stop at 99999999.

D23 sets the lower 6 digits of the 8-digit totalization switch value.

[D24: Ttl Switch Upper] Setting of the totalization switch value (upper 2 digits)

This parameter sets the upper 2 digits of the 8-digit totalization switch value.

[D30: Ttl User Select] Selection of the use of special totalization unit

This parameter specifies whether or not special units are used for totalized units. Actual setting of these units is carried out using **D31: Ttl User Unit**.

[D31: Ttl User Unit] Setting of special totalization units

Units of up to maximum 8 characters in length can be specified using this parameter. The units set with this parameter are displayed whenever totalization (i.e., FTL, RTL, DTL) is selected in the Display Mode, and they are displayed for A30: TOTAL, A31: REV TOTAL, and A32: DIF TOTAL when BRAIN communication is being carried out.



NOTE

Example:

To count in 1 dl (deci-liter) steps with flow rate span=10 l/s. Since 1 dl (deci-liter) = 0.1 l (liter), "I (Liter)" is set for **B21/C40: Base Flow Unit**,

"/s" is set for **B22/C41: Base Time** Unit,

"10" is set for **B23/C42: Flow** Span.

"Unit/P" is set for **B30/D10: Total Unit**.

"0.1" is set for **B31/D11: Total**Scale

"Yes" is set for **D30: Ttl User Select**.

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and "dl" is set for D31: Ttl User Unit.

"dl" is indicated for the totalized units in the Display Mode and is counted in 1 dl steps.

(4) Menu E: Pulse Setting items

Menu E contains items relevant to pulse output.

[E10: Pulse Unit] Setting of the pulse units

→ Refer to the description of parameter B32: Pulse
Unit

[E11: Pulse Scale] Setting of the pulse scale → Refer to the description of parameter **B33: Pulse Scale**

[E12: Pulse Width] Setting of the pulse width This parameter selects the pulse width (i.e., ms: millisecond) that is output.

Data Range

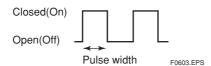
Cotting	Pulse Rate (pps)		
Setting	Maximum Value	Minimum Value	
(0) 50% Duty	11000	0.0001	
(1) 0.05ms	10000	(pps: pulses per second)	
(2) 0.1ms	5000		
(3) 0.5ms	1000		
(4) 1ms	500		
(5) 20ms	25		
(6) 33ms	15		
(7) 50ms	10		
(8) 100ms	5		

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NOTE

*:The pulse width with the exception of "50% Duty" is the "Closed (On)" time for each pulse in case that "Closed (On) Act" is sellected for **E20: Pulse Active Mode.**



A limit applies to the maximum pulse scale that can be set with respect to the pulse width. If a value in excess of this limit is set, a setting alarm will be displayed.

[E13: Pulse Low Cut] Setting of the pulse output stop range

This parameter allows the settings to be made which prevent pulse output when the flow rate is at or below the low-cut setting value. In cases where there are multiple ranges or forward/reverse ranges, low cut is carried out at the setting value for the smallest span (i.e., an integer between 0 and 10%).

Example: When the first range = $10 \text{ m}^3/\text{h}$, the second range = $100 \text{ m}^3/\text{h}$, and the Pulse Low Cut = 3%, no pulse output is carried out at flow rates of $0.3 \text{ m}^3/\text{h}$ or lower.

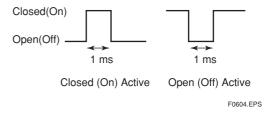
[E20: Pulse Active Mode] Setting of active mode for pulse output

This parameter sets whether pulse-output active mode is to be "On Active" or "Off Active".

Item	Description
Closed (On) Act	When pulse output is carried out, contacts
	are Closed (On).
Open (Off) Act	When pulse output is carried out, contacts
	are Open (Off).

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Example: When **E12: Pulse Width** is 1 ms, output takes place as follows in accordance with the setting for **E20: Pulse Active Mode**.



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(5) Menu F: Status Functions Setting items

Menu F contains setting items relevant to status Input/Output functions.

[F10: SO1 Function] Setting of the function for the SO1 status output terminal

This parameter sets the function for the SO1 (status output 1) terminal.

Setting	Function	Description	
No Function Stop output (i.e., inactive conditi		As no function is set, there is no output.	
Warning Output	Output upon warning	Refer to Alarms (Section 6.5)	
Total Switch	Totalization switch output	Status output is carried out when the forward internal totalized value reaches or exceeds the totalization switch value. The totalization switch value is determined using D23: Ttl Switch Lower and D24: Ttl Switch Upper .	
H/L Alarm	H/L alarm output	Status output is carried out when the instantaneous flow rate equals or falls below the low flow rate limit (L), or when it equals or exceeds the high flow rate limit (H). These limit values are determined using G10: Low Alarm and G11: High Alarm.	
HH/LL Alarm	HH/LL alarm output	Status output is carried out when the instantaneous flow rate equals or falls below the low-low flow rate limit (LL), or when it equals or exceeds the high-high flow rate limit (HH). These limit values are determined using G12: Low Low Alarm and G13: High-High Alarm. To output "HH/LL Alarm" as an alarm, set G33: Alm-HH/LL to "Yes".	
Fwd/Rev Ranges	Forward/reverse flow rate measurement	When flow is in the reverse direction, switching to the reverse range is carried out automatically, measurement is performed, and status output is carried out.	
Auto 2 Ranges	Automatic 2 ranges switching	This function ensures that when the instantaneous flow rate	
Auto 3 Ranges	Automatic 3 ranges switching (Note 1)	exceeds 100% of the range, transition to the next range is carried out automatically. Status output is carried out	
Auto 4 Ranges	Automatic 4 ranges switching (Note 1)	upon range switching.	
Ext 2 Answer	Answerback: 2 ranges switching via external status input	Will the state of	
Ext 3 Answer	Answerback: 3 ranges switching via external status input (Note 1)	When range switching is carried out in response to external status input, status output is performed in the form of an answerback to indicate the range currently being used.	
Ext 4 Answer	Answerback: 4 ranges switching via external status input (Note 1)	answerback to indicate the range currently being used.	

Note 1: When these functions are selected, two terminals become necessary for status output. Accordingly, the setting for F10: SO1 Function is automatically adopted as the setting for F11: SO2 Function. (Setting of these functions is not possible using F11: SO2 Function.)

Note 2: Function-specific SO1 and SO2 operations

Operations are performed in accordance with the content of the following table when the active mode has been set to "Closed (On) Act" using F14: SO1/2 Active Mode.

Operating patterns are reversed when the active mode has been set to "Open (Off) Act" using this parameter.

Coloated function	Condition of SO1 or SO2 terminal		
Selected function	Open (Off)	Closed (On)	
Warning Output	Good (normal)	Warning status	
Total Switch	Below setting value	Equal or above setting value	
H/L Alarm	Normal	H/L alarm status	
HH/LL Alarm	Normal	HH/LL alarm status	
Fwd/Rev Ranges	Forward direction	Reverse direction	

Note: For "Auto 2 Ranges," "Auto 3 Ranges," "Auto 4 Ranges," "Ext 2 Answer," "Ext 3 Answer," and "Ext 4 Answer," see the Multiple ranges setting section. T0624.EPS

[F11: SO2 Function] Setting of function for the SO2 status output terminal

This parameter sets the function for the SO2 (status output 2) terminal. Selectable functions are the same as for F10: **SO1 Function**; however, the selection of "Auto 3 Ranges", "Auto 4 Ranges", "Ext 3 Answer", or "Ext 4 Answer" is not possible for **F11**.

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[F12: SI1 Function] Setting of the funtion for the SI1 status input terminal

This parameter sets the function for the SI1 (status input 1) terminal.

Setting	Function	Description
No Function	No input function	
0% Signal Lock	0% signal lock via external status input.	Based on the external status input, the instantaneous flow rate indication is forcibly set to 0% (i.e., 4 mA), and both totalization and pulse outputs are halted. This setting has precedence over the output signal whenever an alarm occurs. When 0% signal lock is canceled, the instantaneous flow rate is restored in accordance with the time constant originally set using B20/C11:Flow Damping.
Ext Auto Zero	Automatic zero adjustment via external status input	Automatic zero adjustment is carried out in response to external status input. For more details regarding automatic zero adjustment, refer to Chapter 9: Operation.
Ext Ttl Preset	Forward totalization preset via external status input	The totalization display value is preset or reset to zero in accordance with the external status input. The preset value is determined using D21: Ttl Set Val Lower and D22: Ttl Set
Ext Rev Ttl Set	Reverse totalization preset via external status input	Val Upper. In case that "Start" is selected for D20: Total Execution, the count for totalization starts from the preset value.
Ext 2 Ranges	2 ranges switching via external status input	
Ext 3 Ranges	3 ranges switching via external status input (Note 1)	This function allows switching of up to 4 ranges in response to status input for a single direction only.
Ext 4 Ranges	4 ranges switching via external status input (Note 1)	

Note 1: When these functions are selected, two terminals become necessary for status input.

Accordingly, the setting for F12: Sl1 Function is automatically adopted as the setting for F13: Sl2 Function.

(Setting of these functions is not possible using F13: Sl2 Function.)

Note 2: Function-specific SI1 and SI2 operations

Operations are performed in accordance with the content of the following table when the active mode has been set to "Short Active" using **F15: S11/2 Active Mode**.

Operating patterns are reversed when the active mode has been set to "Open Active" using this parameter.

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	Selected function	Condition of SI1 or SI2		
		Open	Short	
	0% Signal Lock	Normal	Signal lock status	
	Ext Auto Zero	Normal	Start of automatic zero adjustment	
	Ext Ttl Preset	Normal	Forward totalization preset	
	Ext Rev Ttl Set	Normal	Reverse totalization preset	

Note: For "Ext 2 Ranges," "Ext 3 Ranges," and "Ext 4 Ranges," see the **Multiple** ranges setting section.

[F13: SI2 Function] Setting of the function for the SI2 status input terminal

This parameter sets the function for the SI2 (status input 2) terminal. Selectable functions are the same as for **F12: SI1 Function**; however, the selection of Ext 3 Ranges and Ext 4 Ranges is not possible for **F13**.

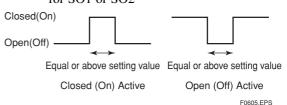
[F14: SO1/2 Active Mode] Setting of the active mode for status output

This parameter sets the active mode for the terminals SO1 and SO2. Active modes cannot be set individually for these two terminals.

Setting	Function
Closed (On) Act	Status output becomes "Closed (On)" when an event occurs.
Open (Off) Act	Status output becomes "Open (Off)" when an event occurs.

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Example: When the "Total Switch" function is selected for SO1 or SO2



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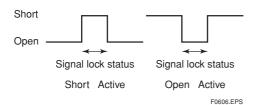
[F15: SI1/2 Active Mode] Setting of the active mode for status input

This parameter sets the active mode for the terminals SI1 and SI2. Active modes cannot be set individually for these two terminals.

Setting	Function	
Short Active	When the status input is set to "Short", occurrence of the selected event will be recognized.	
Open Active	When the status input is set to "Open", occurrence of the selected event will be recognized.	

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Example: When the "0% signal lock" function is selected for SI1 or SI2





NOTE

Multiple ranges setting

Parameters from **F30** to **F41** are used with the automatic multiple ranges and the multiple ranges switching via external status input. The followings will describe the setting method for each range.

The multiple ranges use the following parameters:

[B23: Flow Span] Setting of the flow rate span (Setting of the forward No.1 range)

[F30: Forward Span 2] Setting of the forward No. 2 range

[F31: Forward Span 3] Setting of the forward No. 3 range

[F32: Forward Span 4] Setting of the forward No. 4 range

[F33: Reverse Span 1] Setting of the reverse No. 1 range

[F34: Reverse Span 2] Setting of the reverse No. 2 range

[F35: Reverse Span 3] Setting of the reverse No. 3 range

[F36: Reverse Span 4] Setting of the reverse No. 4 range

[F40: Auto Range Hys] Setting of the automatic multiple range hysteresis width

[F41: Bi Direction Hys] Setting of the forward/reverse flow measurement hysteresis width

Multiple Ranges Setting 1: Automatic multiple ranges switching

- When the instantaneous flow rate exceeds 100% of the range, transition to the next range (up to four ranges) is carried out automatically. Furthermore, when the flow is in reverse, the reverse range can also be automatically selected.
- Range switching can be confirmed according to the status of the SO1 and SO2 status output terminals. Refer to Table 6.4.1: Status Output for Automatic Multiple Ranges Switching for details of status output conditions for each range.

Status Output for Automatic Multiple Ranges Switching

Operations are performed in accordance with the following table when the active mode has been set to "Closed (On) Act" using **F14: SO1/2 Active Mode**. Operating patterns are reversed when the active mode has been set to "Open (Off) Act".

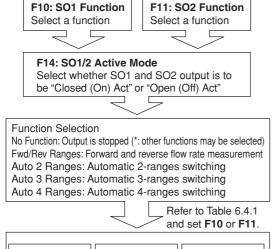
Table 6.4.1 Status Output for Automatic Multiple Ranges Switching

Parameter setting		Function		Status output		
F10	F11	Function		SO1	SO2	
No Function	No Function	Forward single range	1	-	-	
Fwd/Rev	No Function	Auto forward/reverse	Forward	Open	-	
Ranges	No Function	1 range (SO1)	Reverse	Closed	-	
No Function	Fwd/Rev	Auto forward/reverse	Forward	-	Open	
No Function	Ranges	1 range (SO2)	Reverse	-	Closed	
Auto	No Function	Auto forward	Forward 1 range	Open	-	
2 Ranges	No Function	2 ranges (SO1)	Forward 2 range	Closed	_	
No Function	Auto	Auto forward	Forward 1 range	-	Open	
No Function	2 Ranges	2 ranges (SO2)	Forward 2 range	-	Closed	
Auto	Auto 3 Ranges	Auto forward 3 ranges	Forward 1 range	Open	Open	
3 Ranges			Forward 2 range	Closed	Open	
o runges		28	Forward 3 range	Open	Closed	
	Auto 4 Ranges	Auto forward 4 ranges	Forward 1 range		Open	
1.1410			Forward 2 range	Closed	Open	
			Forward 3 range	Open	Closed	
			Forward 4 range	Closed	Closed	
			Forward 1 range	Open	Open	
Fwd/Rev	Auto 2 Ranges	Auto forward/reverse	Forward 2 range	Open	Closed	
Ranges		2 ranges	Reverse 1 range	Closed	Open	
			Reverse 2 range			
			Forward 1 range			
Auto 2 Ranges	Fwd/Rev Ranges	Auto forward/reverse	Forward 2 range	Closed	Open	
		2 ranges	Reverse 1 range	Open	Closed	
		_	Reverse 2 range	Closed	Closed	

^{*: &}quot;No Function" is the default value. Only SO1 or SO2 terminals are used for single or dual ranges; accordingly, the unused terminal remains at the default value (i.e., No Function) and can therefore be used for other functions.

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Parameter setting sequence (for automatic multiple ranges switching)



B23: Flow Span Forward No. 1 range	F30: Forward Span 2 Forward No. 2 range	F31: Forward Span 3 Forward No. 3 range
F32: Forward	F33: Reverse	F34: Reverse
Span 4	Span 1	Span 2
Forward No. 4 range	Reverse No. 1 range	Reverse No. 2 range

Set the spans for the ranges to be used.
No. 1 range ≦ No. 2 range
≦ No. 3 range ≦ No. 4 range

If "instantaneous flow rate % display (FR)" is selected for Display Mode and A10: FLOW RATE(%) is selected for BRAIN communication, the instantaneous flow rate % and following symbols will be displayed only for multiple ranges and forward/reverse flow measurement.

Forward No. 1 range : [F1] Reverse No. 1 range : [R1] Forward No. 2 range : [F2] Reverse No. 2 range : [R2]

Forward No. 3 range : [F3]

Forward No. 4 range: [F4]

F0607.EPS

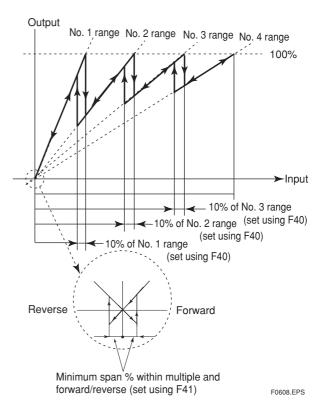


Figure 6.4.1 Multiple Ranges and Hysteresis Widths



NOTE

For more details regarding the setting of hysteresis width, refer to the description of setting parameter for **F40**: Auto Range Hys and **F41**: Bi Direction Hys.

Multiple Ranges Setting 2: Multiple ranges switching via external status input

- For both the forward and reverse directions, switching of up to four ranges can be carried out based on status input; however, switching between directions is not possible. Switching between forward and reverse ranges is carried out automatically only when the flow direction reverses.
- SI1 and SI2 status input terminals are used for multiple range switching. For more details, refer to Table 6.4.2: Multiple Ranges Switching via External Status Input.

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Multiple Ranges Switching via External Status Input

Operations are performed in accordance with the following table when the active mode has been set to "Closed (On) Act" using F14: SO1/2 Active Mode and when the active mode has been set to "Short Active" using F15: S11/2 Active Mode. Operating patterns are reversed when the active mode has been set to "Open (Off) Act" using F14; and "Open Active", using F15.

Table 6.4.2 Multiple Ranges Switching via External Status Input

Parameter setting					-	Ctotuo	innut	Ctatus	output.
E10			E10	Functi	on	Status	SI2(F13)		output
F10	F11	F12	F13		Forward 1 range	Sl1(F12) Open	512(F13)	SO1(F10)	SO2(F11)
No Function	No Function	Ext 2 Ranges	No Function	External forward			_		_
No Eunction	No Function	No Eunction	Ext 2 Ranges	2 ranges	Forward 1 range	-	Open	;	=
No Function	!	No Function	Ext 2 Kanges	Ü	Forward 2 range		Short	-	-
No Forestion	Na Ematica	E-t 2 D	Ent 2 Dames	External forward	Forward 1 range		Open	- :	-
No Function	No Function	Ext 3 Ranges	Ext 3 Ranges	3 ranges	Forward 2 range Forward 3 range		Open Short	- :	-
					Forward 1 range		Open	_	-
N. E	I I NI - II	E 4 4 D	E 4 4 D	External forward	Forward 2 range		Open	- :	_
No Function	No Function	Ext 4 Ranges	Ext 4 Kanges	4 ranges	Forward 3 range		Short		_
	! !			Ü	Forward 4 range	Short	Short		_
F 1/D	1 1	;			Forward 1 range		1	Open	-
Fwd/Rev	No Function	Ext 2 Ranges	No Function		Forward 2 range		1	Open	_
Ranges		,			Reverse 1 range Reverse 2 range	Open Short		Closed Closed	
					Forward 1 range	- 511011	Open	Open	<u>=</u>
Fwd/Rev	N. F	N. E	E + 2 D		Forward 2 range	!	Short	Open	-
Ranges	No Function	No Function	Ext 2 Ranges	External	Reverse 1 range		Open	Closed	-
L	<u> </u>	;		forward/reverse	Reverse 2 range	!	Short	Closed	
	F 1/D				Forward 1 range	Open			Open
No Function	Fwd/Rev	Ext 2 Ranges	No Function	2 ranges	Forward 2 range	Short	!	- :	Open
	Ranges				Reverse 1 range	Open		- :	Closed
					Reverse 2 range	Short			Closed
	Fwd/Rev				Forward 1 range Forward 2 range	!	Open Short	_ :	Open Open
No Function	Ranges	No Function	Ext 2 Ranges		Reverse 1 range		Open	_	Closed
					Reverse 2 range		Short	_ :	Closed
	! !				Forward 1 range	Open	Open	Open	-
	! !				Forward 2 range		Open	Open	-
Fwd/Rev	No Function	Ext 3 Ranges	Ext 3 Ranges		Forward 3 range	Open	Short	Open	-
Ranges	!	Ext 5 Runges	Lat 5 Ranges		Reverse 1 range	Open	Open	Closed	-
				External	Reverse 2 range	Short	Open	Closed	-
				forward/reverse	Reverse 3 range	Open	Short	Closed	Open
				3 ranges	Forward 1 range Forward 2 range		Open	_	
	Fwd/Rev			_	Forward 3 range	Short Open	Open Short		Open Open
No Function	Ranges	Ext 3 Ranges	Ext 3 Ranges		Reverse 1 range	Open	Open	_ :	Closed
					Reverse 2 range	Short	Open	_ :	Closed
					Reverse 3 range		Short	-	Closed
					Forward 1 range		Open	Open	-
					Forward 2 range		Open	Open	-
Fwd/Rev					Forward 3 range		Short	Open	-
1	No Function	Ext 4 Ranges	Ext 4 Ranges		Forward 4 range		Short	Open	-
Ranges					Reverse 1 range	Open	Open	Closed	_
	! !	;			Reverse 2 range	Short	Open	Closed	-
	:	;		External	Reverse 3 range Reverse 4 range	Open Short	Short Short	Closed Closed	-
		;		forward/reverse	Forward 1 range		Open	Closed	Open
		;		4 ranges	Forward 2 range		Open	_ :	Open
		;			Forward 3 range		Short	_ :	Open
No Function	Fwd/Rev	Ext A Ranges	Ext 4 Ranges		Forward 4 range	Short	Short	_ ;	Open
140 I unction	Ranges	LAT 4 Kanges	Lat 4 Ranges		Reverse 1 range	Open	Open	- :	Closed
					Reverse 2 range	Short	Open	- :	Closed
					Reverse 3 range	Open	Short	- :	Closed
					Reverse 4 range	Short	Short	-	Closed
Ext 2 Answer	No Function	Ext 2 Ranges	No Function		Forward 1 range Forward 2 range		i	Open Closed	_
F . 2 .	INT. E	NI E		Enternal Control	Forward 1 range		Open	Open	
Ext 2 Answer	No Function	No Function	Ext 2 Ranges		Forward 2 range	: 	Short	Closed	_
No Function	Fyt 2 Answer	Ext 2 Ranges	No Function	2 ranges, with	Forward 1 range				Open
		ranges		answerback	Forward 2 range				Closed
No Function	Ext 2 Answer	No Function	Ext 2 Ranges		Forward 1 range		Open	-	Open
ļ	1			Enternal Control	Forward 2 range		Short	-	Closed
Ext 3 Answer	Ext 3 Answer	Ext 3 Ranges	Ext 3 Pangas	External forward 3 ranges, with	Forward 1 range Forward 2 range	Open Short	Open	Open	Open
LAL J Allswer	LAL J AHSWEI	LAL 5 Kanges	LAL J Kanges	answerback	Forward 2 range		Open Short	Closed Open	Open Closed
	-				Forward 1 range		Open	Open	Open
Ent 4.4	I Tout d. A.	Ent 4 D	Ent 4 D	External forward	Forward 2 range	Short	Open	Closed	Open
EXT 4 Answer	Ext 4 Answer	Ext 4 Ranges	EXI 4 Kanges	4 ranges, with	Forward 3 range		Short	Open	Closed
	<u> </u>			answerback	Forward 4 range	Short	Short	Closed	Closed
E 1/E					Forward 1 range	Open	1	Open	Open
Fwd/Rev	Ext 2 Answer	Ext 2 Ranges	No Function		Forward 2 range	Short	1	Open	Closed
Ranges			i i i i i i i i i i i i i i i i i i i		Reverse 1 range	Open	1	Closed	Open
ļ					Reverse 2 range	Short	ļ	Closed	Closed
Fwd/Rev	I				Forward 1 range	: !	Open	Open	Open
	Ext 2 Answer	No Function	Ext 2 Ranges	External	Forward 2 range	!	Short	Open	Closed
Ranges	!		-	forward/reverse	Reverse 1 range Reverse 2 range	!	Open	Closed	Open
				· ·	Forward 1 range	Open	Short	Closed Open	Closed Open
F . 2 .	Fwd/Rev	E . C.D	N. E.	2 ranges, with	Forward 2 range	Short	i	Closed	Open
Ext 2 Answer	Ranges	Ext 2 Ranges	No Function	answerback	Reverse 1 range	Open	i	Open	Closed
	, 11g00				Reverse 2 range	Short	1	Closed	Closed
l	! !	ļ;			Forward 1 range		Open	Open	Open
Ext 2 Answer	Fwd/Rev	No Function	Ext 2 Ranges		Forward 2 range		Short	Closed	Open
		- 10 - 011011011		l	Reverse 1 range	!	Open	Open	Closed
	Ranges				Reverse 2 range		Short	Closed	Closed

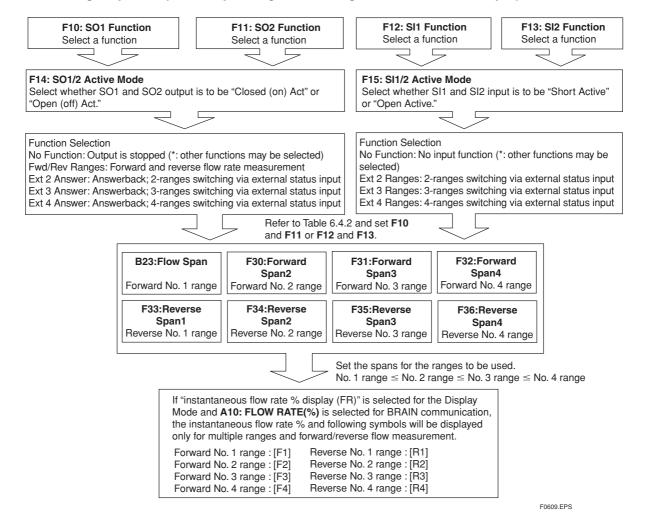
^{*: &}quot;No Function" is the default value. Only SI1 or SI2 terminals are used for single or dual ranges; accordingly, the unused terminal remains at the default value (i.e., No Function) and can therefore be used for other functions.

T0630.EPS

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Parameter setting sequence (for multiple ranges switching via external status input)



[F40: Auto Range Hys] Setting of automatic range-switching hysteresis width

Automatic switching takes place for multiple ranges switching when 100% of the range is exceeded, and this parameter allows a hysteresis width to be set for this switching.

Refer to Figure 6.4.1: Multiple Ranges and Hysteresis Widths.

[F41: Bi Direction Hys] Setting of forward/reverse flow measurement hysteresis width

This parameter sets the hysteresis for forward/reverse flow rate measurement as a % value of the minimum flow span.

Refer to Figure 6.4.1: Multiple Ranges and Hysteresis Widths.

(6) Menu G: Alarm Setting items

(Refer to Section 6.5: Alarm Functions for more details.)

Menu G principally contains setting items relevant to

[G10: Low Alarm] Low alarm setting

This parameter sets the low limit (L) alarm value, and this is done using a % value of the maximum span.

 A setting value of -110% indicates that the alarm is disabled.

[G11: High Alarm] High alarm setting

This parameter sets the high limit (H) alarm value, and this is done using a % value of the maximum span.

• A setting value of 110% indicates that the alarm is disabled.

[G12: Low Low Alarm] Low-low alarm setting This parameter sets the low-low limit (LL) alarm value, and this is done using a % value of the maximum span.

 A setting value of -110% indicates that the alarm is disabled.

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[G13: High High Alarm] High-high alarm setting This parameter sets the high-high limit (HH) alarm value, and this is done using a % value of the maximum span.

 A setting value of 110% indicates that the alarm is disabled.



NOTE

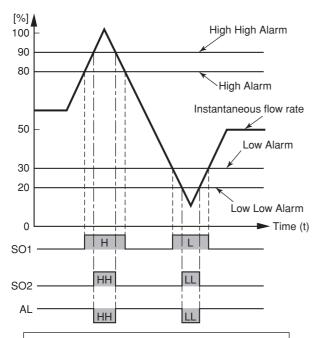
Setting of -110% or 110% results in the corresponding function being disabled; accordingly, settings can be combined to implement only high alarms or low alarms, etc.

Output Example 1

The high-high alarm (HH) is set to 90% or more of the flow rate span; the low-low alarm (LL), to 20% or less; the high alarm (H), to 80% or more; and the low alarm (L), to 30% or less.

Settings are:

G10: Low Alarm = 30% **G11:** High Alarm = 80% **G12:** Low Low Alarm = 20% **G13:** High High Alarm = 90%



Select "H/L Alarm" for F10: SO1 Function Select "HH/LL Alarm" for F11: SO2 Function Select "Closed (On) Act" for F14: SO1/2 Active Mode Select "Open (Off) Act" for G20: Alm Out Act Mode Select "Yes" for G33: Alm-HH/LL

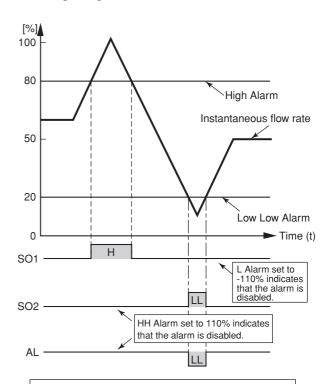
F0610.EPS

Output Example 2

The high alarm (H) is set to 80% or more of the flow rate span; the low-low alarm (LL), to 20% or less.

Settings are:

G10: Low Alarm = -110%
G11: High Alarm = 80%
G12: Low Low Alarm = 20%
G13: High High Alarm = 110%



Select "H/L Alarm" for F10: SO1 Function
Select "HH/LL Alarm" for F11: SO2 Function
Select "Closed (On) Act" for F14: SO1/2 Active Mode
Select "Open (Off) Act" for G20: Alm Out Act Mode
Select "Yes" for G33: Alm-HH/LL

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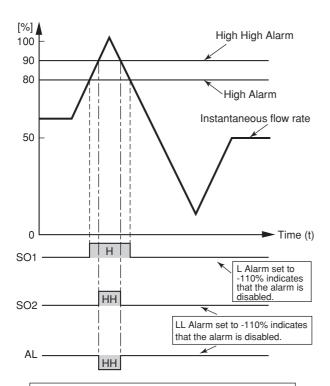
Output Example 3

The high alarm (H) is set to 80% or more of the flow rate span; the high-high alarm (HH), to 90% or more.

Settings are:

G10: Low Alarm = -110%**G11:** High Alarm = 80%

G12: Low Low Alarm = -110%G13: High High Alarm = 90%



Select "H/L Alarm" for F10: SO1 Function Select "HH/LL Alarm" for F11: SO2 Function Select "Closed (On) Act" for F14: SO1/2 Active Mode Select "Open (Off) Act" for G20: Alm Out Act Mode Select "Yes" for G33: Alm-HH/LL

F0612.EPS



NOTE

- Although the same items can be selected using the SO1 output terminal (selected for F10) and the SO2 output terminal (selected for F11), output is identical for both.
- Setting values of -110% and 110% are used to disable corresponding functions; and accordingly, status output can be customized for specific purposes.

[G14: H/L Alarm Hys] Setting of upper/lower alarm value hysteresis width

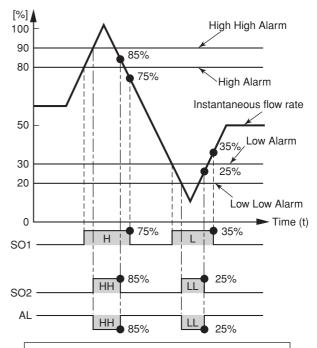
This parameter sets the hysteresis width for upper and lower alarm value, using a % value of the maximum span.

Output Example

The hysteresis width is set to 5%.

Settings are:

G10: Low Alarm = 30%
G11: High Alarm = 80%
G12: Low Low Alarm = 20%
G13: High High Alarm = 90%
G14: H/L Alarm Hys = 5%



Select "H/L Alarm" for F10: SO1 Function Select "HH/LL Alarm" for F11: SO2 Function Select "Closed (On) Act" for F14: SO1/2 Active Mode Select "Open (Off) Act" for G20: Alm Out Act Mode Select "Yes" for G33: Alm-HH/LL

F0613.EPS

[G20: Alm Out Act Mode] Setting of the active mode for the alarm output.

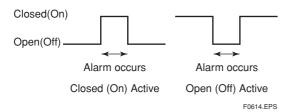
This parameter selects the active mode for the alarm output terminal.

Setting	Function
Closed (On) Act	When an alarm occurs, alarm output becomes "Closed (On)."
Open (Off) Act	When an alarm occurs, alarm output becomes "Open (Off)."

T0631.EPS

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Example



[G21: 4-20mA Alarm Out] Setting of the current output during an alarm occurrence

This parameter can be used to set up the current output during alarm occurrence in advance.

Setting	Function
2.4mA or Less	Fixed at 2.4 mA or less
4.0mA	Fixed at 4 mA
Hold	Fixed current value when an alarm occured.
21.6mA or More	Fixed at 21.6 mA or more

T0632.EPS

[G22: 4-20mA Burn Out] Display of the current output during a CPU failure

This parameter displays the current output direction for a CPU failure (i.e., burnout). Note that communication will not be possible if such a failure occurs.

With the standard specification, this is set to High and 25mA is output when a failure occurs. Low is setup for optional code C1, and in such a case, 0mA is output when a failure occurs.



NOTE

The current output direction for a CPU failure (i.e., burnout) can be changed. Refer to selection 10.2.1: Setting of Burnout Switch.

[G30: Alm-Setting] Alarm recognition of "Setting Alarm"

This parameter specifies whether the setting alarm will be recognized as an alarm.

_	
Setting	Function
No	Not recognized as an alarm
Yes	Recognized as an alarm

T0633.EPS

[G31: Alm-Sig Over] Alarm recognition of "Signal Overflow Alarm"

This parameter specifies whether the signal overflow in process alarms will be recognized as an alarm. A signal overflow occur when there is an error in the input signal.

Setting	Function
No	Not recognized as an alarm
Yes	Recognized as an alarm

T0634.EPS

[G32: Alm-Emp Pipe] Alarm recognition of "Empty Pipe Alarm"

This parameter specifies whether the empty pipe (flowtube is not filled with fluid) in process alarms will be recognized as an alarm.

Setting	Function
No	Not recognized as an alarm
Yes	Recognized as an alarm

T0635.EPS

[G33: Alm-HH/LL] Alarm recognition of "HH/LL Alarm"

(Refer to the descriptions of **G12** and **G13** for more details regarding HH and LL alarms.)

This parameter specifies whether HH/LL alarm in process alarms will be recognized as an alarm.

Setting	Function
No	Not recognized as an alarm
Yes	Recognized as an alarm

T0636.EPS



NOTE

To set "HH/LL Alarm" as an alarm, it is necessary to set "HH/LL Alarm" according to F10: SO1 Function or F11: SO2 Function, and set G12: Low Low Alarm or G13: High High Alarm as well.

[G34: Alm-Adhesion] Alarm recognition of "Adhesion Alarm"

This parameter specifies whether the electrode adhesion alarm in process alarms will be recognized as an alarm.

Setting	Function
No	Not recognized as an alarm
Yes	Recognized as an alarm

T0636-1.EPS



NOTE

The AXFA11 has three different types of alarm (i.e., system alarms, process alarms and setting alarms). For setting alarms and process alarms, settings are made with **G30**, **G31**, **G32**, **G33** and **G34** to specify whether these will be recognized as an alarm.

Refer to Section 6.5: Alarm Functions for more details regarding the content of each alarm and the effect of alarm recognition on output.

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[G40: Operation Time] Display of operation time This parameter is used to display the operation time. The operation time is the total time that is counted while the device works actually.

When the power supply is off, the operation time is not counted.

For example, "1D23:45" indicates an operation time of 1 day, 23 hours, and 45 minutes.



IMPORTANT

Use this value as a rough guideline because the operation time has an error.

[G41: Alm Record1] Alarm record1

This parameter is used to display the most-recent alarm, and the alarms that can be displayed are as follows.

Alarm Items

Item	Description
: 16 space characters (i.e., no display)	No issuing of alarms
10 : uP Fault	Microprocessor (CPU) failure
11 : EEPROM Fault	EEPROM failure
12 : A/D(H) Fault	A/D converter failure (at high frequency side)
13 : A/D(L) Fault	A/D converter failure (at low frequency side)
14 : A/D(Z) Fault	A/D converter failure (detection of adhesion)
15 : Coil Open	Flowtube coil is open-circuit
16: EEPROM Dflt	EEPROM returns to default values
18 : Power off	Power supply is off.
19 : Inst Pwr Fail	Instantaneous power fail for tens of milliseconds. After this fail is released, outputs reach the previous value immediately.
28 : WDT	The return from excessive instantaneous noise. After the noise is released, output return the normal condition.
30 : Sig Overflow	Input signal error
31 : Empty Pipe	Flowtube is not filled with fluid
33 : Adhesion Alm	Insulation adhered to electrode

T0637.EPS



NOTE

Records for "30: Sig Overflow" are kept only when **G31** specifies that this condition is to be recognized as an alarm (i.e., "Yes" is selected). Records for "31: Empty Pipe" are kept only when **G32** specifies that this condition is to be recognized as an alarm (i.e., "Yes" is selected). Records for "33: Adhesion Alm" are kept only when **G34** specifies that this condition is to be recognized as an alarm (i.e., "Yes" is selected).

[G42: Alm Record Time1] Display the operation time of alarm record1

This parameter is used to display the operation time at which the alarm indicated by **G41: Alm Record1** was occurred. For example, "1D23:45" indicates that an alarm was occurred at the operation time of 1 day, 23 hours, and 45 minutes.



IMPORTANT

Use these values as a reference because the time of alarm records (1 to 4) have an error.

[G43: Alm Record2] Alarm record2

This parameter is used to display the second most-recent alarm, and the alarms that can be displayed are the same as those for **G41:** Alm **Record1**.

[G44: Alm Record Time2] Display the operation time of alarm record2

This parameter is used to display the operation time at which the alarm indicated by **G43: Alm Record2** was occurred. For example, "1D23:45" indicates that an alarm was occurred at the operation time of 1 day, 23 hours, and 45 minutes.

[G45: Alm Record3] Alarm record3

This parameter is used to display the third most-recent alarm, and the alarms that can be displayed are the same as those for **G41**: **Alm Record1**.

[G46: Alm Record Time3] Display the operation time of alarm record3

This parameter is used to display the operation time at which the alarm indicated by **G45: Alm Record3** was occurred. For example, "1D23:45" indicates that an alarm was occurred at the operation time of 1 day, 23 hours, and 45 minutes.

[G47: Alm Record4] Alarm record4

This parameter is used to display the fourth most-recent alarm, and the alarms that can be displayed are the same as those for **G41:** Alm **Record1**.

[G48: Alm Record Time4] Display the operation time of alarm record4

This parameter is used to display the operation time at which the alarm indicated by **G47: Alm Record4** was occurred. For example, "1D23:45" indicates that an alarm was occurred at the operation time of 1 day, 23 hours, and 45 minutes.

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(7) Menu H: Display Setting items

Menu H contains setting items relevant to the display unit.

[H10: Display Select1] Setting of the first line for display unit

 \rightarrow Refer to the description for parameter **B40** This parameter selects the display content of the first line for display unit.

[H11: Display Select2] Setting of the second line for display unit

→ Refer to the description for parameter **B41** This parameter selects the display content of the second line for display unit.

[H12: Display Select3] Setting of the third line for display unit

 \rightarrow Refer to the description for parameter **B42** This parameter selects the display content of the third line for display unit.

[H20: Display Cycle] Setting of the display cycle This parameter sets the cycle for the display-response speed of display unit. Settings should be made in accordance with the measurement environment by, for example, setting a longer display cycle when using the equipment in low temperatures.

[H30: Language] Selection of language used for the display unit.

 \rightarrow Refer to the description for parameter **B10** This parameter can be used to select the language for display unit.

(8) Menu J: Auxiliary Function Setting items

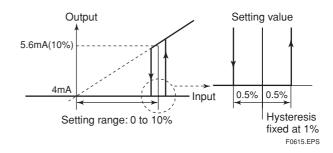
Menu J contains setting items such as the flow direction, rate limits, and current output limits.

[J10: 4-20mA Low Cut] Setting of the low-cut range for current output.

This parameter is used to force current output to 0%(i.e., 4mA) in the vicinity of 0% and setting for the current (4 to 20mA) output low cut is made using a percentage of the smallest flow rate span. However, the low cut function will be terminated if this parameter is set to 0%.

The indications of the instantaneous flow rates (%, Actual instantaneous flow rate, mA, Bar graph) on the display unit are the same action.

Example: Situation where low cut is set to 10%

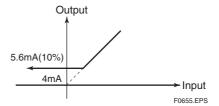


[J11: 4-20mA Low Lmt] Setting of the low limit for current output

This parameter is used to restrict low current portions of current (4 to 20mA) output, and it is initially set to -20%. Setting should be performed when a higher value is required for the lower limit.

The indications of the instantaneous flow rates (%, Actual instantaneous flow rate, mA, Bar graph) on the display unit are the same action.

Example: Situation where low limit is set to 10%



m

NOTE

If "2.4mA or less" has been set for **G21:4-20mA Alarm Out**, 2.4mA or less will be output upon an alarm occurrence, regardless of the low limit setting.



NOTE

- If the setting value for the low limit is not less than the high limit value (as set using J12: 4-20mA High Lmt), the setting alarm "54: 4-20 Lmt Err" will be displayed.
- This parameter has no effect on pulse output or the totalization function.

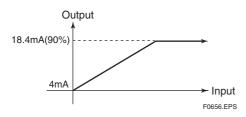
[J12: 4-20mA High Lmt] Setting of the high limit for current output

This parameter is used to restrict high current portions of current (4 to 20mA) output, and it is initially set to 120%. Setting should be performed when a lower value is required for the higher limit.

The indications of the instantaneous flow rates (%, Actual instantaneous flow rate, mA, Bar graph) on the display unit are the same action.

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Example: Situation where high limit is set to 90%



NOTE

If "21.6mA or more" has been set for **G21:4-20 mA Alarm Out**, 21.6mA or more will be output upon an alarm occurrence, regardless of the high limit setting.

[J20: Flow Direction] Setting of the flow direction Upon shipment from the manufacturing plant, the system is setup such that flow in the same direction, as shown by the direction of the arrow mark on the flowtube, will be measured as forward flow; however, this parameter can be used to set "Reverse" so that flow in the opposite direction to the arrow mark will be treated as forward.

Note: This function does not apply to measurement in both the forward and reverse directions, although this can be setup using by selecting "Fwd/Rev Ranges" from either **F10: SO1**

Function or

Setting	Function
Forward	Forward direction corresponds with arrow mark
Reverse	Forward direction is opposite to arrow mark

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[J21: Rate Limit] Setting of the rate limit value

- This parameter is used in situations where sudden noise cannot be eliminated by increasing the damping time constant.
- In situations where step signals or sudden noise signals caused by slurries or the like are entered, this parameter is used to set the standard for determining whether an input corresponds to a flow measurement or noise. Specifically, this determination is made using upper and lower rate limits and using the dead time.
- Rate limit values are set using a percentage of the smallest range. The range of deviation per one calculation cycle should be input.

[J22: Dead Time] Setting of dead time

This parameter sets the time for application of the rate limit, and if a value of 0 is set, the rate limit function will be terminated.



NOTE

Determining rate limit value and dead time

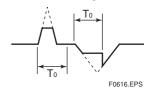
Rate limit value:

Determines the level for output fluctuation cutoff. For example, if this is set to 2%, noise above 2% will be eliminated as shown in the diagram.

Dead time (To):

This is to be determined using the output fluctuation width. If noise exceeds the dead time as shown in the diagram below, the dead time should be made longer.

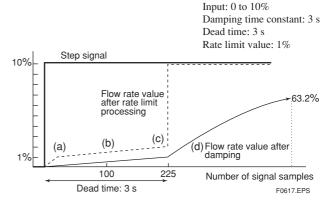




• Signal processing method:

A fixed upper and lower limit value is setup with respect to the primary delay response value for the flow rate value obtained during the previous sampling, and if the currently sampled flow rate is outside these limits, then the corresponding limit is adopted as the current flow rate value. In addition, if signals which breach the limits in the same direction occur over multiple samples (i.e., within the dead time), it is concluded that the corresponding signal is a flow rate signal.

Example 1: Step input



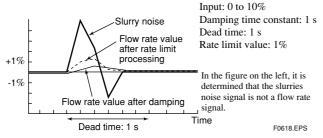
- (1) In comparison with the previous value at (a), it is determined that the signal is in excess of the rate limit value and the response becomes 1%. However, the actual output applies damping, and therefore the output turns out to be as indicated by the solid line.
- (2) Subsequent flow values within the dead time zone correspond to signals of post-damping flow value + rate limit value (1%).
- (3) Since input signals do not return to within the rate limit value during the dead time, it is determined at (c) that this signal is a flow rate signal.

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(4) The output signal becomes a damped curve and compliance with the step signal begins.

Three seconds after determination of a flow rate signal in the above figure, a level of 63.2% is reached.

Example 2: Slurry noise



[J23: Pulsing Flow] Selection of pulsing flow support In a situation where pulsating flow causes error in the average flow value, due to the application of a plunger pump, this parameter provides functionality whereby calculation is controlled and variations in flow rate are followed.

Setting	Function
No	Normal
Yes	Support for pulsing flow

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[J24: T/P Damp Select] Setting of damping operation This parameter is used to select that the flow rate value obtained through damping calculation for totalization and pulse output or the instantaneous flow rate value (no damping) for totalization and pulse output.

Setting	Function
Damp	Damping
No Damp	No damping

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[J30: Power Synch] Setting of power synchronization

This parameter sellects whether or not the internal frequency is to be synchronized with that of the power supply.

Setting	Function
No	Not synchronized
Yes	Synchronized

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[J31: Power Frequency] Setting of power frequency

When "Yes" (i.e., in synchrony) has been selected for **J30: Power Synch**, this parameter is used to display the power supply frequency. If "No" (i.e., not synchronized) has been selected, the power supply frequency is to be specified.



IMPORTANT

In situations where a DC power supply is used for converters, set the local commercial power frequency in area where the converter is installed (size 2.5mm to 1000mm). Set "No" for **J30: Power Synch** and the local commercial power frequency for **J31: Power Frequency**.



IMPORTANT

In situations where AXFA11 is combined with a remote flowtube the size of 1100 mm (44 in.) to 2600 mm (104 in.), set the fixed frequency (49.00 Hz) in case that either AC or DC power supplies is used for converters.

Set "No" for **J30: Power Synch** and "49.00" for **J31: Power Frequency**.

Following settings are necessary by power supply and by flow tube size.

Power Supply Code 1 (100 to 240 V AC or 100 to 120 V DC)

			Size 1100 mm (44 in.) to 2600 mm (104 in.)
AC power	J30	Power synchronous (Yes)	Power asynchronous (No)
supply	J31	No setting	49.00 Hz
DC power	J30	Power asynchronous (No)	Power asynchronous (No)
supply	J31	Local commercial power frequency	49.00 Hz

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Power Supply Code 2 (24 V AC/DC)

		Size 2.5 mm (0.1 in.) to 1000 mm (40 in.)	Size 1100 mm (44 in.) to 2600 mm (104 in.)
AC power	J30	Power asynchronous (No)	Power asynchronous (No)
supply	J31	Local commercial power frequency	49.00 Hz
DC power	J30	Power asynchronous (No)	Power asynchronous (No)
supply	J31	Local commercial power frequency	49.00 Hz

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[J40: Memo 1] Setting of memo 1

[J41: Memo 2] Setting of memo 2

[J42: Memo 3] Setting of memo 3

These parameters are used with the memo function, and up to 16 characters can be set for each.

[J50: Software Rev No] Display of software revision

This parameter is used to display the software's revision number.

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(9) Menu K: Diagnostic Function Setting items

Menu K contains items that are relevant to the diagnosis of insulation adhesion to the electrode.

[K10: Adhesion Check] Setting of adhesion diagnostic function

This parameter selects whether or not the adhesion diagnostic function will be carried out.

Setting	Function
No	Halt the adhesion diagnostic function
Yes	Carry out the adhesion diagnostic function

T0642.EPS



NOTE

Adhesion Diagnostic Function

- This function diagnose adhesion using electrode resistance values.
- When "Adhesion check" has been set for B41/ H11: Display Select 2 or B42/H12: Display Select 3, the diagnose adhesion is indicated on the display unit using four different levels.
- If the judgment value for Level 3 is exceeded, a warning is displayed; and if the value for Level 4 is exceeded, an alarm is displayed.
- Available conductivity for this function is limited to:

Nominal size 10 mm or smaller: 30 μ S/cm Nominal size 15 mm or larger: 10 μ S/cm Make sure to use the adhesion diagnostic function with the greater conductivity than the above mentioned value.



[K11: Adhesion Level1] Setting the resistance value for adhesion level 1.

This parameter sets the resistance value (in M ohm) for judgment of Level 1.

[K12: Adhesion Level2] Setting the resistnce value for adhesion diagnostic level 2.

This parameter sets the resistance value (in M ohm) for judgment of Level 2.

[K13: Adhesion Level3] Setting the resistance value for adhesion diagnostic level 3.

This parameter sets the resistance value (in M ohm) for judgment of Level 3.

- *: The warning **80: Adhesion Wng** is displayed when the adhension level reaches Level 3.
- *: If "Warning Output" has been selected for **F10**: **SO1 Function** or **F11**: **SO2 Function**, then status output will be performed when the adhesion level reaches Level 3.

[K14: Adhesion Level4] Setting the resistance value for adhesion diagnostic level 4.

This parameter sets the resistance value (in M ohm) for judgment of Level 4.

- *: The process alarm **33: Adhesion Alm** is displayed when the adhension level reaches Level 4.
- *: Alarm output will be performed if "Yes" has been selected for **G34: Alm-Adhesion**.

[K15: Adh Measure Value] Displays the resistance value for adhesion diagnose

This parameter displays the value measured using the adhesion diagnostic function (in M ohm).

When "No" is selected for **K10: Adhesion Check**, this parameter displays the indetermination value.

(10) Menu M: Automatic Zero Adjustment Function Setting items

Menu M contains items that are relevant to automatic adjustment of the zero point.

[M10: Auto Zero Exe] Execution of automatic zero adjustment function

 \rightarrow Refer to the description of parameter **B50**.

[M11: Magflow Zero] Results of automatic zero adjustment

This parameter is used to display the results obtained from **B50/M10**: **Auto Zero Exe**. Specifically, the correction value displayed, and it is also possible to directly enter correction value.

(11) Menu N: Loop Test Setting items

Menu N contains items that are relevant to loop testing.

[N10: Test Mode] Setting for loop test execution

Setting	Function
Normal	No execution of loop testing
Test	Loop testing is started

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IMPORTANT

- (1) Test output has priority over flow rate measurement signals. When carrying out flow rate measurements, be sure to always return to "Normal".
- (2) Upon entry to the Test Mode, all output terminals will simultaneously adopt test condition.
- (3) "Normal" will be restored when the power is turned off or when 30 minutes have elapsed since entry to Test Mode.
- (4) In Test Mode, the warning 83: Fix Cur Wng will be displayed as a warning message. (For more details, refer to Section 6.5 Alarm Functions.)

[N11: Test Output Value] Setting for test output values

During loop testing, current output (4 to 20mA), totalization, and pulse will be output in accordance with this parameter's setting, and values can be set when "Test" has been selected for **N10: Test Mode**. With multiple ranges or when performing forward/ reverse flow measurements, setting should be done using a percentage of the maximum range.

[N20: Test SO1] Setting for SO1 output terminal condition during testing

This parameter sets the condition of the SO1 status output terminal during loop testing. Setting is possible when "Test" has been selected for **N10: Test Mode**.

Setting	Function
Open (Off)	SO1 output terminal in Open (Off) condition
Closed (On)	SO1 output terminal in Closed (On) condition

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[N21: Test SO2] Setting for SO2 output terminal condition during testing

This parameter sets the condition of the SO2 status output terminal during loop testing. Setting is possible when "Test" has been selected for **N10: Test Mode**.

Setting	Function
Open (Off)	SO2 output terminal in Open (Off) condition
Closed (On)	SO2 output terminal in Closed (On) condition

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[N22: Test Alarm Out] Setting for alarm terminal condition during testing

This parameter sets the condition of the alarm output terminal (AL) during loop testing.

Setting	Function
Open (Off)	AL output terminal in Open (Off) condition
Closed (On)	AL output terminal in Closed (On) condition

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[N23: Test SI1] Display for SI1 status input terminal condition during testing

This parameter is used to display the condition of the SI1 status input terminal during loop testing.

Setting	Function
Open	SI1 input terminal in Open condition
Short	SI1 input terminal in Short condition

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[N24: Test SI2] Display for SI2 status input terminal condition during testing

This parameter is used to display the condition of the SI2 status input terminal during testing.

Setting	Function
Open	SI2 input terminal in Open condition
Short	SI2 input terminal in Short condition

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(12) Menu P: Parameter Protection items

Menu P contains items that are relevant to write protection and passwords.

[P10: Key Code] Parameter of the display restriction This parameter restricts access to the Service Mode.



NOTE

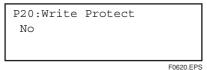
Write Protect function

- The parameters **P20** through **P23** are set when using the write protect function. Specifically, this function responds to a hardware switch or the setting of a software password, and it protects parameters from being overwritten.
- If the hardware switch is set to "Protect", it will not be possible to overwrite parameters; furthermore, this condition will be maintained until the switch is set to "Enable".
- For more details regarding hardware switch settings, refer to Section 10.2.3: Setting of Write Protect Switch.

[P20: Write Protect] Status indication for write protection

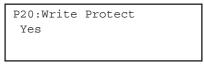
This parameter is used to indicate whether or not write protection is currently on.

Default setting (Enable)



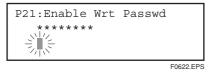
F0620.1

Write protection (Protect)



[P21: Enable Wrt Passwd] Setting of password to release the write protection function

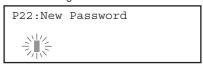
When the correct password is input, write protection will be released for a period of 10 minutes; furthermore, this period will be extended by a further 10 minutes each time a parameter is overwritten.



The cursor will flash when entering Parameter Replacement Mode, and the password set with **P22: New Password** should be input at this time.

[P22: New Password] Setting of a new password This parameter sets the password required for the release of write protection. When set, it will be possible to make write protect settings on the software side.

Default setting



The default setting for this parameter is a string of 8 spaces (i.e., Enable), and thus, the password field will be empty. When the cursor is flashing, the password should be input. Press the SET key twice to confirm the password. The display will then change to "*********"

After password setting



To change a password, first of all use the password originally set with **P21: Enable Wrt Passwd** to release the write protect function, and then set the new password. Alternatively, if it is desired to return to the condition where no password is set, enter a string of 8 spaces.

[P23: Software Seal] Display the software seal When the joker password has been used to release write protection, this parameter displays "Break", and when protection is cancelled using the password set using **P22: New Password**, it returns to "Keep".



NOTE

If you should forget your password, the joker password can be used to temporarily release write protection function. To obtain the joker password, please contact your nearest YOKOGAWA sales office.

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6.5 Alarm Functions

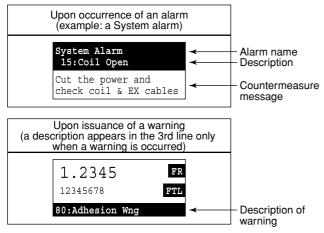
6.5.1 Alarm Levels

Alarms are classified into the following four different types based on level.

Alarm	Level	Description
System alarm		Device breakdown or inability to obtain correct measurements. Replacement will be required.
Process alarm	level break-	Device is normal but process-related errors make correct measurement impossible. Maintenance or the like will be required.
Setting alarm	breakdown	Device is normal but errors have been made in the setting of parameters. Functions not related to the incorrect settings are operating normally. The incorrect settings must be corrected.
Warning	Warning	Device and measurements are normal but a warning is occurred.

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When an alarm has been occurred, the corresponding alarm name, description, and suitable countermeasure will be displayed on the display unit. The normal Display Mode and Alarm Mode may be displayed alternatively. When a warning has been issued, the corresponding content will be shown in the third line in the Display Mode.



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6.5.2 Alarm Selection

The display and output differs depending on the alarm levels. Certain types of alarm may or may not be recognized as alarms, according to the settings of certain parameters. The parameters that are relevant to this function as follows.

[G20: Alm Out Act Mode] Setting of the active mode for the alarm output

[G21: 4-20mA Alarm Out] Setting of the current output during an alarm occurring.

[G30: Alm-Setting] Alarm recognition of "Setting Alarm"

[G31: Alm-Sig Over] Alarm recognition of "Signal Overflow Alarm"

[G32: Alm-Emp Pipe] Alarm recognition of "Empty Pipe alarm"

[G33: Alm-HH/LL] Alarm recognition of "HH/LL Alarm" (Refer to the descriptions of **G12** and **G13** for more details regarding HH and LL alarms.)

[G34: Alm-Adhesion] Alarm recognition of "Adhesion Alarm"

[G41: Alm Record1] Alarm record1

[G43: Alm Record2] Alarm record2

[G45: Alm Record3] Alarm record3

[G47: Alm Record4] Alarm record4

(1) Display and output condition for system alarms

		Alarm description	Alarm output	4-20 mA output	Totali- zation	Pulse	Display unit	Alarm record
	Normal		Closed (On)	Normal	Normal	Normal	Display Mode	No
10	μP Fault	Microprocessor(CPU)failure	1	0mA or	Indeter-	Stopped	Indetermination	Indeter-
11	EEPROM Fault	EEPROM failure	(Off)	25mA (*)	mination	Бторрец	macternmation	mination
12	A/D(H) Fault		Oman	F: 1			Alarm Mode	
13	A/D(L) Fault	A/D converter failure	Open (Off)	Fixed (G21 selection)	Stopped	Stopped	(display of system	Recorded
14	A/D(Z) Fault		(-)	(021 5010011011)			alarm message)	
15	Coil Open	Flowtube coil is open-circuit						
16	EEPROM Dflt	EEPROM default values						

Note: • Operations are performed in accordance with above table, when "Open (Off) Act" is set for **G20: Alm**Out Act Mode

(2) Display and output condition for process alarms

		Alarm description	Selection (parameter number)	Alarm output	4-20 mA output	Totali- zation	Pulse output	Display unit	Alarm record
30	Sia Overeflavy			Open (Off)	Fixed	Stopped	Stopped	Alarm Mode (Message)	Recorded
30	Sig Overflow	Input signal error	NO (G31)	Closed (On)	Continu- ous (*)	Continu- ous (*)	Continu- ous (*)	Display Mode	No
31	Empty Ding	Flowtube is not	YES (G32)	Open (Off)	Fixed	Stopped	Stopped	Alarm Mode (Message)	Recorded
31	Empty Pipe	filled with fluid	NO (G32)	Closed (On)	Continuous (*)	Continuous (*)	Continu- ous (*)	Display Mode	No
32	HH/LL Alm			Open (Off)	Normal Nor	Normal	nal Normal	Alarm Mode (Message)	No
32	HH/LL AIIII	HH/LL Alarm	NO (G33)	Closed (On)	operation	operation	operation	Display Mode	No
33	3 Adhesion Alm Electrode		YES (G34)	Open (Off)	Fixed	Stopped	Stopped	Alarm Mode (Message)	Recorded
33	Adiresion Ann	adhesion alarm	NO (G34)	Closed (On)	Continuous (*)	Continu- ous (*)	Continu- ous (*)	Display Mode	No

Note: • Operations are performed in accordance with above table, when "Open (Off) Act" is set for **G20: Alm Out Act Mode**.

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 ⁴⁻²⁰ mA output upon the occurrence of an alarm will be fixed at the value selected with G21: 4-20mA Alarm Out.

^{*}The output value is performed in accordance with the setting of the burnout switch. For information about this switch, see Section 10.2.1.

^{• 4-20} mA output upon the occurrence of an alarm will be fixed at the value selected with **G21: 4-20mA**Alarm Out.

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^{*:} Although outputs are continuous, output values are not guaranteed.

(3) Display and output condition for setting alarm occurrences

		Alarm description	Selection (parameter number)	Alarm output	4-20 mA output	Totali- zation	Pulse output	Display unit	Alarm record
50	Span > 10m/s	Span flow velocity setting is 11 m/s or more		Closed	Fixed	Stopped	Stopped	Alarm Mode	No
51	Span < 0.1m/s	Span flow velocity setting is 0.05 m/s or less		(On)	Tixed	эторреа	Бторрец	(message)	110
52	TTL>10000p/s	Totalization rate is 11000 pps or more			Normal	Stopped	Normal	Alarm Mode	No
53	TTL<0.0001p/s	Totalization rate is 0.00005 pps or less		(On)	operation	Stopped	operation	(message)	NO
54	4-20 Lmt Err	The condition [4-20 low limit (J11) < 4-20 high limit (J12)] is not satisfied		Closed (On)	Fixed	Normal operation	Normal operation	Alarm Mode (message)	No
55	Multi Rng Err	The condition [No. 1 range < No. 2 range < No. 3 range < No. 4 range] is not satisfied for multiple ranges.		Closed (On)	Fixed	Stopped	Stopped	Alarm Mode (message)	No
56	H/L HH/LL Set	The condition [High Alarm (G11) – Low Alarm (G10) > H/L Alarm Hys (G14)] or the condition [High High Alarm (G13) – Low Low Alarm (G12) > H/L Alarm Hys (G14)] is not satisfied.		Closed (On)	Normal operation	Normal operation	Normal operation	Alarm Mode (message)	No
57	Dens Set Err	Mass units have been selected for Base Flow Unit (C40) but density is set to 0.		Closed (On)	Fixed	Stopped	Stopped	Alarm Mode (message)	No
60	DI C > 10000 p/s	Pulse rate is 11000 pps or more with 50% duty selection.	NO						
60	PLS >10000p/s	Pulse rate is 10000 pps or more with 0.05 ms selection.	(G30)						
61	PLS > 5000p/s	Pulse rate is 5000 pps or more with 0.1 ms selection.							
62	PLS > 1000p/s	Pulse rate is 1000 pps or more with 0.5 ms selection.							
63	PLS > 500p/s	Pulse rate is 500 pps or more with 1 ms selection.		Closed (On)	Normal operation	Normal operation	Stopped	Alarm Mode (message)	No
64	PLS > 25p/s	Pulse rate is 25 pps or more with 20 ms selection.							
65	PLS > 15p/s	Pulse rate is 15 pps or more with 33 ms selection.							
66	PLS > 10p/s	Pulse rate is 10 pps or more with 50 ms selection.							
67	PLS > 5p/s	Pulse rate is 5 pps or more with 100 ms selection.							
70	PLS<0.0001p/s	Pulse rate is 0.00005 pps or less.							
71	Meas Mod Set	Measure Mode (C20) is set to Enhanced DF without selecting an optional code HF1 or HF2.		Closed (On)	Fixed	Stopped	Stopped	Alarm Mode (message)	No
72	Size Set Err	A value of 3000.1 mm or more is set for Nominal Size (C32).		Closed (On)	Fixed	Stopped	Stopped	Alarm Mode (message)	No
73	Adh Set Err	The condition [Level:1< Level:2 <level:3<level:4] is not satisfied for adhesion diagnostic level.</level:3<level:4] 		Closed (On)	Normal operation	Normal operation	Normal operation	Alarm Mode (message)	No
	Occurring of any alarm from 50 through 73	-	YES (G30)	Open (Off)	Fixed	Stopped	Stopped	Alarm Mode (message)	No

Note: • Operations are performed in accordance with above table, when "Open (Off) Act" is set for **G20: Alm Out Act Mode**.

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ullet 4-20 mA output upon the occurrence of an alarm will be fixed at the value selected with **G21: 4-20mA** Alarm Out.

6.5.3 Alarms & Warning Messages

System Alarms (D	System Alarms (Device breakdown or inability to obtain correct measurements.)				
Display unit/BRAIN (□60) content	Alarm countermeasure message on display unit	Alarm description	Countermeasure		
10:uP Fault	Contact nearest office or service center	Microprocessor (CPU) failure			
11:EEPROM Fault	Contact nearest office or service center	EEPROM failure			
12:A/D(H) Fault	Contact nearest office or service center		Contact your nearest Yokogawa office or service center.		
13:A/D(L) Fault	Contact nearest office or service center	A/D converter failure			
14:A/D(Z) Fault	Contact nearest office or service center				
15:Coil Open	Cut the power and check coil & EX cable	Flowtube coil is open-circuit	Turn off the AXFA11 power supply and examine the excitation cable for breakage. If there is no breakage, contact your nearest Yokogawa office or service center.		
16:EEPROM Dflt	Contact nearest office or service center	EEPROM default values	Contact your nearest Yokogawa office or service center.		

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Process Alarms (D	Process Alarms (Device is normal but process-related errors make correct measurement impossible.)				
Display unit/BRAIN (□60) content	Alarm countermeasure message on display unit	Alarm description	Countermeasure		
30:Sig Overflow	Check signal cable and grounding	Input signal error	Carry out an investigation as follows: • Check the signal cable for breakage. • Check for contact between signal cable, power cable, and excitation cable. • Check for stray currents in the fluid. • Check the grounding.		
31:Empty Pipe	Fill flow tube with fluid	Flowtube is not filled with fluid	Fill the flowtube with fluid.		
32:HH/LL Alm	Check the flow rate and setting value	Flow rate alarm for greater than High-High limit value or less than Low-Low limit value.	Check the flow rate and setting value of High High limit and Low Low limit.		
33:Adhesion Alm	Clean electrodes	Electrode adhesion alarm	Clean the electrodes.		

T0652.EPS

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6. PARAMETER DESCRIPTION

Setting Alarms (Device is normal but errors have been made in the setting of parameters.)				
Display unit/BRAIN (□60) content	Alarm countermeasure message on display unit	Alarm description	Countermeasure	
50:Span > 10m/s	Check parameter C40, C41, and C42	Span flow velocity setting is 11 m/s or more	Check whether parameters C40, C41, and C42 are correct. In case that multiple range or forward and reverse flow measurement functions is used,	
51:Span < 0.1m/s	Check parameter C40, C41, and C42	Span flow velocity setting is 0.05 m/s or less	check whether parameters F30 through F36 are correct.	
52:TTL>10000p/s	Check parameter D10 and D11	Totalization rate is 11000 pps or more	Check whether parameters	
53:TTL<0.0001p/s	Check parameter D10 and D11	Totalization rate is 0.00005 pps or less	D10 and D11 are correct.	
54:4-20 Lmt Err	Check parameter J11and J12	The condition [4-20 low limit (J11) < 4-20 high limit (J12)] is not satisfied.	Check whether parameters J11 and J12 are correct.	
55:Multi Rng Err	Check parameter F30 to F36	The condition [No. 1 range < No. 2 range < No. 3 range < No. 4 range] is not satisfied for multiple ranges.	Check whether parameters F30 through F36 are correct.	
56:H/L HH/LL Set	Check parameter G10 to G14	The condition [High Alarm (G11) – Low Alarm (G10) > H/L Alarm Hys (G14)] or the condition [High High Alarm (G13) – Low Low Alarm (G12) > H/L Alarm Hys (G14)] is not satisfied.	Check whether parameters G10 through G14 are correct.	
57:Dens Set Err	Check parameter C40, C45, and C46	Mass units have been selected for Base Flow Unit (C40) but density is set to 0.	Check whether parameters C40, C45, and C46 are correct.	
60:PLS > 10000p/s	Check parameter E10, E11, and E12	Pulse rate is 11000 pps or more with 50% duty selection. Pulse rate is 10000 pps or more with 0.05 ms selection.		
61:PLS > 5000p/s	Check parameter E10, E11, and E12	Pulse rate is 5000 pps or more with 0.1 ms selection.		
62:PLS > 1000p/s	Check parameter E10, E11, and E12	Pulse rate is 1000 pps or more with 0.5 ms selection.		
63:PLS > 500p/s	Check parameter E10, E11, and E12	Pulse rate is 500 pps or more with 1 ms selection.	Check whether parameters	
64:PLS > 25p/s	Check parameter E10, E11, and E12	Pulse rate is 25 pps or more with 20 ms selection.	E10, E11, and E12 are correct.	
65:PLS > 15p/s	Check parameter E10, E11, and E12	Pulse rate is 15 pps or more with 33 ms selection.		
66:PLS > 10p/s	Check parameter E10, E11, and E12	Pulse rate is 10 pps or more with 50 ms selection.		
67:PLS > 5p/s	Check parameter E10, E11, and E12	Pulse rate is 5 pps or more with 100 ms selection.		
70:PLS<0.0001p/s	Check parameter E10, E11, and E12	Pulse rate is 0.00005 pps or less.		
71:Meas Mod Set	Check parameter C20	Measure Mode (C20) is set to Enhanced DF without selecting an optional code HF1 or HF2.	Check whether parameter C20 is correct.	
72: Size Set Err	Check parameter C32	A value of 3000.1 mm or more is set for Nominal Size (C32).	Check whether parameter C32 is correct.	
73: Adh Set Err	Check parameter K11 to K14	The condition in Adhesion detection level, Level:1 <level:2<level:3<level:4 is="" not="" satisfied.<="" td=""><td>Check whether parameters K11, K12, K13 and K14 are correct.</td></level:2<level:3<level:4>	Check whether parameters K11, K12, K13 and K14 are correct.	

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Setting Alarms (De	Setting Alarms (Device and measurements are normal but a warning is issued.)				
Display unit/BRAIN (□60) content	Alarm countermeasure message on display unit	Alarm description	Countermeasure		
80:Adhesion Wng	-	Slight adhesion to electrodes.	Clean and check the electrodes. Refer to parameter K13.		
82:Auto Zero Wng	-	Results of automatic zero adjustment are higher than the rated values.	Carry out adjustment as follows: • Check if the flowtube is filled with fluid. • Check if the flow velocity is completely zero. • Check the condition of grounding.		
83:Fix Cur Wng	-	The current value is fixed.	Confirm whether the flow rate is in excess of the upper limit (108%) or below the lower limit (-8%), or whether upon entry to the Test Mode or not.		
84:Disp Over Wng (only for display unit)	-	Overflow in the display digits during instantaneous flow rate display.	Check whether parameter C43 is correct.		
90:Disp SW Wng (only for display unit)	-	Display unit switches are not operating.	Investigate whether the display unit cover is fitted or whether the cover's glass surface is dirty.		

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7. OPERATION VIA BRAIN TERMINAL (BT200)

7.1 BT200 Basic Operations

7.1.1 Key Layout and Display

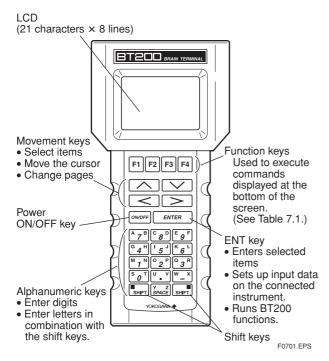
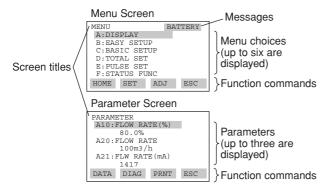


Figure 7.1 Key Layout

If BATTERY is displayed on the screen, it indicates that the battery voltage has dropped.

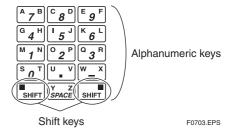


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7.1.2 Key Descriptions

(1) Alphanumeric keys and shift keys

You can use the alphanumeric keys in conjunction with the shift keys to enter letters, digits, and symbols.



a) Entering digits, symbols, and spaces [i.e., 0-9, period (.), hyphen (-), underscore (_)]

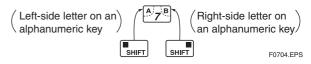
Simply press the required alphanumeric key.

Entry	Key-in sequence
-4	W_X G 4 H
0.3	S O T U V Q 3 R
1 9	M 1 N Y Z W X E 9 F

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b) Entering letters (i.e., A through Z)

Press alphanumeric key following a shift key to enter the letter shown on the same side as the shift key. The shift key must be pressed for each letter being input.



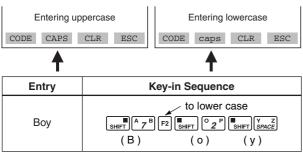
Entry	Key-in sequence
W	SHIFT W X
IC	SHIFT 5 SHIFT 6 8 D
J. B	SHIFT 5 J U V SHIFT A 7 B

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7-1 IM 01E20C01-01E

7. OPERATION VIA BRAIN TERMINAL (BT200)

Use the function key [F2] CAPS to select between uppercase and lowercase (for letters only). The case toggles between uppercase and lowercase each time you press [F2] CAPS.



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Use the function key [F1] CODE to enter symbols. The following symbols will appear in sequence, one at a time, at the cursor each time you press [F1] CODE:

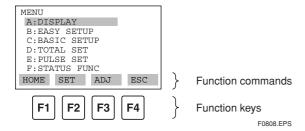
To enter characters next to these symbols, press [>] to move the cursor.

Entry	Key-in Sequence		
l/m	symbol command F2 SHIFT K 6 L F1 SHIFT M 1 N (1) (/) (m)		

T0803.EPS

(2) Function Keys

The functions of the function keys depend on the function commands on display.



Function Command List

Command	Function		
ADJ	Displays the ADJ menu		
CAPS/caps	Selects uppercase or lowercase		
CODE	Selects symbols		
CLR	Erases input data or deletes all data		
DATA	Jpdates parameter data		
DEL	Deletes one character		
DIAG	Calls the self-check panel		
ESC	Returns to the most recent display		
HOME	Displays the menu panel		
NO	Quits setup and returns to the previous display		
OK	Proceeds to the next panel		
PARM	Enters the parameter number setup mode		
SET	Displays the SET menu		
SLOT	Returns to the slot selection panel		
UTIL	Calls the utility panel		
*COPY	Prints out parameters on display		
*FEED	Paper feed		
*LIST	Lists all parameters in the menu		
*PON/POFF	Automatic printout mode on or off		
*PRNT	Changes to the print mode		
*GO	Starts printing		
*STOP	Cancels printing		

 $^{^{\}star}$ Available on BT200-P00 (with printer).

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7-2 IM 01E20C01-01E

7.2 AXFA11 Operation Using a BT200

This section describes procedures for setting parameters using a BRAIN Terminal (BT200). For more details regarding AXFA11 functions, refer to Chapter 6: Parameter Description; and for more details regarding BT200 operation methods, refer to the BT200 User's Manual (IM 01C00A11-01E).

7.2.1 BT200 Connection

Connection to a 4 to 20 mA DC signal line

The communication signal of the AXFA11 is superimposed onto the 4 to 20mA DC analog signals to be transmitted.

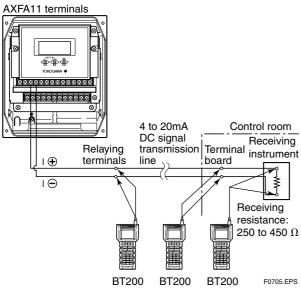


Figure 7.2 Connecting the BT200



Be sure to set parameters as "Protect" on the write protect function after finish of parameter setting work.

Under extremely rare case, the infra-red switches may respond unexpectedly in such conditions as sticking ball of water or extraneous substances on the surface of display panel glass according to the principle of infra-red switch operation. Its probability rises in such cases as sticking rain water by storm or other similar situation and washing up work near flowmeter installation place. Either to illuminate or stop illuminating the infrared switches by the flashlight may cause the mis-reaction.

Refer to Chapter 6 "Menu P: Parameter Protection Items" and section "10.2.3" how to use the write protect function in detail.

IMPORTANT

Restrictions exist with regard to the distance over which communication is possible. (See Chapter 11: Outline.)



IMPORTANT

If the power of flowmeter is turned off within 30 seconds after parameters have been set, these settings will be canceled. Accordingly, please keep the power on for at least 30 seconds after setting parameters.



IMPORTANT

After approximately 5 minutes of inactivity, the Auto Power-Off function will operate to turn your BT200 off.



NOTE

In case of BT200, the parameters are displayed in English only.

Even if the language with the exception of English is selected at **B10/H30: Language**, the parameters are displayed in English upon BT200.

7.2.2 The data update and upload/ download function of BT200

(1) The data update of BT200

When the following parameters are displayed, the measured data is updated automatically every seven seconds.

Item	Name (BRAIN)	Item	Name (BRAIN)
A10	FLOW RATE (%)	G43	ALM RECORD2
A20	FLOW RATE	G44	ALM TIME 2
A21	FLW RATE (mA)	G45	ALM RECORD3
A30	TOTAL	G46	ALM TIME 3
A31	REV TOTAL	G47	ALM RECORD4
A32	DIF TOTAL	G48	ALM TIME 4
C44	VELOCITY CHK	N23	TEST SI1
G22	4-20 BURNOUT	N24	TEST SI2
G40	OPERATE TIME	P20	W PROTECT
G41	ALM RECORD1	P23	SOFT SEAL
G42	ALM TIME 1		

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7-3 IM 01E20C01-01E

(2) Upload/download function of BT200

Upload function is used when the parameters of one AXFA11 are copied to the BT200. And download function is used when the parameters copied to the BT200 are set to another AXFA11.

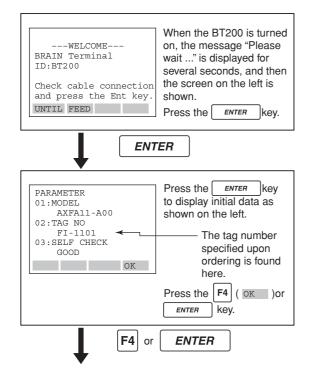
For details, refer to BT200 User's Manual (IM 01C00A11-01E). The targeted parameters for upload and download are following.

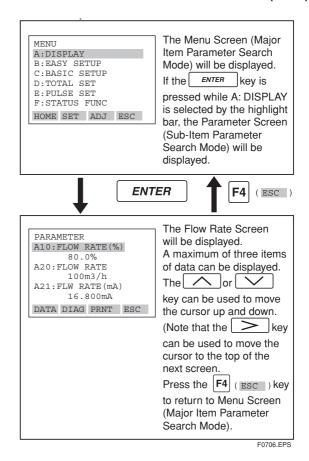
Item	Name (BRAIN)	Item	Name (BRAIN)
C11/B20	FLOW DAMPING	D10/B30	TOTAL UNIT
C31	SIZE UNIT	D11/B31	TOTAL SCALE
C32	NOMINAL SIZE	E10/B32	PULSE UNIT
C40/B21	FLOW UNIT	E11/B33	PULSE SCALE
C41/B22	TIME UNIT	H10/B40	DISP SELECT1
C42/B23	FLOW SPAN	H11/B41	DISP SELECT2
C43/B24	FLOW DECIMAL	H12/B42	DISP SELECT3

7.2.3 BT200 Screens & Flow Rate Data Display

Use the following procedure to display flow rate data on the BT200.

• The display of flow rate data is updated every 5 seconds.





7.3 Parameter Setting Using a BT200

This section describes the procedure for setting of parameters using a BT200.



IMPORTANT

If the power of flowmeter is turned off within 30 seconds after parameters have been set, these settings will be canceled. Accordingly, please keep the power on for at least 30 seconds after setting parameters.



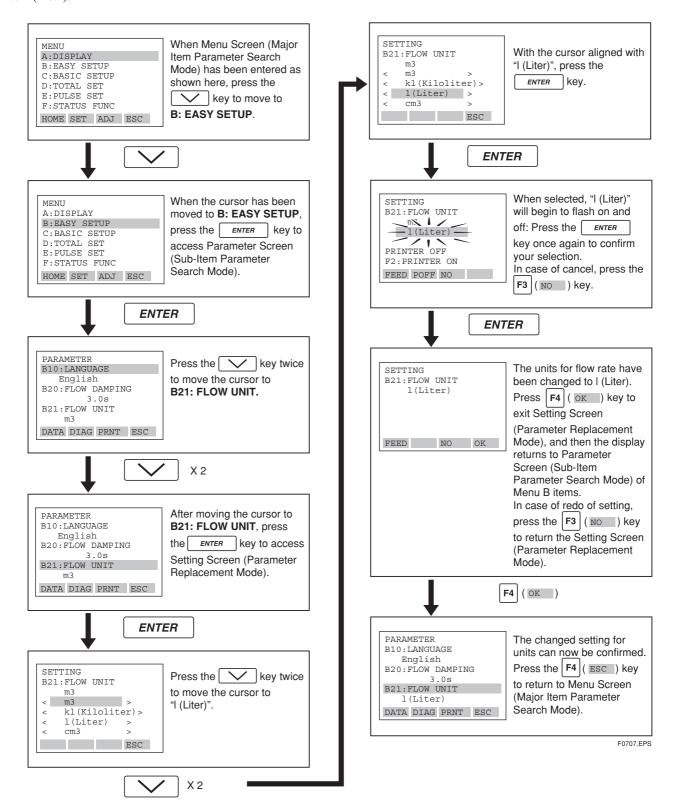
NOTE

Before updating any setting, remember to always check the data content you want to change as described in Chapter 6: Parameter Description.

7-4 IM 01E20C01-01E

7.3.1 BT200 Setting of Selection-Type Data: Flow rate units

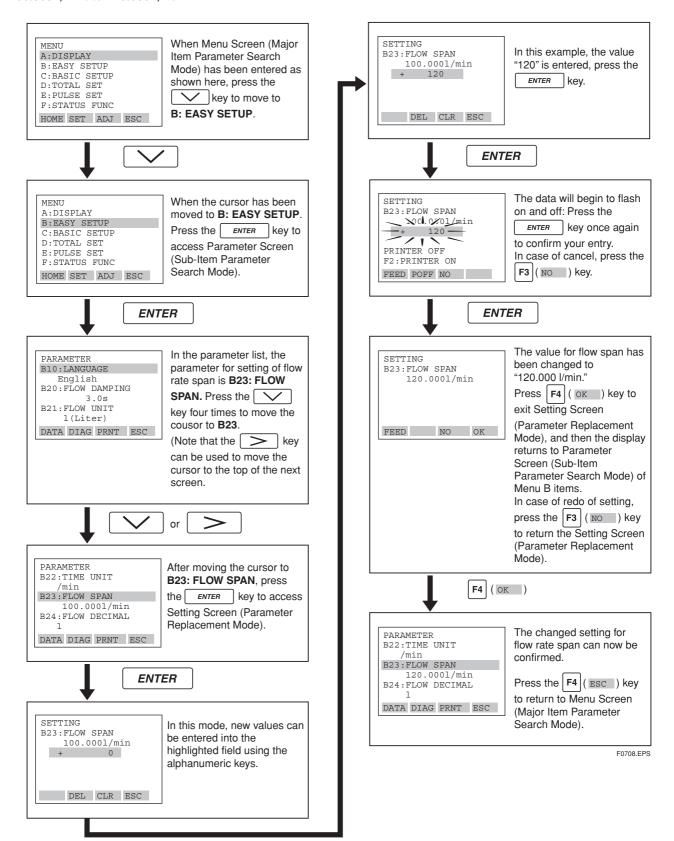
In this example, the flow rate units specified by the selection-type parameter **B21: Flow Unit** are changed from m³ to 1 (Liter).



7-5 IM 01E20C01-01E

7.3.2 BT200 Setting of Numeric-Type Data: Flow rate span

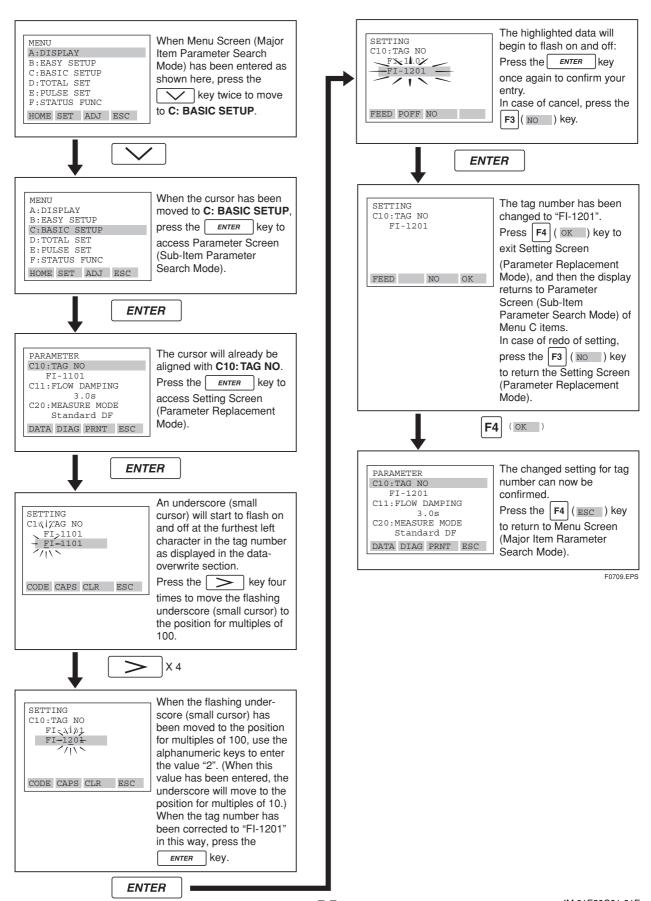
In this example, the flow rate span specified by the numeric-type parameter **B23: Flow Span** is changed from 100.000 l/min. to 120.000 l/m.



7-6 IM 01E20C01-01E

7.3.3 BT200 Setting of Alphanumeric-Type Data: Tag number

In this example, the tag number specified by the alphanumeric-type parameter **C10: TAG NO** is changed from "FI-1101" to "FI-1201".



7-7 IM 01E20C01-01E



NOTE

This chapter describes the AXFA11 as an example.

Note: HART is a registered trademark of the HART Communication Foundation.

8.1 Matching of instrument (AXFA11) DD and HART Configuration Tool's DD

Before using the HART Configuration Tool (such as FieldMate), confirm that the DD (Device Description) of the AXFA11 is installed in the Configuration Tool before using.

About the DD, use the device type, device revision and DD Revision shown in follows.

Model Name	DTM Name	Device Type	Device Revision
AXFA11	AXFA11 V1.1	AXFA11 (0x0050)	1

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The DD revisions for AXFA11 and Configuration Tool's can confirm in accordance with the following steps.

If the correct DD is not installed in the HART Configuration Tool, download them from the official HART programming sites, otherwise, contact the respective vendors of the Configuration Tool for its upgrade information.

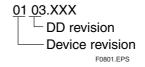
- 1. Confirmation of the device revision for AXFA11
 - Connect the Configuration Tool to the AXFA11. The device revision can be checked as follows.

DD	Device Setup \rightarrow Review \rightarrow Review4 \rightarrow Fld dev rev	
DTM	Configuration \rightarrow HART \rightarrow Fld dev rev	

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- Confirmation of the device revision for the HART Configuration Tool
 - (1) Turn on the power of the Configuration Tool under the standalone condition.
 - (2) Confirm the installed DD revision in accordance with the procedure of the Configuration Tool. Refer to its manual how to confirm it in detail.

The first 2 digits of the DD file are expressed the device revision, and its last 2 digits are expressed the DD revision.



8-1 IM 01E20C01-01E

8.2 Interconnection between AXFA11 and HART Configuration Tool

The HART Configuration Tool can interface with the AXFA11 from the control room, the AXFA11 site, or any other wiring termination point in the loop, provided there is a minimum load resistance of 250 Ω between the connection and the receiving instrument. To communicate, it must be connected in parallel with the AXFA11, and the connections must be non-polarized. Figure 8.2.1 illustrates the wiring connections for a direct interface at the AXFA11 site. The HART Configuration Tool can be used for remote access from any terminal strip as well.

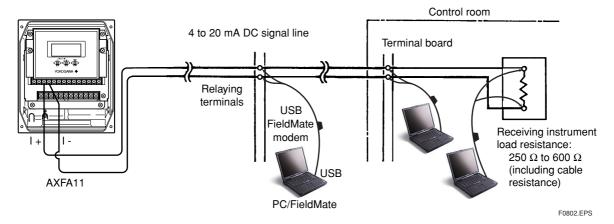


Figure 8.2.1 Interconnection Diagram



WARNING

Be sure to set parameters as "Protect" on the write protect function after finish of parameter setting work.

Under extremely rare case, the infra-red switches may respond unexpectedly in such conditions as sticking ball of water or extraneous substances on the surface of display panel glass according to the principle of infra-red switch operation.

Its probability rises in such cases as sticking rain water by storm or other similar situation and washing up work near flowmeter installation place.

Either to illuminate or stop illuminating the infrared switches by the flashlight may cause the mis-reaction

Refer to Chapter 6 "Menu P: Parameter Protection Items" and section "10.2.3" how to use the write protect function in detail. This menu in the 275 is located at [Hot key] \rightarrow [2 Wrt Protect Menu].



IMPORTANT

If the power of flowmeter is turned off within 30 seconds after parameters have been set, these settings will be canceled. Accordingly, please keep the power on for at least 30 seconds after setting parameters.



NOTE

Before updating any setting, remember to always check the data content you want to change as described in Chapter 6: Parameter Description.



NOTE

In case of HART Configuration, the parameters are displayed in English only.

Even if the language with the exception of English is selected at "Language" setting display, the parameters are displayed in English upon HART Configuration Tool.

8-2 IM 01E20C01-01E

8.3 Basic Setup

■ Tag and Device Information

The tag number and device information can be checked as follows:

• The location for the tag number and device information

(DD)

Tag	Device Setup \rightarrow Detailed Setup \rightarrow Basic setup \rightarrow Tag
Descriptor	Device Setup → Detailed Setup → Device info → Field device info
	→ Device mio → Field device mio → Descriptor
Message	Device Setup → Detailed Setup
	\rightarrow Device into \rightarrow Field device into \rightarrow Message
Date	Device Setup → Detailed Setup
	 → Device info → Field device info → Message

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(DTM)

Tag	Easy Setup \rightarrow Tag or Configuration \rightarrow HART \rightarrow Tag
Descriptor	$ \begin{array}{c} \text{Configuration} \rightarrow \text{Device infomation} \\ \rightarrow \textbf{Descriptor} \end{array} $
Message	Configuration → Device infomation → Message
Date	$ \begin{array}{c} \text{Configuration} \rightarrow \text{Device infomation} \\ \rightarrow \textbf{Date} \end{array} $

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When changing the tag number or device information, enter the information directly within the following limitations.

Item	Number and characters
Tag	8
Descriptor	16
Message	32
Date	2/2/2 (mm/dd/yy) • mm : month • dd : day • yy : year

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8.4 Parameters

8.4.1 Parameter configuration

The parameter structure of the HART configuration tool is hierarchical.

Refer to 8.4.6, Menu Tree Example for the corresponding parameters. The menu tree shows a cross-reference of the parameters for HART and BRAIN.

See "Chapter 6 Parameter Description" for the functions of parameters.

Note that some display parameters of AXFA11 are different from those of HART configuration tools.

8.4.2 Data Renewing

There are two methods to load the AXFA11 data from/to HART Configuration Tool --- periodic data renewing and discretionary data renewing. Refer to the 8.4.6 menu tree for each corresponding parameter.

- (1) Periodic Data Renewing

 The data is updated 0.5 to 2 second cycles. The parameter of this type is marked as "P" in the 8.4.6 menu tree.
- (2) Discretionary Data Renewing
 The data can be loaded from/to the AXFA11 when
 the data save is finished to the Configuration Tool.
 The parameter of this type is marked as "u/d" in
 the 8.4.6 menu tree.



NOTE

The AXFA11 is not able to set parameters via its display unit during a communication of the HART Configuration Tool.

8-3 IM 01E20C01-01E

8.4.3 Self-diagnostic

The self-diagnostic function of the AXFA11 is explained in Section 6.5 "Alarm Functions."

The HART configuration tool can be used to run self-diagnostics on a device and check for incorrect data settings.

(1) Using DD

The **Self test** and **Status** commands are available for self-diagnostics. When **Self test** is run, the display unit shows an error code and alarm message if the device detects any illegal parameter settings or functional faults.

· Procedure to call up the Self test display

```
Device Setup \rightarrow Diag/Service \rightarrow Test \rightarrow Self test
```

If no error is detected, "Self test OK" is displayed on the configuration tool.

If the specific diagnostic item is known for the check, you can directly call up the item by using the **Status** command.

The status is categorized from 1 to 7.

Show an example below to confirm the status of Status group 1.

• Procedure to call up the Status display

```
Device Setup \rightarrow Diag/Service \rightarrow Status \rightarrow Status group 1
```

If no error is detected, "Off" is displayed on the configuration tool.

If there is an error, "On" is displayed on the configuration tool, and a countermeasure for that error is necessary.

Example of display:	Span > 10 m/s	On
	Span < 0.3 m/s	Off
	TTL > 10000 p/s	Off
	TTL < 0.0001 p/s	Off
	4-20 Lmt Err	Off

The HART configuration tool diagnoses at each communication.

When an improper operation is performed, the error message is displayed.

(2) Using DTM

The **Device Status** commands are used for self-diagnostics. When **Device Status** is run, the display unit shows an error code and alarm message if the AXFA11 detects any illegal parameter settings or functional faults.

• Procedure to call up the **Device Status** display

Device Status

8. OPERATION VIA HART COMMUNICATOR TOOL (HART 5)

If no error is detected, "Status: Normal" is displayed on the configuration tool.

If the specific diagnostic item is known for the check, you can directly call up the item by using the Diagnostic List in the Device Status display.

The Diagnostic List is categorized to Device Status, Hardware Failure, Transducer Status, Diag Status, and Configuration.

If no error is detected, color symbol which shows Normal State is displayed on top of the error message. If color symbol which shows Error State is displayed, there is an error and a countermeasure for that error is necessary.

The HART configuration tool diagnoses at each communication.

When an improper operation is performed, the error message is displayed.

8.4.4 HART Specific Functions

■ Trim Analog Output

This function is used to adjust the analog output at 4 mA and 20 mA with the D/A trim or Scaled D/A trim.

(1) D/A trim

Connect a calibration digital ammeter, and then enter the read value of the ammeter for each output of AXFA11.

• Procedure to call up the **D/A trim** display

DD	Device Setup → Diagnosis/Service →	
	Adjustment → D/A trim	
DTM	Calibration → D/A trim	

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(2) Scaled D/A trim

The output is adjusted by using a voltmeter or other types of meters with 0 to 100% scale. Example using a voltmeter:

4 mA DC
$$\rightarrow$$
 1 V
20 mA DC \rightarrow 5 V

Connect this meter, and enter the read value of the meter for each output of AXFA11.

• Procedure to call up the Scaled D/A trim display

DD	Device Setup → Diagnosis/Service
	 → Calibration → Analog output trim →Scaled D/A trim
DTM	Calibration → Scaled D/A trim

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IMPORTANT

The D/A trim should be executed only at single range mode. If the D/A trim is executed at Bi direction mode, it is possible that the current output becomes 108%.

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IMPORTANT

When "D/A trim" or "Scaled D/A trim" is carried out, the warning message "83: Fix Cur Wng" is displayed on the display unit.



CAUTION

The output adjustment function can match the 4mA and 20mA output to the reference meter such as a voltmeter. In the output adjustment, it is necessary to use the calibrated voltmeter and resistance.

■ Fixed Current Output

This feature can be used to output a fixed current for loop checks.

• In the case of using DD

Call up the test output parameter (Loop test) and select the output signal.

• Procedure to call up the display

DD	$ \begin{array}{c} \text{Device Setup} \rightarrow \text{Diagnosis/Service} \rightarrow \\ \text{Test} \rightarrow \text{Loop test} \rightarrow \end{array} $
→ 4mA	Output a 4mA DC signal
→ 20mA	Output a 20mA DC signal
\rightarrow Other	Set a desired output signal value
\rightarrow End	Exit

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• In the case of using DTM

Call up the test output parameter (Loop test) and select either manual test or auto test, and set the current value.

Procedure to call up the display

DTM	Diag and Service \rightarrow Output Test \rightarrow Loop test \rightarrow
→ Manual Test	Set the current value or % value at Test output value , then click the Start button.
→ Auto Test	Set the interval and rate of change of current output at Auto Test Setting , then click the Start button.

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■ Burst Mode

AXFA11 continuously sends the data via HART communication when the burst mode is set on (any one of PV, % range/current, or process vars/crnt). The data is sent intermittently as a digital signal at 3 times a second.

The burst mode is set as follows.

8. OPERATION VIA HART COMMUNICATOR TOOL (HART 5)

- (1) Setting the data to be sent
- Procedure to call up the display

DD	Device Setup → Detailed setup	
	\rightarrow HART output \rightarrow Burst option	
DTM	Configuration \rightarrow HART \rightarrow Burst option	

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Select the type of data to be sent from the following options:

- Instantaneous flow rate (PV)
- Output in % and current output (% range/current)
- Instantaneous flow rate, totalization value* and current output (Process vars/crnt)
 - * "Totl," "Reverse Totl" or "Dif Totl"

(2) Setting the burst mode

• Procedure to call up the display

DD	Device Setup \rightarrow Detailed setup \rightarrow
	HART output \rightarrow Burst mode
DTM	Configuration \rightarrow HART \rightarrow Burst mode

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Then, select "On" at the menu to start the burst mode.

To release from the burst mode, call up the burst mode display, and set to "Off."

The default setting is "Off."

■ Multidrop Mode

When set in the multidrop mode, up to 15 field devices in a single communications line can be connected. To activate multidrop communication, the address of the field devices must be set to a number from 1 to 15. This deactivates the 4 to 20 mA analog output, fixing it to 4 mA. Burn out is also disabled.

Note that the accuracy for multidrop mode is different from that for other modes. Refer to Chapter 11: Outline.

The multidrop mode is set as follows.

(1) Setting the polling address

• Procedure to call up the display

DD (HART 5)	Device Setup \rightarrow Detailed setup \rightarrow Output condition \rightarrow HART output \rightarrow
DTM (HART 5)	Configuration \rightarrow HART \rightarrow
→ Poll addr	Enter the number from 1 to 15

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(2) Activating the multidrop mode About the procedure to call up the **Polling** display, please refer to the User's Manual of each configuration tool.



When the same polling address is assigned for two or more field devices in multidrop mode, communication with these field devices is disabled.

- (3) Communication when set in the multidrop mode
 - 1. The HART configuration tool searches a field device that is set in the multidrop mode when the HART configuration tool is turned on. When the HART configuration tool is connected to the field device, the polling address and the tag will be displayed.
 - 2. Select the field device, and then communication with it is possible. The communication speed is slow in this case.
 - 3. To communicate with another field device, turn off the power once and then turn it back on, or call up "Online" menu, and select "Online." The polling address and the tag will appear. Select the field device.
- (4) Release of the multidrop mode Call up the "Poll addr" display, and set the address to "0."

8.4.5 Other operations for the HART configuration tool

Regarding other operations for the HART configuration tool, refer to the HART configuration tool operations manual.

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8.4.6 Menu Tree for DD (HART 5)

Offline	New Configuration Saved Configuration
Online Frequency Utility	1. Device setup 2. PV 3. PV AO 4. PV Span

						D	
					Read/Write	Parameter of BRAIN protocol	Data(*1)
1 Device setup	1 Process Variables	PV % rnge	1		R	A10	Р
i Device setup	1 Flocess variables	PV % mge			R	A10 A20	P
		PV AO			R	A21	P
		Totl			R	A30	P
		Reverse Totl			R	A31	P
		Dif Totl			R	A31	P
		Dii 10ti	1		- 11	AUZ	'
	2 Diag/Service	1 Test/Status	1 Status	Status group 1(System alarms)	R		_
				Status group 3(Process alarms)	R	See	_
				Status group 5(Setting alarms)	R	Section 6.5	_
				Status group 6(Setting alarms)	R	"Alarm	_
				Status group 7(Setting alarms)	R	Functions"	_
				Status group 8(Warnings)	R		_
			2 Self test		W	_	_
			2 Jeli test				
			1	\neg			
		2 Adjustment	1 Auto Zero Exe		W	M10/B50	-
			2 Magflow Zero		R/W	M11	-
			3 D/A trim		W	_	-
			4 Scaled D/A trim		W	_	_
		3 Output Test	1 Loop test 4mA				
		o Output Test	20m				
			Othe		W	_	-
			End				
			2 Test Mode		W	N10	
			3 Test SO1		l w	N20	_
			4 Test SO2		l w	N21	_
			5 Test Alarm Out		l w	N22	_
			6 Test SI1		R	N23	P
			7 Test SI2		R	N24	P
			7 1001 0.12				•
		4 Diagnosis	1 Adhesion Check		W	K10	_
			2 Adhesion Level1		W	K11	_
			3 Adhesion Level2		W	K12	_
			4 Adhesion Level3		W	K13	_
			5 Adhesion Level4		W	K14	_
			6 Adh Measure Valu	ne	R	K15	_
	0.5	4 1	7		147	D40#100	
	3 Easy Setup	1 Language			W	B10/H30	u/d
		2 PV Damping			W	B20/C11	u/d
		3 Base Flow Unit			W	B21/C40	u/d
		4 Base Time Unit 5 PV Span			W	B22/C41 B23/C42	u/d
		6 Flow Decimal Pnt			W	B23/C42 B24/C43	u/d u/d
		7 Total Unit			l w	B30/D10	u/d u/d
		8 Total Scale			W	B31/D11	u/d u/d
		9 Pulse Unit			W	B32/E10	u/d u/d
		Pulse Scale			W	B33/E11	u/d u/d
		Display Select1			W	B40/H10	u/d u/d
		Display Select2			W	B41/H11	u/d
		Display Select3			W	B42/H12	u/d
		Auto Zero Exe			W	B50/M10	-
			_				
	(continued	on next page)					

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					Read/Write	Parameter of BRAIN protocol	Data(*1)
4 Detailed Setup	1 Basic Setup	1 Tag]		W	C10	u/d
	·	2 PV Damping			W	C11/B20	u/d
		3 MF Set	Standard DF		W	C20	_
				Low MF High MF	W	C21 C22	-
			Enhanced DF		W	C20	_
				Low MF (EDF)	W	C23	_
				High MF (EDF)	W	C24	-
		4 Select Flow Tube]		W	C30	_
		5 Nominal Size unit			W	C31	u/d
		6 Nominal Size			W	C32	u/d
		7 Base Flow Unit			W	C40/B21	u/d
		8 Base Time Unit 9 PV Span			W W	C41/B22 C42/B23	u/d u/d
		Flow Decimal Pnt			W	C43/B23	u/d u/d
		Velocity Check			R	C44	u/u P
		Density Unit			W	C45	u/d
		Mass Flow Density			W	C46	u/d
		User Span Select			W	C47	u/d
		Flow User Unit			W	C48	u/d
		Flow User Span			W	C49	u/d
	2 Total	1 Total Unit	7		W	D10/B30	u/d
		2 Total Scale			W	D11/B31	u/d
		3 Total Decimal Pnt			W	D12	u/d
		4 Total Low Cut 5 Total Execution			W W	D13	u/d
		6 Ttl Set Val Lower			W W	D20 D21	u/d u/d
		7 Ttl Set Val Upper			W	D21	u/d u/d
		8 Ttl Switch Lower			W	D23	u/d
		9 Ttl Switch Upper			W	D24	u/d
		Ttl User Select			W	D30	u/d
		Ttl User Unit			W	D31	u/d
	3 Pulse	1 Pulse Unit]		W	E10/B32	u/d
		2 Pulse Scale 3 Pulse Width			W W	E11/B33	u/d
		4 Pulse Low Cut			W	E12 E13	u/d u/d
		5 Pulse Active Mode			W	E20	u/d
	4 Function Set	1 Status Function	1 SO1 Function		W	F10	u/d
			2 SO2 Function		W	F11	u/d
			3 SI1 Function		W	F12	u/d
			4 SI2 Function	-1-	W	F13	u/d
			5 SO1/2 Active Mo 6 SI1/2 Active Mod		W	F14 F15	u/d u/d
			7 Forward Span2		W	F30	u/d u/d
			8 Forward Span3		W	F31	u/d u/d
			9 Forward Span4		W	F32	u/d
			Reverse Span1		W	F33	u/d
			Reverse Span2		W	F34	u/d
			Reverse Span3		W	F35	u/d
			Reverse Span4 Auto Range Hys		W	F36 F40	u/d u/d
			Bi Direction Hys		W	F41	u/d u/d

(continued on next page)

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				Read/Write	Parameter of BRAIN protocol	Data(*1)
4 Detailed setup	4 Function Set	2 Alarm	1 Low Alarm 2 High Alarm 3 Low Low Alarm 4 High High Alarm 5 H/L Alarm Hys 6 Alm Out Act Mode 7 4-20 Alarm Out 8 4-20 Burn Out 9 Alm-Setting Alm-Sig Over Alm-Emp Pipe Alm-HH/LL Alm-Adhesion	W W W W W W W W W	G10 G11 G12 G13 G14 G20 G21 G22 G30 G31 G32 G33 G34	u/d
		3 Alm Record	Operation Time Alm Record1 Alm Record Time1 Alm Record2 Alm Record Time2 Alm Record3 Alm Record Time3 Alm Record4 Alm Record Time4	R R R R R R R	G40 G41 G42 G43 G44 G45 G46 G47 G48	P P P P
		4 Display Set	1 Display Select1 2 Display Select2 3 Display Select3 4 Display Cycle 5 Language	W W W W	H10/B40 H11/B41 H12/B42 H20 H30/B10	u/d u/d u/d u/d u/d
		5 Aux	1 4-20mA Low Cut 2 4-20mA Low Lmt 3 4-20mA High Lmt 4 Flow Direction 5 Rate Limit 6 Dead Time 7 Pulsing Flow 8 T/P Damp Select 9 Power Synch Power Frequency Memo 1 Memo 2 Memo 3 Software Rev No	W W W W W W W R/W W W	J10 J11 J12 J20 J21 J22 J23 J24 J30 J31 J40 J41 J42 J50	u/d u/d u/d - - - - - P -

(continued on next page)

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					Read/Write	Parameter of BRAIN protocol	Data(*1)
4 Detailed setup	5 HART output	1 Poll addr	7		14/		
4 Detailed Setup	3 HAITI Output	2 Num req preams			W	_	-
		3 Burst mode			R W	_	-
		4 Burst option	PV	1	W	_	_
		. 24.01 001.011	% range/current		W	_	_
			Process vars/crnt		W	_	_
			1 100000 varo/orne		V V		_
	6 Device info	1 Field device info	1 Manufacturer]	R	_	_
	o Dovico iiilo	T T TOTAL GOVICO IIITO	2 Tag		W	_	u/d
			3 Descriptor		W	_	u/d
			4 Message		W	_	u/d
			5 Date		W	_	u/d
			6 Dev id		R	_	_
			7 Write protect		R	_	Р
			8 Revision #'s	1 Universal rev	R	_	_
				2 Fld dev rev	R	_	_
				3 Software rev	R	_	_
		2 Model specific	1 Use]	W	_	_
		'	2 Lining		W	_	_
			3 Electrode Material		W	_	_
			4 Electrode Struct		W	_	_
			5 Grounding Ring		W	_	-
			6 Process Connect		W	_	-
			7 Lay Length		W	_	-
			8 Electrical Conn		W	_	-
			9 Sensor Serial No		W	_	_
5 Review	1 Review1						
	2 Review2				R R	_	_
	3 Review3	_			R	_	_
		_			R	_	_
	4 Review4						
	Hot key	1 PV Span			W	B23/C42	u/d
		2 Wrt Protect Menu	1 Write protect	7	R	P20	Р
		Z WIT FTOLECT MENU	2 Enable Wrt 10min		W	P20 P21	_
			3 New Password		W	P22	_
			4 Software Seal		R	P23	_
			. Contware ocal			1 20	

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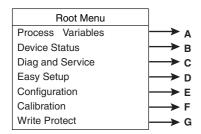
*1 : Data Renewing
P: Periodic Data Renewing
u/d: Discretionary Renewing
-: Others (Method etc...)

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Review 1	Review 2	Review 3	Review 4
Tag	SO1 Function	Display Select1	Poll addr
PV Damping	SO2 Function	Display Select2	Num req preams
Measure Mode	SI1 Function	Display Select3	Burst mode
Low MF	SI2 Function	Display Cycle	Burst option
High MF	SO1/2 Active Mode	Language	· ·
Low MF(EDF)	SI1/2 Active Mode		Manufacturer
High MF(EDF)	Forward Span2	4-20mA Low Cut	Tag
Select Flow Tube	Forward Span3	4-20mA Low Lmt	Descriptor
Nominal Size unit	Forward Span4	4-20mA High Lmt	Message
Nominal Size	Reverse Span1	Flow Direction	Date
Base Flow Unit	Reverse Span2	Rate Limit	Dev id
Base Time Unit	Reverse Span3	Dead Time	Write protect
PV Span		Pulsing Flow	
	Reverse Span4		Liniversal rev
Flow Decimal Pnt	Auto Range Hys	T/P Damp Select	Universal rev
Velocity Check	Bi Direction Hys	Power Synch	Fld dev rev
Density Unit		Power Frequency	Software rev
Mass Flow Density	Low Alarm	Memo1	
User Span Select	High Alarm	Memo2	
Flow User Unit	Low Low Alarm	Memo3	
Flow User Span	High High Alarm	Software Rev No	
	H/L Alarm Hys		
Total Unit	Alm Out Active Mode	Use	
Total Scale	4-20 Alarm Out	Lining	
Total Decimal Pnt	4-20 Burn Out	Electrode Material	
Total Low Cut	Alm-Setting	Electrode Struct	
Total Execution	Alm-Sig Over	Grounding Ring	
Ttl Set Val Lower	Alm-Emp Pipe	Process Connect	
Ttl Set Val Upper	Alm-HH/LL	Lay Length	
Ttl Switch Lower	Alm-Adhesion	Electrical Conn	
Ttl Switch Upper	Operation Time	Sensor Serial No	
Ttl User Select	Alm Record1		
Ttl User Unit	Alm Record Time1	Adhesion Check	
TH OSEI OTIIL			
Dulas Hait	Alm Record2	Adhesion Level1	
Pulse Unit	Alm Record Time2	Adhesion Level2	
Pulse Scale	Alm Record3	Adhesion Level3	
Pulse Width	Alm Record Time3	Adhesion Level4	
Pulse Low Cut	Alm Record4	Adh Measure Value	
Pulse Active Mode	Alm Record Time4		
Status 1	Status 3	Status 5	
uP Fault	Sig Overflow	Span > 10m/s	
EEPROM Fault	Empty Pipe	Span < 0.1m/s	
A/D(H) Fault	HH/LL Alm	TTL>10000p/s	
A/D(L) Fault	Adhesion Alm	TTL<0.0001p/s	
	AGIIOSIOII AIIII	4-20 Lmt Err	
A/D(Z) Fault			
Coil Open		Multi Rng Err	
EEPROM Dflt		H/L HH/LL Set	
		Dens Set Err	
Status 6	Status 7	Status 8	
PLS>10000p/s	PLS<0.0001p/s	Adhesion Wng	
PLS > 5000p/s	Meas Mod Set	Auto Zero Wng	
PLS > 1000p/s	Size Set Err	Fix Cur Wng	
PLS > 500p/s	Adh Set Err		
PLS > 25p/s			
PLS > 15p/s			
PLS > 10p/s			
1 LO / 10p/5			
PLS > 5p/s			

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8.4.7 Menu Tree for DTM (HART 5)



Α	
Process Variables	PV
	PV % rnge
	PV AO
	PV Span
	PV Damping
	Totl
	Reverse Totl
	Dif Totl

Read/Write	Parameter of BRAIN protocol	Data Renewing (*1)
	400	
R	A20	Р
R	A10	Р
R	A21	Р
R	B23	Р
R	C11/B20	Р
R	A30	Р
R	A31	Р
R	A32	Р

В		
Device Status	Process Variables	PV
		PV % rnge
		Totl
		Reverse Totl
		Dif Totl
	Diagnostic List	Device Status
		Hardware Failure
		Transducer Status
		Configuration
		Warning
	Diagnostic List	Hardware Failure Transducer Status Configuration

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C Diag and Service	Output Test	Loop test
Diag and Gervice	Output 100t	Test Mode
		Test SO1
		Test SO2
		Test Alarm Out
		Test SI1
		Test SI2
	Alarm Set	Low Alarm
		High Alarm
		Low Low Alarm
		High High Alarm
		H/L Alarm Hys
		Alm Out Act Mode
		4-20mA Alarm Out 4-20mA Burn Out
		Alm-Setting
		Alm-Sig Over
		Alm-Emp Pipe
		Alm-HH/LL
		Alm-Adhesion
	Alarm Record	Operation Time
		Alm Record1
		Alm Record Time1
		Alm Record2
		Alm Record Time2
		Alm Record3
		Alm Record Time3
		Alm Record Time4
		All Hecold Fille4
	Adhesion	Adhesion Check
		Adhesion Level1
		Adhesion Level2
		Adhesion Level3
		Adhesion Level4
		Adh Measure Value

Dood/Mrito	Parameter	Data
Read/Write	of BRAIN protocol	Renewing (*1)
W	_	_
W	N10	_
W	N20	_
W	N21	_
W	N22	_
R	N23	Р
R	N24	Р
	ī	ī
W	G10	u/d
W	G11	u/d
W	G12 G13	u/d u/d
W	G14	u/d u/d
W	G20	u/d u/d
W	G21	u/d
R	G22	_
W	G30	u/d
W	G31	u/d
W	G32	u/d
W	G33	u/d
W	G34	u/d
R	G40	Р
R	G40 G41	P
R	G42	P
R	G43	P.
R	G44	Р
R	G45	Р
R	G46	Р
R	G47	Р
R	G48	Р
	1440	1
W W	K10	_
W	K11 K12	_
W	K12	
W	K13	_
R	K15	_

D

Easy Setup	Tag
	Language
	PV Damping
	Base Flow Unit
	Base Time Unit
	PV Span
	Flow Decimal Pnt
	Total Unit
	Total Scale
	Pulse Unit
	Pulse Scale
	Display Select1
	Display Select2
	Display Select3
	Auto Zero Exe

W	C10	u/d
W	B10/H30	u/d
W	B20/C11	u/d
W	B21/C40	u/d
W	B22/C41	u/d
W	B23/C42	u/d
W	B24/C43	u/d
W	B30/D10	u/d
W	B31/D11	u/d
W	B32/E10	u/d
W	B33/E11	u/d
W	B40/H10	u/d
W	B41/H11	u/d
W	B42/H12	u/d
_	_	_

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E				Read/Write	Parameter of BRAIN protocol	Data Renewin (*1)
Configuration	Characterize Meter	Select Flow Tube]	W	C30	-
		Nominal Size Unit		W	C31	u/d
		Nominal Size		W	C32	u/d
		Measure Mode		W	C20	_
		Low MF		W	C21	_
		High MF		W	C22	_
		Low MF (EDF)		W	C23	_
		High MF (EDF)		W	C24	_
		MF Set		_	_	_
	Flow Condition	PV Damping]	W	C11/B20	u/d
		Base Flow Unit		W	C40/B21	u/d
		Base Time Unit		W	C41/B22	u/d
		PV Span		W	C42/B23	u/d
		Flow Decimal Pnt		W	C43/B24	u/d
		User Span Select		W	C47	u/d
		Flow User Unit		W	C48	u/d
		Flow User Span		W	C49	u/d
		Velocity Check		R	C44	Р
		Density Unit		W	C45	u/d
		Mass Flow Density		W	C46	u/d
	Total Set	Total Unit	7	W	D10/B30	u/d
	Total Set	Total Scale		W	D11/B31	u/d u/d
		Total Decimal Pnt		W	D17/031	u/d u/d
		Total Low Cut		W	D12	u/d u/d
		Total Execution		W	D13	u/d
		Ttl Set Val Lower		W	D20	u/d u/d
		Ttl Set Val Upper		W	D21	u/d u/d
		Ttl Switch Lower		W	D23	u/d u/d
				1	D23	u/d u/d
		Ttl User Soleet		W	1	1
		Ttl Switch Upper Ttl User Select Ttl User Unit		W	D30 D31	u/d u/d u/d
		Ttl User Select		W	D30	u/d
	Pulse Set	Ttl User Select Ttl User Unit Pulse Unit]	W	D30 D31	u/d u/d
	Pulse Set	Ttl User Select Ttl User Unit Pulse Unit Pulse Scale]	W W	D30 D31 E10/B32 E11/B33	u/d u/d
	Pulse Set	Ttl User Select Ttl User Unit Pulse Unit Pulse Scale Pulse Low Cut		W W W W	D30 D31 E10/B32 E11/B33 E13	u/d u/d u/d u/d u/d
	Pulse Set	Ttl User Select Ttl User Unit Pulse Unit Pulse Scale Pulse Low Cut Pulse Width		W W W W W	D30 D31 E10/B32 E11/B33 E13 E12	u/d u/d u/d u/d u/d u/d
	Pulse Set	Ttl User Select Ttl User Unit Pulse Unit Pulse Scale Pulse Low Cut		W W W W	D30 D31 E10/B32 E11/B33 E13	u/d u/d u/d u/d u/d
		Ttl User Select Ttl User Unit Pulse Unit Pulse Scale Pulse Low Cut Pulse Width Pulse Active Mode		W W W W W	D30 D31 E10/B32 E11/B33 E13 E12 E20	u/d u/d u/d u/d u/d u/d
	Pulse Set Status Function	Ttl User Select Ttl User Unit Pulse Unit Pulse Scale Pulse Low Cut Pulse Width Pulse Active Mode SO1 Function		W W W W W W	D30 D31 E10/B32 E11/B33 E13 E12 E20	u/d u/d u/d u/d u/d u/d u/d
		Ttl User Select Ttl User Unit Pulse Unit Pulse Scale Pulse Low Cut Pulse Width Pulse Active Mode SO1 Function SO2 Function		W W W W W W	D30 D31 E10/B32 E11/B33 E13 E12 E20	u/d u/d u/d u/d u/d u/d u/d
		Ttl User Select Ttl User Unit Pulse Unit Pulse Scale Pulse Low Cut Pulse Width Pulse Active Mode SO1 Function SO2 Function SI1 Function		W W W W W W	D30 D31 E10/B32 E11/B33 E13 E12 E20	u/d u/d u/d u/d u/d u/d u/d u/d u/d
		Ttl User Select Ttl User Unit Pulse Unit Pulse Scale Pulse Low Cut Pulse Width Pulse Active Mode SO1 Function SO2 Function SI1 Function SI2 Function		W W W W W W	D30 D31 E10/B32 E11/B33 E13 E12 E20 F10 F11 F12 F13	u/d u/d u/d u/d u/d u/d u/d u/d
		Ttl User Select Ttl User Unit Pulse Unit Pulse Scale Pulse Low Cut Pulse Width Pulse Active Mode SO1 Function SO2 Function SI1 Function SI2 Function SO1/2 Active Mode		W W W W W W	D30 D31 E10/B32 E11/B33 E13 E12 E20 F10 F11 F12 F13 F14	u/d u/d u/d u/d u/d u/d u/d u/d u/d u/d
		Ttl User Select Ttl User Unit Pulse Unit Pulse Scale Pulse Low Cut Pulse Width Pulse Active Mode SO1 Function SO2 Function SI1 Function SI2 Function SO1/2 Active Mode SI1/2 Active Mode		W W W W W W W	D30 D31 E10/B32 E11/B33 E13 E12 E20 F10 F11 F12 F13 F14 F15	u/d u/d u/d u/d u/d u/d u/d u/d u/d u/d
		Ttl User Select Ttl User Unit Pulse Unit Pulse Scale Pulse Low Cut Pulse Width Pulse Active Mode SO1 Function SO2 Function SI1 Function SO1/2 Active Mode Auto Range Hys		W W W W W W W W W	D30 D31 E10/B32 E11/B33 E13 E12 E20 F10 F11 F12 F13 F14 F15 F40	u/d u/d u/d u/d u/d u/d u/d u/d u/d u/d
		Ttl User Select Ttl User Unit Pulse Unit Pulse Scale Pulse Low Cut Pulse Width Pulse Active Mode SO1 Function SO2 Function SI1 Function SO1/2 Active Mode SI1/2 Active Mode Auto Range Hys Bi Direction Hys		W W W W W W W W W	D30 D31 E10/B32 E11/B33 E13 E12 E20 F10 F11 F12 F13 F14 F15 F40 F41	u/d u/d u/d u/d u/d u/d u/d u/d u/d u/d
		Ttl User Select Ttl User Unit Pulse Unit Pulse Scale Pulse Low Cut Pulse Width Pulse Active Mode SO1 Function SO2 Function SI1 Function SI2 Function SO1/2 Active Mode Auto Range Hys Bi Direction Hys Forward Span2		W W W W W W W W W W	D30 D31 E10/B32 E11/B33 E13 E12 E20 F10 F11 F12 F13 F14 F15 F40 F41 F30	u/d
		Ttl User Select Ttl User Unit Pulse Unit Pulse Scale Pulse Low Cut Pulse Width Pulse Active Mode SO1 Function SO2 Function SI1 Function SI2 Function SO1/2 Active Mode Auto Range Hys Bi Direction Hys Forward Span2 Forward Span3		W W W W W W W W W W	D30 D31 E10/B32 E11/B33 E13 E12 E20 F10 F11 F12 F13 F14 F15 F40 F41 F30 F31	u/d
		Ttl User Select Ttl User Unit Pulse Unit Pulse Scale Pulse Low Cut Pulse Width Pulse Active Mode SO1 Function SO2 Function SI1 Function SI2 Function SO1/2 Active Mode Auto Range Hys Bi Direction Hys Forward Span2 Forward Span3 Forward Span4		W W W W W W W W W W	F10 F11 F12 F13 F14 F15 F40 F41 F30 F31 F32	u/d
		Ttl User Select Ttl User Unit Pulse Unit Pulse Scale Pulse Low Cut Pulse Width Pulse Active Mode SO1 Function SO2 Function SI1 Function SI2 Function SO1/2 Active Mode Auto Range Hys Bi Direction Hys Forward Span2 Forward Span3 Forward Span4 Reverse Span1		W W W W W W W W W W W W	F10 F11 F12 F13 F14 F15 F40 F41 F30 F31 F32 F33	u/d
		Ttl User Select Ttl User Unit Pulse Unit Pulse Scale Pulse Low Cut Pulse Width Pulse Active Mode SO1 Function SO2 Function SI1 Function SI2 Function SO1/2 Active Mode Auto Range Hys Bi Direction Hys Forward Span2 Forward Span3 Forward Span4 Reverse Span1 Reverse Span2		W W W W W W W W W W W	D30 D31 E10/B32 E11/B33 E13 E12 E20 F10 F11 F12 F13 F14 F15 F40 F41 F30 F31 F32 F33 F34	u/d
		Ttl User Select Ttl User Unit Pulse Unit Pulse Scale Pulse Low Cut Pulse Width Pulse Active Mode SO1 Function SO2 Function SI1 Function SI2 Function SO1/2 Active Mode Auto Range Hys Bi Direction Hys Forward Span2 Forward Span3 Forward Span4 Reverse Span1		W W W W W W W W W W W W	F10 F11 F12 F13 F14 F15 F40 F41 F30 F31 F32 F33	u/d

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(continued on next page)

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Configuration	Display Set	Display Select1 Display Select2 Display Select3 Display Cycle Language
	Aux	4-20mA Low Cut 4-20mA Low Lmt 4-20mA High Lmt Flow Direction Rate Limit Dead Time Pulsing Flow T/P Damping Select Power Synch Power Frequency Memo1 Memo2 Memo3 Software Rev No
	Model Specific	Use Lining Electrode Material Electrode Struct Grounding Ring Process Connect
		Lay Length Electrical Conn Sensor Serial No
	Device Information	Model Manufacturer Hardware rev Software rev Desciptor Message Date Final asmbly num
	HART	Tag Poll addr Dev id Universal rev Fld dev rev Num req preams Physical signl code Burst mode Burst option

Read/Write	Parameter of BRAIN protocol	Data Renewing (*1)
	L	
W	H10/B40	u/d
W	H11/B41	u/d
W	H12/B42	u/d
W	H20	u/d
W	H30/B10	u/d
W	J10	u/d
W	J11	u/d
W	J12	u/d
W	J20	u/d
W	J21	_
W	J22	_
W	J23	_
W	J24	_
W	J30	_
R/W	J31	Р
W	J40	_
W	J41	_
W	J42	_
R	J50	_
W	_	_
W	_	_
W	_	_
W	_	_
W	_	_
W	_	_
W	_	_
W	_	_
W	_	_
R	_	_
R	_	_
R	_	_
R	_	_
W	_	_
W	_	_
W	_	_
W	_	_
W	_	u/d
W	_	_
R	_	_
R	_	_
R	_	_
R	_	_
R	_	_
w	_	_
w	_	_
	l	

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F	
Calibration	Auto Zero Exe
	Magflow Zero
	D/A trim
	Scaled D/A trim
G	
Write Protect	Write protect
	Enable Wrt Password New Password

Read/Write	Parameter of BRAIN protocol	Data Renewing (*1)	
_	M10/B50	_	
R/W	M11	-	
_	_	-	
_	_	_	
R	P20	Р	
W	P21	_	

P21 P22 P23

W

R

Software Seal

*1: Data Renewing
P: Periodic Data Renewing
u/d: Discretionary Data Renewing
-: Others (Method, etc...)

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9. ACTUAL OPERATION

After you have installed the flowtube into the process piping, wired the input/output terminals, set up the required parameters, and performed a pre-operation zero adjustment, the magnetic flowmeter should output an accurate flow signal from its terminals as soon as flow of the fluid to be measured begins. This section describes zero adjustment and the corresponding procedures.

9.1 Pre-operation Zero Adjustment

Zero adjustment is carried out to ensure that the output for zero flow is 0% (i.e., 4 mA). Although adjustment to zero is performed at the manufacturing plant prior to shipment, this procedure must be carried out once again following the installation of piping in order to match the magnetic flowmeter to its operating conditions.

This section describes the zero adjustment procedure using display unit switches from the converter and using the external status input; accordingly, one of these methods should be selected and implemented.



IMPORTANT

- Zero adjustment should be carried out before actual operation. Note that setting and update functions cannot be carried out during this procedure (i.e., for approximately 30 seconds).
- Zero adjustment should only be carried out when the flowtube has been filled with mesurement fluid and the fluid velocity is completely zero by closing the valve.
- Each time that the fluid being measured is changed, it will be necessary for zero adjustment to be carried out for the new fluid.

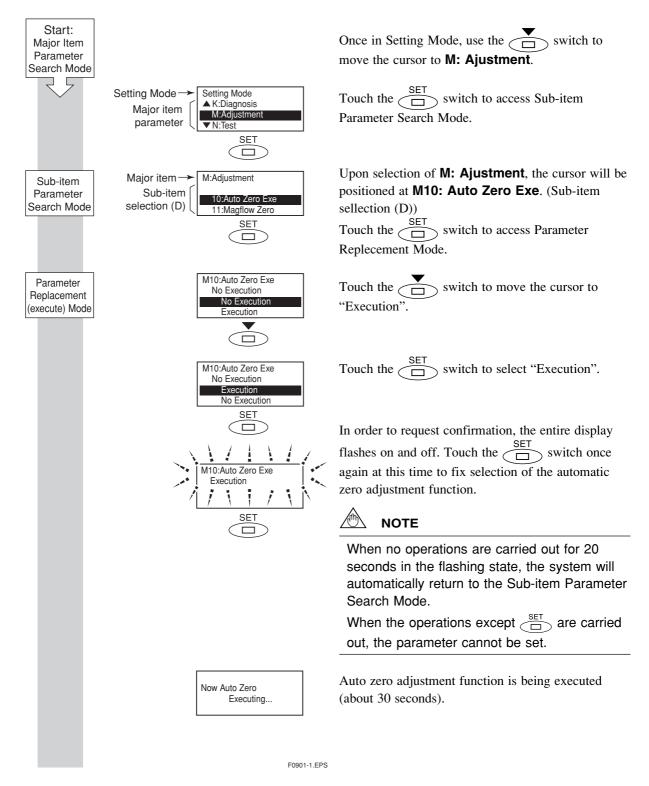
9-1 IM 01E20C01-01E

9.1.1 Zero Adjustment Using Display Unit Switches

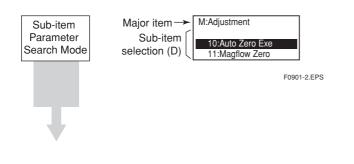
This section describes the procedure for zero adjustment using the display unit switches. (For more details regarding setting methods using these switches, refer to Chapter 5: Basic Operating Procedures.)

The parameters for zero adjustment are **B50/M10:** Auto Zero Exe (and either of these can be used to carry out this procedure). For more details regarding these parameters, refer to Chapter 6: Parameter Description.

The parameter M10: Auto Zero Exe will be used in the following description.



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When zero adjustment function has been completed, the system automatically returns to the sub-item selection screen (D).



NOTE

The results of M10: Auto Zero Exe can be displayed using M11: Magflow Zero. Alternatively, if the results of the automatic zero adjustment exceed the rated value, the warning 82: Auto Zero Wng will be displayed.

9.1.2 Zero Adjustment via External Status Input

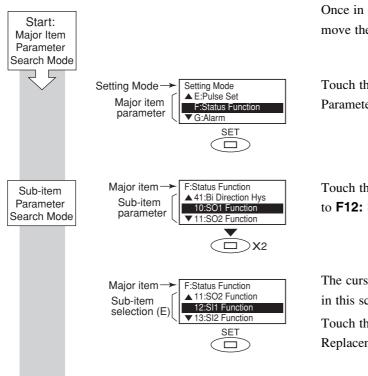
This section describes the procedure for zero adjustment via external status input. (For more details regarding external status input, refer to Chapter 6: Parameter Description.)



CAUTION

In certain cases where the multiple range function is being used with other status inputs, it may not be possible to perform settings for automatic zero adjustment. For more details, refer to the description of multiple ranges from Chapter 6: Parameter Description.

In order to carry out zero adjustment via external status input, it will be necessary to set "Ext Auto Zero" using either **F12: Sl1 Function** or **F13: Sl2 Function**. The parameter **F12: Sl1 Function** will be used in the following description.



Once in Setting Mode, use the switch to move the cursor to item **F: Status Function**.

Touch the switch to access Sub-item Parameter Search Mode.

Touch the switch twice to move the cursor to **F12: Sl1 Function**.

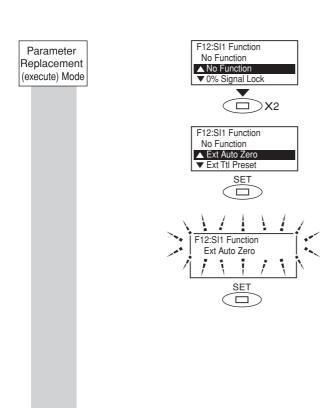
The cursor has been moved to **F12: SI1 Function** in this screen. (Sub-item selection screen (E))

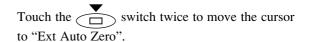
Touch the switch to access Parameter Replacement Mode.

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Touch the switch to select "Ext Auto Zero (Zero adjustment via external status input)".

In order to request confirmation, the entire display flashes on and off. Touch the switch once again at this time to fix selection of the automatic zero adjustment function.



NOTE

When no operations are carried out for 20 seconds in the flashing state, the system will automatically return to the Sub-item Parameter Search Mode.

When the operations except $\stackrel{\text{SET}}{\Box}$ are carried out, the parameter cannot be set.





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The system automatically returns to sub-item selection screen (E).

Zero adjustment will be started if the SI1 terminals are shorted (When the active mode has been set to "Short Active" using F15: SI1/2 Active Mode).

This process will end after approximately 30 seconds.



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Auto zero adjustment function is being executed. (about 30 seconds.)



NOTE

When the SI1 terminals continue to be shorted, this zero adjustment is automatically repeated.

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10. MAINTENANCE

10.1 Maintenance



WARNING

- Maintenance work must be carried out by the trained personnel having knowledge of safety standard and not by operators.
- When opening the cover, wait for more than 10 minutes after turning off the power. Furthermore, opening of the cover must also be carried out by the trained personnel having knowledge of safety standard.



IMPORTANT

- As a rule, maintenance of this flowmeter should be implemented in a maintenance service shop where the necessary tools are provided.
- The amplifier assembly contains sensitive parts that may be damaged by static electricity.
 Excercise care so as not to directly touch the electronic parts or circuit patterns on the board, for example, by preventing static electrification by using grounded wrist straps when handing the assembly.

10.1.1 Fuse Replacement



CAUTION

Please contact Yokogawa's service office for fuse replacement. Also be sure to use the fuse that was supplied by Yokogawa's sales or service offices.

10.2 Setting of Switches

IMPORTANT

- Lifting of display unit is necessary for setting switches. Perform display unit lifting as described in section 10.2.1.
- To preserve the safety, do not touch the electrical circuit and the cables except the setting switches.

10.2.1 Lifting of display unit

- (1) Turn off the power.
- (2) Remove the cover as described in section 4.4.1.
- (3) Loosen the amplifier assembly's two screws while supporting it with your hand (See Figure 10.2.1).
- (4) Lift the display unit (See Figure 10.2.2). At this time, do not remove the connector.
- (5) Set the switches as described in Section 10.2.2 and 10.2.3.
- (6) Taking care not to entangle the cables, install the display unit with two mounting screws.
- (7) Install the cover.

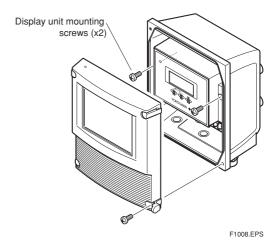


Figure 10.2.1 Removing the Front Cover and Mounting Screws of Display Unit

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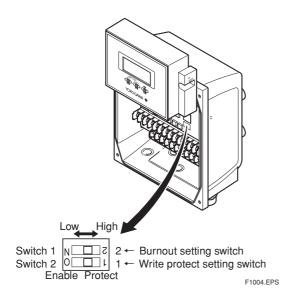


Figure 10.2.2 Switch Configuration

10.2.2 Setting of Burnout Switch

The burnout function sets the direction of current output in situations where the CPU has become damaged. Upon shipment from the manufacturing plant, the burnout direction is set to High (i.e., 25 mA); however, in cases where the optional code C1 has been specified, the output direction will be set to Low (i.e., 0 mA).

Modification of the burnout direction must be carried out using the setting switch from the amplifier's CPU board (i.e. Switch 1) (See Figure 10.2.2).

Table 10.1 Output Setting Pins for Burnout

Position of Pin	Burnout Direction	Output	Remarks
Low High	High	25 mA	Set to High before shipment
Low High	Low	0 mA	Set to Low for optional code C1

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NOTE

On the amplifier's CPU board, the burnout setting switch (i.e., Switch 1) and the write protect switch (i.e., Switch 2) are located adjacent to each other. Accordingly, special care should be taken when making switch settings.

10.2.3 Setting of Write Protect Switch

By setting the write protect function to "Protect" it is possible to prevent the overwriting of parameters. Write protection can be carried out using either the hardware switch on the CPU board (i.e., Switch 2) or software parameter settings. If either of these items is set to "Protect", the overwriting of parameters will be prohibited.



NOTE

If the hardware switch is set to "Protect", it will not be possible to overwrite parameters; furthermore, this condition will be maintained until the switch is set to "Enable".

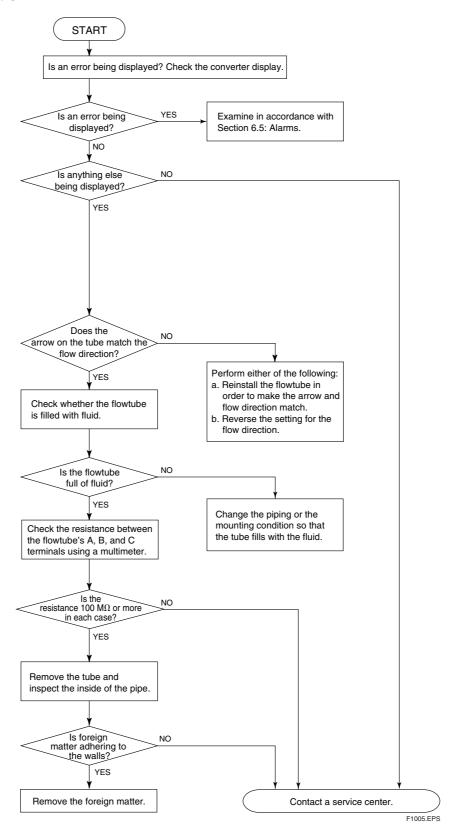
For more details regarding usage of the write protect function and the software's parameter switches, refer to Chapter 6: Parameter Description.

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10.3 Troubleshooting

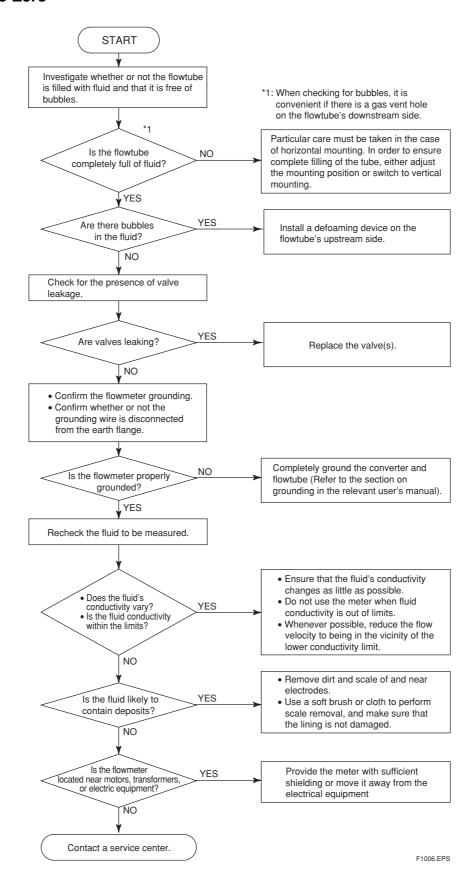
Although magnetic flowmeters rarely require maintenance, failures may occur when the instrument is not operated correctly. This section describes troubleshooting procedures where the cause of the breakdown is identified through receiver indication.

10.3.1 No Indication



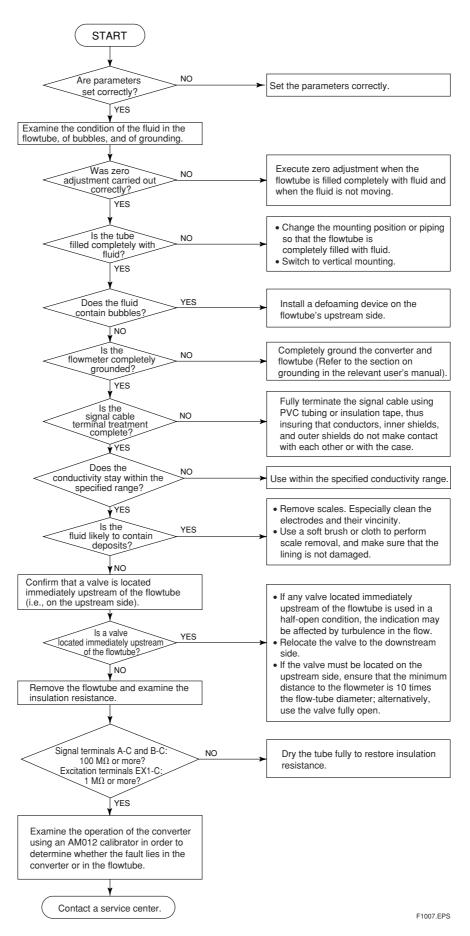
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10.3.2 Unstable Zero



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10.3.3 Disagreement Between Indication and Actual Flow



11. OUTLINE

■ STANDARD SPECIFICATIONS

Excitation Method: (Combined with AXF Remote Flowtube)

- Standard dual frequency excitation: Size 2.5 to 400 mm (0.1 to 16 in.)
- Enhanced dual frequency excitation: Size 25 to 200 mm (1.0 to 8.0 in.) (Optional code HF1 or HF2)
- Pulsed DC excitation:
 Size 500 to 2600 mm (20 to 104 in.)

Input Signal:

Two Status Inputs: Dry contact

Load resistance: 200 Ω or less (ON), 100 k Ω or more

(OFF)

Output Signals:

- One Current Output: 4 to 20 mA DC (load resistance: $1k\Omega$ maximum, including cable resistance)
- One Pulse Output:
 The Pulse Output:

Transistor contact output (open collector)
Contact capacity: 30 V DC (OFF), 200 mA (ON)
Output rate: 0.0001 to 10,000 pps (pulse/second)

· One Alarm Output:

Transistor contact output (open collector)
Contact capacity: 30 V DC (OFF), 200 mA (ON)

· Two Status Outputs:

Transistor contact output (open collector)
Contact capacity: 30 V DC (OFF), 200 mA (ON)

Communication Signals:

BRAIN or HART communication signal (Superimposed on the 4 to 20 mA DC signal)
Distance from Power Line: 15 cm (6 in.) or more (Parallel wiring should be avoided.)

BRAIN:

Communication Distance:

Up to 1.5 km (0.93 miles), when polyethylene insulated PVC-sheathed cables (CEV cables) are used. Communication distance varies depending on the type of cable and wiring used.

Load Resistance:

250 to 450 Ω (including cable resistance)

Input Impedance of Communicating Device:

10 k Ω or more (at 2.4 kHz)

HART:

Load Resistance:

250 to 600 Ω (including cable resistance)

Note: HART is a registered trademark of the HART Communication Foundation.

Data Security During Power Failure:

Data (parameters, totalizer value, etc.) storage by EEPROM. No back-up battery required.

Indicator:

Full dot-matrix LCD (32×132 pixels)

Lightning Protector:

The lightning protector is built into the excitation current output, the current output, the signal common, and the pulse/alarm/status input and output terminals. When optional code A is selected, the lightning protector is built into the power terminals.

Protection:

IP66, IP67

Coating:

Case and Cover: Corrosion-resistant coating

Coating Color; Silver gray (Munsell 3.2PB 7.4/1.2 or its

equivalent)

Cover Mounting Screws: Polyurethane corrosion-resistant Coating Color: Mint green (Munsell 5.6BG 3.3/2.9 or its

equivalent)

Converter Material:

Case and Cover: Aluminum alloy

Mounting/Shapes:

- Mounting: 2-inch pipe, panel or surface mounting
- Electrical Connection: ANSI 1/2 NPT female

ISO M20 ×1.5 female JIS G1/2 (PF1/2) female

• Terminal Connection: M4 size screw terminal

Grounding:

Grounding resistance 100 Ω or less When optional code A is selected, grounding resistance 10 Ω or less shall be applied.

Combined Remote Flowtube:

- AXFA11 Converter can be combined with size 2.5 to 2600 mm (0.1 to 104 in.) of AXF Remote Flowtube.
 However, the AXFA11 converter cannot combine with AXF Remote Flowtube of TIIS flame proof type (In this case, use the AXFA14 converter).
- If a combined converter is changed from AXFA11 to AXFA14 or vice versa, a new meter factor must be adjusted by flow calibrations.

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Functions

How to Set Parameters:

The indicator's LCD and three infra-red switches enable users to set parameters without opening the case cover. Parameters can also be set with the configulation tool (Such as HHT (handheld terminal) or FieldMate, etc.). The language for the HHT is English only.

Displayed Languages:

Users can choose a language from among English, Japanese, German, French, Italian, Spanish.

Instantaneous Flow Rate/Totalized Value Display Functions:

The full dot-matrix LCD enables user selections of displays from one line to three lines for:

- · Instantaneous flow rate
- Instantaneous flow rate (%)
- · Instantaneous flow rate (bar graph)
- Current output value (mA)
- · Totalized forward-direction flow rate
- · Totalized reverse-direction flow rate
- · Totalized differential flow rate
- · Tag No.
- · Results of electrode adhesion diagnostics
- Communication type

Totalizer Display Function:

The flow rate is counted one pulse at a time according to the setting of totalization pulse weights. For forward and reverse flow measurement functions, the totalized values of the flow direction (forward or reverse) and the flow direction are displayed on the indicator together with the units. The difference of totalized values between the forward and reverse flow rate can be displayed. Totalization for the reverse flow rate is carried out only when "Forward and reverse flow measurement functions" is selected.

Damping Time Constant:

Time constant can be set from 0.1 second to 200.0 seconds (63% response). The default is 3 seconds.

Span Setting Function:

Span flows can be set in units such as volume flow rate, mass flow rate, time, or flow rate value. The velocity unit can also be set.

Volume Flow Rate Unit: kcf, cf, mcf, Mgal (US), kgal (US), gal (US), mgal (US), kbbl (US)*, bbl (US)*, mbbl (US)*, μbbl (US)*, Ml (megaliter), m³, kl (kiloliter), I (liter), cm³

Mass Flow Rate Unit (Density must be set.): klb (US), lb (US), t (ton), kg, q

Velocity Unit: ft, m (meter)

Time Unit: s (sec), min, h (hour), d (day)
* "US Oil" or "US Beer" can be selected.

Pulse Output:

Scaled pulse can be output by setting a pulse weight. Pulse Width: Duty 50% or fixed pulse width (0.05, 0.1, 0.5,

1, 20, 33, 50, 100 ms) can be selected. Output Rate: 0.0001 to 10,000 pps (pulse/second)

Multi-range Function:

- Range switching via status input
 Status input enables the switching of up to four ranges.
- · Automatic range switching

When the flow rate exceeds 100 % of the range, transition to the next range (up to four ranges) is carried out automatically. Range switching can be confirmed by status outputs and indicator.

Forward and Reverse Flow Measurement Functions:

Flows in both forward and reverse directions can be measured. The reverse flow measurement can be confirmed by status output and indicator.

Totalization Switch:

The status output is carried out when a totalized value becomes equal to or greater than the set value.

Preset Totalization:

The parameter setting or status input enables a totalized value to be preset to a setting value or zero.

0% Signal Lock:

Status input forcibly fixes the instantaneous flow rate display, current output, pulse output, and flow rate totalization to 0%.

Alarm Selection Function:

Alarms are classified into System Alarms (hard failures), Process Alarms (such as 'Empty Pipe', 'Signal Overflow' and 'Adhesion Alarm'), Setting Alarms, and Warnings. Whether alarms should be generated or not can be selected for each item.

The current output generated for an alarm can be selected from among 2.4 mA or less, fixed to 4 mA, 21.6 mA or more, or HOLD.

Alarm Output:

Alarms are generated only for the items selected via the 'Alarm Selection Function' if relevant failures occur.

Self Diagnostics Functions:

If alarms are generated, details of the System Alarms, Process Alarms, Setting Alarms and Warnings are displayed together with concrete descriptions of countermeasures.

Flow Upper/Lower Limit Alarms:

If a flow rate becomes greater or smaller than the set value, this alarm is generated. In addition, two upper limits (H, HH) and two lower limits (L, LL) can be set. If a flow rate becomes greater or smaller than any of the set values, the status is output.

Electrode Adhesion Diagnostics Function:

This function enables monitoring of the adhesion level of insulating substances to the electrodes. Depending on the status of adhesion, users are notified by a warning or an alarm via status outputs. If replaceable electrodes are used, they can be removed and cleaned when adhesion occurs.

■ STANDARD PERFORMANCE

Accuracy (Combined with AXF Remote Flowtube)

Note: The accuracy of a product before shipment is

defined as totalized value at the result of calibration

test in our water actual flow test facility.

Calibrated conditions in our water actual test facility

are as follows:

Fluid temperature; $20 \pm 10^{\circ}C$ Ambient temperature; $20 \pm 5^{\circ}$ C

Length of straight runs; 10 D or more on the

upstream side; 5 D or more on the downstream side

Reference conditions; Similar to BS EN29104

(1993); ISO 9104 (1991)

Pulse Output:

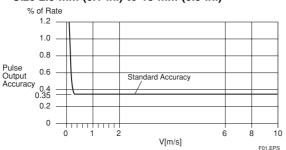
PFA/Ceramics Lining:

Size mm (in.)	Flow Velocity V m/s (ft/s)	Standard Accuracy (Calibration code B)	Flow Velocity V m/s (ft/s)	High grade Accuracy (Calibration code C)	
2.5 (0.1)	V < 0.3 (1)	±1.0 mm/s			
to 15 (0.5)	$0.3 \le V \le 10$ (1) (33)	±0.35% of Rate	_		
	V < 0.15 (0.5)	±0.5 mm/s	V < 0.15 (0.5)	±0.5 mm/s	
25 (1.0) to 200 (8.0)	$ \begin{array}{c c} 0.15 \le V \le 10 \\ (0.5) & (33) \end{array} $	±0.35% of Rate	$\begin{array}{cc} 0.15 \le V < 1 \\ (0.5) & (3.3) \end{array}$	±0.18% of Rate ±0.2mm/s	
	(0.5) (33)	riaic	$1 \le V \le 10$ (3.3) (33)	±0.2% of Rate	
250 (10)	V < 0.15 (0.5)	±0.5 mm/s	_		
to 400 (16)	$ \begin{array}{c} 0.15 \le V \le 10 \\ (0.5) & (33) \end{array} $	±0.35% of Rate			

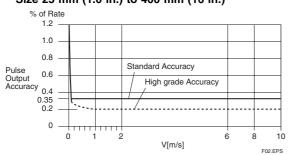
T01.EPS Enhanced dual frequency excitation (Option code HF2):

Standard accuracy ± 1 mm/s

Size 2.5 mm (0.1 in.) to 15 mm (0.5 in.)



Size 25 mm (1.0 in.) to 400 mm (16 in.)

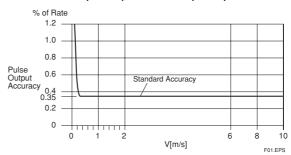


Polyurethane Rubber/Natural Soft Rubber/EPDM **Rubber Lining**

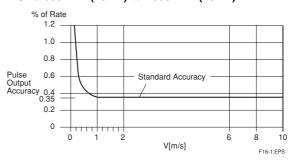
Size mm (in.)	Flow Velocity V m/s (ft/s)	Standard Accuracy (Calibration code B)
25 (1.0)	V < 0.3 (1.0)	±1.0 mm/s
to 400 (16)	$0.3 \le V \le 10$ (1.0) (33)	±0.35% of Rate
	V < 0.3 (1.0)	±1.75 mm/s
500 (20) to	$0.3 \le V < 1$ (1.0) (3.3)	±0.25% of Rate ±1 mm/s
1000 (40)	$1 \le V \le 10$ (3.3)	±0.35% of Rate
	V < 0.3 (1.0)	±2.2 mm/s
1100 (44) to	$\begin{array}{c} 0.3 \le V < 1 \\ (1.0) & (3.3) \end{array}$	$\pm 0.4\%$ of Rate ± 1 mm/s
2000 (80)	$1 \le V \le 10$ (3.3)	±0.5% of Rate
2200 (88)	V < 1 (3.3)	±8.5 mm/s
to 2600 (104)	$1 \le V \le 10$ (3.3)	±0.85% of Rate

Enhanced dual frequency excitation (Option code HF2): T02.EPS Standard accuracy ± 1 mm/s

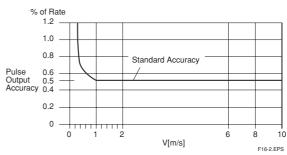
Size 25 mm (1.0 in.) to 400 mm (16 in.)



Size 500 mm (20 in.) to 1000 mm (40 in.)

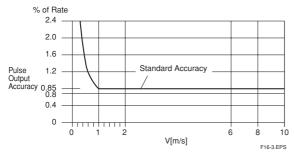


Size 1100 mm (44 in.) to 2000 mm (80 in.)



IM 01E20C01-01E

Size 2200 mm (88 in.) to 2600 mm (104 in.)



Current Output: Pulse output accuracy plus $\pm 0.05\%$ of Span **Repeatability:**

 $\pm 0.1\%$ of Rate (V \geq 1 m/s (3.3 ft/s))

 $\pm 0.05\%$ of Rate ± 0.5 mm/s (V < 1 m/s (3.3 ft/s))

Maximum Power Consumption:

Combined with AXF Remote Flowtube: 20 W

Insulation Resistance(*1):

Between power supply terminals and ground

terminal: $100M\Omega$ at 500V DC

Between power supply terminals and input/output/ excitation current terminals : $100M\Omega$ at 500V DC Between ground terminal and input/output/excitation

current terminals: $20M\Omega$ at 100V DC

Between input/output/excitation current terminal: $20 M\Omega$ at 100V DC

Withstand Voltage(*1):

Between power supply terminals and ground terminal: 1390V AC for 2 seconds

Between power supply terminals and input/output

terminals: 1390V AC for 2 seconds

Between excitation current terminal and ground

terminal: 160V AC for 2 seconds

Between excitation current terminal and input /output

terminals: 200V AC for 2 seconds



CAUTION

- *1: When performing the Insulation Resistance Test or the Withstand Voltage Test, please obey the following caution.
 - Following the relevant test, wait for more than 10 seconds after the power supply has been turned off before removing the cover.
 - · Remove all wires from terminals before testing.
 - When the power terminal has a lighting protector (optional code A), remove the short bar at the ground terminal.
 - After testing, be sure to discharge by using a resistance and return all wires and the short bar to its correct position.
 - Screws must be tightened to a torque of 1.18 N-m or more
 - After closing the cover, the power supply can be restored.

Safety Requirement Standards:

EN61010-1

- · Altitude at installation site: Max. 2000 m above sea level
- Installation category based on IEC1010:
 Overvoltage category II ("II" applies to electrical equipment which is supplied from a fixed installation-like distribution board.)

• Pollution degree based on IEC1010

Pollution degree 2 ("Pollution degree" describes the degree to which a solid, liquid, or gas which deteriorates dielectric strength or surface resistivity is adhering. "2" applies to a normal indoor atmosphere.)

EMC Conformity Standards: CE, V200

EN61326-1 Class A, Table 2 (For use in industrial locations) EN61326-2-3 EN61000-3-2 ClassA EN61000-3-3



CAUTION

This instrument is a Class A product, and it is designed for use in the industrial environment. Please use this instrument in the industrial environment only.

■ NORMAL OPERATING CONDITIONS

Ambient Temperature: -40°C to +60°C (-40°F to +140°F) Indicator's operating range: -20°C to +60°C (-4°F to +140°F)

Ambient Humidity: 0 to 100%

Lengthy continuous operation at 95% or more is not recommended.

Power Supply:

Power supply code 1:

AC specifications

Rated power supply: 100 to 240 V AC, 50/60 Hz (Operating voltage range: 80 to 264 V AC)

· DC specifications

Rated power supply: 100 to 120 V DC (Operating voltage range: 90 to 130 V DC)

Power supply code 2:

AC specifications

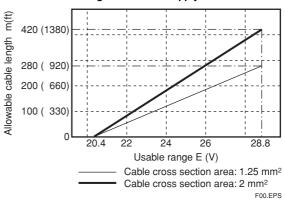
Rated power supply: 24 V AC, 50/60 Hz (Operating voltage range: 20.4 to 28.8 V AC)

DC specifications

Rated power supply: 24 V DC

(Operating voltage range: 20.4 to 28.8 V DC)

Supply Voltage and Cable Length for Power Supply Code 2



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Vibration Conditions:

Level of vibration in conformity with IEC 60068-2-6 (SAMA31. 1-1980)

4.9 m/s² G or less (frequency of 500 Hz or less)

Note: Avoid locations with much vibration (with a vibration frequency of 500 Hz or more), which may cause damage to the equipment.

■ ACCESSORIES

Mounting bracket: 1 set

■ MODEL AND SUFFIX CODE

AXFA11 Magnetic Flowmeter Remote Converter:

Model	Suffix Code			(Cc	de	Description
AXFA11	1			Magnetic Flowmeter Remote Converter		
Use	G · · · · · · · · ·			General-Purpose Use For AXF Remote Flowtube of size 2.5 to 2600 mm (0.1 in. to 104 in.)		
Output Signal and Communication -E ·					4 to 20 mA DC, BRAIN Communication 4 to 20 mA DC, HART Communication	
Power Supp	Power Supply		1 2			100 V to 240 V AC or 100 to 120 V DC 24 V AC/DC (*1)
Electrical Connections				-0 · -2 · -4 ·		JIS G1/2 female ANSI 1/2 NPT female ISO M20 × 1.5 female
Indicator					1	With Indicator
Option			/□	Optional code (See the Table of Optional Specifications)		

T03.EPS

Signal Cable:

Model	Suffix Code		Description	
AXFC			Magnetic Flowmeter Dedicated Signal cable for the ADMAG AXF series	
Termination	-0 · · · · · · · · · · ·		No Termination. A set of termination parts for M4 screws is attached. Terminated for the AXFA11/14 Converter.	
Cable Length -L□□□··		J	Designate the cable length, unit: m Following "L", specify the cable in three digits as multiple of 1 meter (e.g., 001, 002, or 005) for a length up to 5 m, or as a multiple of 5 meters (i.e., 005, 010, 015, or the like). The maximum cable length: 200 m for combined use with AXFA11 100 m for combined use with AXFA14	
Option		/C□	With termination parts sets. Following "C", specify the q'ty of sets of termination parts in one digits.	

T04.EPS

Note: • The cable is constructed with double shielding over the two conductors, and uses heat-resistant vinyl as the outer covering material.

Finished diameter: 10.5 mm (0.413 in.) Maximum temperature: +80°C (+176°F)

- Unnecessary to order the above cable for submersible type flowtube or for the optional code DHC flowtube because the flowtube is wired with 30 m (98 ft) cable.
- For excitation cable, prepare a two-core cable at the customer side.

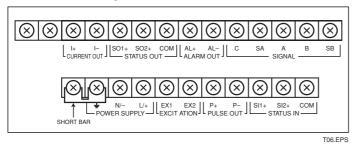
^{*1:} In case of power supply code 2 (24 V AC/DC), optional code A (lighting protector) is mandatory.

■ OPTIONAL SPECIFICATIONS FOR AXFA11 REMOTE CONVERTER

Item	Specification				
Lightning Protector	A lightning protector is built into the power terminals. In case of power supply code 2 (24 V AC/DC), this optional code is mandatory.				
DC Noise Cut Circuit	The DC Noise Cut Circuit is built in. Available for 15 mm (0.5 in.) and larger sizes, and for fluids with the conductivity of 50 μ S/cm or higher. Nullifies the empty check and electrode adhesion diagnostics function.				
Burn Out Down		The output level is set to 0 mA during a CPU failure and is set 2.4 mA (-10%) or less during an alarm. Standard products are delivered with a setting 25 mA during a CPU failure and 21.6 mA (110%) or more during an alarm.			
NAMUR NE43 Compliance	Output signal limits: 3.8 to	Failure alarm down-scale: The output level is set to 0 mA during a CPU failure and is set 2.4 mA (–10%) or less during an alarm.			
	20.5 mA	Failure alarm up-scale. The output level is set to 25 mA during a CPU failure and is set 21.6 mA (110%) or more during an alarm.	СЗ		
Active Pulse Output	Active pulses are output in order to drive an external electromagnetic or electronic counter directly using the converter's internal power supply. (Nullfies the standard transistor contact pulse output.) Output voltage: 24 V DC ±20% Pulse specifications: • The drive current of 150 mA or less • Pulse rate: 0.0001 to 2 pps (pulse/second); Pulse width: 20, 33, 50, or 100 ms				
G3/4 Female Waterproof Glands		Waterproof glands for G3/4 conduits or flexible tubes are attached to the electrical connections. Available only for JIS G1/2 female electric connections.			
Waterproof Glands	Waterproof glands are attached to the electrical connections. Available only for JIS G1/2 female electric connections.				
Waterproof Glands with Union Joints	Waterproof glands with union joints are attached to the electrical connections. Available only for JIS G1/2 female electric connections.				
Plastic Glands	Plastic glands are attached to the electrical connections. Available only for JIS G1/2 female electric connections.				
Air Purge Fitting	Provided with an air purge fitting (1.5 L/min air consumption) with purge air pressure at 0.14 MPa or less. 1/4 NPT female (when electrical conn. code is 2 or 4) or Rc1/4 (PT 1/4) female (when electrical conn. code is 0).				
Stainless Steel Mounting Bracket	Provided with a JIS SUS304 (AISI 304 SS/EN 1.4301 equivalent) stainless steel mounting bracket in lieu of the standard carbon steel bracket.				
AM11 Replacement Bracket	Provided with a special mounting bracket for replacing an AM11 converter with an AXFA11.				
Stainless Steel Tag Plate	Screwed JIS SUS304 (AISI 304 SS/EN 1.4301 equivalent) stainless steel tag plate. Choose this option when an SS tag plate is required in addition to the standard nameplate with the tag number inscribed on it. Dimension (Height × Width): Appr. 12.5 (4.92) × 40 (15.7) mm (inch)				
Painting Color Change	Coated in black (Munsell N1.5 or its equivalent.)				
	Coated in jade green (Munsell 7.5BG4/1.5 or its equivalent.)				
	Coated in metallic silver.				
Epoxy Resin Coating	Epoxy resin coating which has alkali-resistance instead of standard polyurethane resin coating. The color is same as standard type.				
High Anti-corrosion Coating	Three-layer coating (polyurethane coating on two-layer epoxy resin coating) in the same range as that for the standard coating. The color is same as standard type. Salt/alkali/acid/weather-				
Calibration Certificate	Level 2: The Declaration and the Calibration Equipment List are issued.				
	Level 3: The Declaration and the Primary Standard List are issued.				
	Level 4: The C	eclaration and the Yokogawa Measuring Instruments Control System are issued.	L4		

T05.EPS

● Terminal Configuration



Terminal Wiring

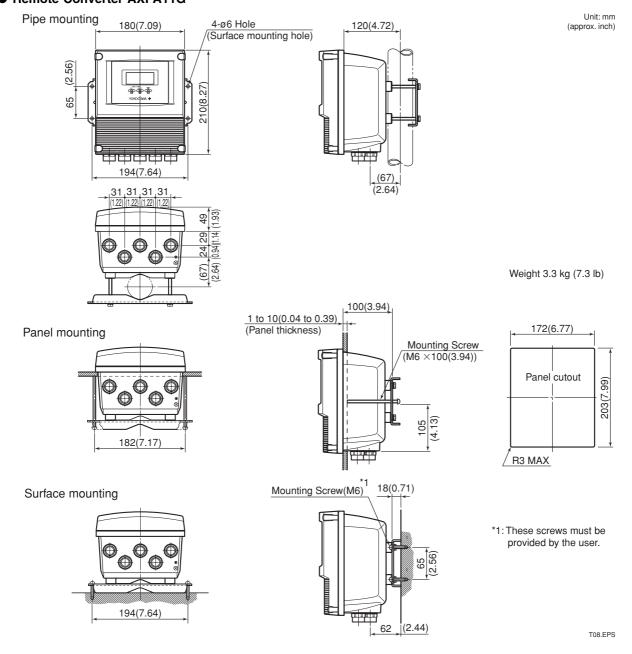
Terminal Symbols		Description	Terminal Symbols	Description
SIGNAL	C SA A B SB	Flow signal input	STATUS IN SI2+	Status input (Two input)
			PULSE OUT P+	Pulse output
ALARM OUT	AL+	Alarm output	EXCITATION EX1	Excitation current output
STATUS OUT	SO1+ SO2+ COM	Status output (Two output)	POWER SUPPLY \(\bigcup_{N/-}^{L/+} \)	Power supply
01/1100 001			士	Functional grounding
CURRENT OUT	[+ -	Current output 4 to 20mA DC		Protective grounding (Outside of the terminal)

T07.EPS

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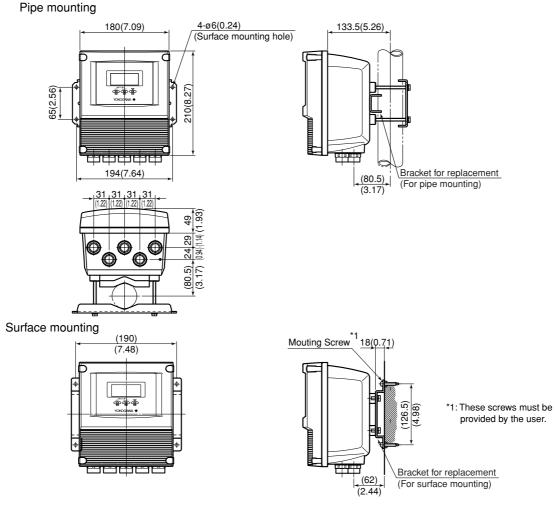
■ EXTERNAL DIMENSIONS

● Remote Converter AXFA11G



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● Remote Converter AXFA11G /RK (AM11 Replacement Bracket)



FF0AXFA11E.EPS

• Unless otherwise specified, difference in the dimensions are refer to the following table.

General tolerance in the dimensional outline drawing.

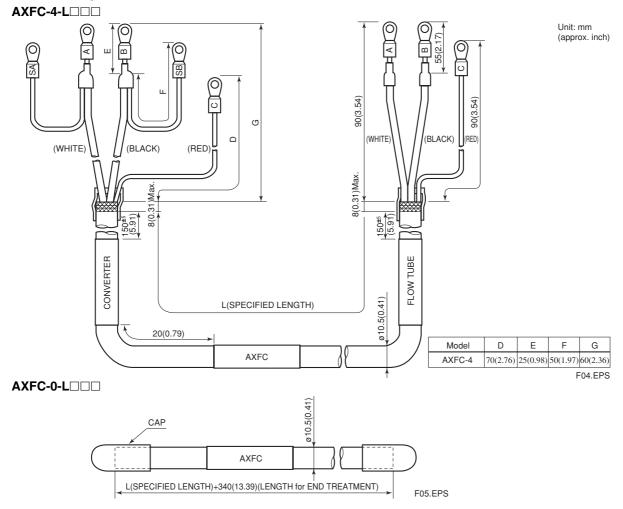
Unit : mm (approx inch)

				'	Unit Inin (approximen)
Category of basic dimension		Tolerance	Category of ba	Tolerance	
Above	Equal or below	Tolerance	Above	Equal or below	Tolerance
	3 (0.12)	±0.7 (±0.03)	500 (19.69)	630 (24.80)	±5.5 (±2.17)
3 (0.12)	6 (0.24)	±0.9 (±0.04)	630 (24.80)	800 (31.50)	±6.25 (±0.25)
6 (0.24)	10 (0.39)	±1.1 (±0.04)	800 (31.50)	1000 (39.37)	±7.0 (±0.28)
10 (0.39)	18 (0.71)	±1.35 (±0.05)	1000 (39.37)	1250 (49.21)	±8.25 (±0.32)
18 (0.71)	30 (1.18)	±1.65 (±0.06)	1250 (49.21)	1600 (62.99)	±9.75 (±0.38)
30 (1.18)	50 (1.97)	±1.95 (±0.08)	1600 (62.99)	2000 (78.74)	±11.5 (±0.45)
50 (1.97)	80 (3.15)	±2.3 (±0.09)	2000 (78.74)	2500 (98.43)	±14.0 (±0.55)
80 (3.15)	120 (4.72)	±2.7 (±0.11)	2500 (98.43)	3150 (124.02)	±16.5 (±0.65)
120 (4.72)	180 (7.09)	±3.15 (±0.12)			
180 (7.09)	250 (9.84)	±3.6 (±0.14)			
250 (9.84)	315 (12.40)	±4.05 (±0.16)			
315 (12.40)	400 (15.75)	±4.45 (±0.18)			
400 (15.75)	500 (19.69)	±4.85 (±0.19)			
1	1			I	1

Remarks: The numeric is based on criteria of tolerance class IT18 in JIS B 0401.

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● Dedicated Signal Cable



REVISION RECORD

Title: AXFA11G Magnetic Flowmeter Remote Converter [Hardware Edition/Software Edition]

Manual No.: IM 01E20C01-01E

Edition	Date	Page		Revised item
5th	Oct. 2006	2-1 4-1 4-5	2.2 4.1 4.4.4	Added the fuse of "Power supply code 2 (24 V AC/DC)". Added the caution note of route the power and output signal cable. Added the important note for a 24 V power supply version (power supply code 2). Added the item "(2) Required Power Supply Voltages".
		4-8 5-1	5.1	Added the important note on pulse rate range of active pulse output. Added the important note on operation display unit and write protection function.
		5-3 6-3 to 6-7	5.2.1	Corrected the flow chart. Corrected the data range from "0.00001" to "0.0001". (B23, C42, C49, F30 to F36) Corrected the position of decimal point from "0 to 5" to "0 to 4" (B23, B31, B33, C42, C46, C49, D11, E11, F30 to F36)" Corrected the position of decimal point from "0 to 5" to "0 to 2". (C32)
		6-30 6-32 7-3 8-1 11-1 11-4	J10, J11, J12 J31 7.2.1	Added the sentence about indications action of display unit. Added the parameter setting table for "Power supply code 2". Corrected the "Receiving instrument" of "Figure 7.2" Added the important note on write protection function. Added the important note on write protection function. Corrected the "Protection". Corrected the "Safety Requirement Standards". Corrected the "EMC Conformity Standards". Added the item of "Power supply code 2" to "NORMAL OPERATING CONDITION". Added the fuse of "Power supply code 2 (24 V AC/DC)" to "ACCESSORIES". Added the code "-2 (24 V AC/DC)" to "MODEL AND SUFFIX CODE". Added the note for "Power supply code 2 (24 V AC/DC)" to optional code A (Lightning protector).
6th	May 2007	1-2 4-2, 4-3 5-3 5-4, 5-6, 5-8, 5-9, 9-2, 9-4 8-2	(4) 4.3 5.2	Changed the warning note of "Maintenance". Added the important note for the wiring ports. Changed the note of entry mode. Added the NOTE for display unit setting. Added the NOTE for display unit setting.
		10-1	10.1 10.1.1	Deleted the section of "Communication Line Requirements". Changed the warning note and important note of "Maintenance". Changed the caution note of "Fuse Replacement". Deleted the Figure 10.1.1.
		10-1 to 10-2 10-2 11-1	10.1.2, 10.1.3 10.2 10.2.1	Deleted the section "Display Unit Replacement" and section "Amplifier Replacement". Added the important note for "Setting of Switches". Added the section "Lifting of display unit". Deleted the "Communication Distance" and "Cable Length for Specific Applications" from item of HART.

Edition	Date	Page	Revised item	
7th	June 2012	1-2	1.1 (3)	Added the warning note on "write protect".
		1-3		Added the "Trademarks".
		2-1	2.2	Deleted the fuse from item of accessories.
		4-2	4.3	Deleted the sentence of JIS C0920 standard.
				Corrected the Figure 4.3.1 and added two washers.
				Corrected the Figure 4.3.4 and added a washer.
		4-9	4.4.7	Corrected the current range of Figure 4.4.11.
		5-1	5	Added the explanatory sentence of infra-red switches.
				Added the warning note on "write protect".
				Changed the important note.
		6-11	P23	Added the "keep" to default value.
		6-14	B33	Corrected the unit from "M Unit/P" to "k Unit/P" of Exsample 1.
		6-29	G40, G42	Added the important note.
		7-3	7.2 7.2.1	Changed the IM number of BT200.
			7.2.1	Corrected the Figure 7.2.
				Added the warning note on "write protect".
			7.2.2	Deleted the important note.
			1.2.2	Corrected the parameter number from "N20" and "N21" to "N23" and "N24".
		7-4	7.2.1 (3)	Changed the IM number of BT200.
		8-1 to 8-16	8	Changed the explanation of HART.
		10-1	10.1.1	Changed the caution note.
		10-3	10.3.1	Changed the flowchart.
		11-1	11	Corrected the communication distance and the value of maximum load resistance of BRAIN.
				Corrected the frequency of input impedance of communicating device of BRAIN.
				Changed the value of minimum load resistance of HART.
				Deleted the type by JIS C0920 of protection.
				Changed the kind of coating.
		11-2		Corrected item names of instantaneous flow rate/totalized value display
				functions.
				Added the default value of damping time constant.
		11-3		Changed the definition of accuracy.
		11-4		Changed the numbers of EMC conformity standards.
				Added the caution note of EMC conformity standards.
		11-5		Changed the unit of vibration conditions.
				Deleted the fuse from item of accessories.
		11-6		Corrected the current range of /EM.